

*Single, Double  
or Self-centering!*

**FMS**

**Morse e Cubi / Vises & Vise Towers**

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801H	61	810B	56	833	59	870F	36		
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# VALIGETTA DI CAMPIONATURA FMS (Art.860)

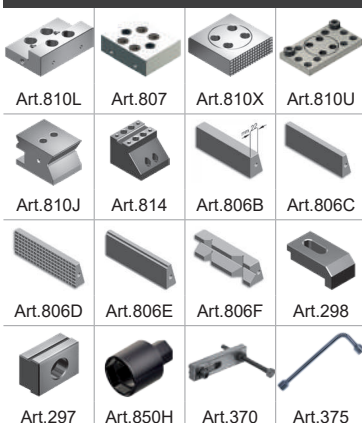
## FMS SAMPLE KIT CASE (Art.860)

**Art. 983**

Art.860 T.1x300


**Morsa / Vise Art. 860**

Cod. 0.98.30000

**Art. 860 - All'Interno - Inside:**


## SIMBOLOGIA DATI TECNICI

## TECHNICAL DATA ICONS

<b>GANASCE</b> <b>JAWS</b>						<b>POSSIBILITÀ</b> <b>POSSIBILITY</b>						
	Piane Straights	A gradino With step	Oscillanti Floating	Oscillanti con inserti regolabili Floating with inserts adjustable	Prismatiche Prismatic		Serraggio singolo Single clamping	Serraggio doppio Double clamping	Predisposizione Zero Point Zero Point Ready	Cubi-morsa Vise tower	Divisore Automatico Automatic dividing head	Divisore Meccanico Mechanical dividing head
<b>PIASTRE</b> <b>GANASCE</b> <b>JAW PLATES</b>						<b>PAGINE</b> <b>PAGES</b>						
	Discendente Pull down	Piana Straight	Cambio rapido manuale Quick manual change	GRIP GRIP	Inserti GRIP Inserti GRIP		Lavorazioni a 5 assi 5 axis machining	Accessori & Ricambi Accessories & Spare Parts	Istruzioni corretto utilizzo Instruction for a proper use	Diagrammi forze di serraggio Clamping force diagrams	Sistema Idraulico Hydraulic System	

## OPZIONI LAVORAZIONI EXTRA

## OPTIONS FOR EXTRA MACHINING

Nei codici, **FMS** si riferisce agli articoli dei gruppi 5, 6 e 7.  
 In codes, **FMS** refers to articles in groups 5, 6 and 7.

Lavorazione extra Extra machining	Cod.	Lavorazione extra Extra machining	Cod.
AGGIUNTA di un foro calibrato ADDITION of a calibrated hole	MAN-010-FMS	MONTAGGIO SEMPLICE SIMPLE ASSEMBLY	MAN-060-FMS
AGGIUNTA di una chiave calibrata ADDITION of a calibrated key-way	MAN-020-FMS	MONTAGGIO ed ALLINEAMENTO (Standard) (Standard) ASSEMBLY and ALIGNMENT	MAN-070-FMS
PREDISPOSIZIONE SEMPLICE SIMPLE SET UP	MAN-030-FMS	MONTAGGIO VERTICALE COMPLETE VERTICAL ASSEMBLY	MAN-080-FMS
PREDISPOSIZIONE & MONTAGGIO COMPLETO COMPLETE SET UP & MOUNTING	MAN-040-FMS	ALLINEAMENTO e CONTROLLO tramite DEA ALIGNMENT and CONTROL by DEA \ CMM	MAN-090-FMS
MONTAGGIO PARZIALE PARTIAL ASSEMBLY	MAN-050-FMS	TABULATO controllo DEA PRINTOUT DEA control	MAN-100-FMS

Vedi pagina 5.70 per esempi applicativi - See page 5.70 for application examples

# Morse e cubi morsa / Vises & vise-towers

## FMS SERIES


 Precisione / Accuracy  
 $\pm 0,02\text{mm}$ 

 Durezza / Hardened  
**HRC 58±2**
**Un sistema modulare flessibile con centinaia di ganasce disponibili**

A Flexible modular system with hundreds of jaws available

### ESTREMA VERSATILITÀ EXTREME VERSATILITY

- 3 posizioni per la ganasca fissa; •Serraggio dall'esterno all'interno e viceversa;
- Posizionamento verticale-orizzontale-laterale; •Collegamento: fianco a fianco, dorso a dorso, fianco a dorso; •Possibilità illimitata per ganasce speciali; •Sostituzione semplice e precisa delle ganasce; •Elemento di prolunga per pezzi fuori misura; •Sistema di serraggio meccanico, idraulico, pneumatico elettrico o con moltiplicatore di potenza, tramite comando manuale, a pedale o mediante pulsante elettrico (vedi pag. 12); •Costruzione solida e compatta e massima apertura rispetto alla sua lunghezza; •Flessioni praticamente ridotte di due volte rispetto alle precedenti morse modulari standard; •Accurata ripetibilità di posizionamento del pezzo da lavorare; •Precisioni geometriche con tolleranze entro 0,02 mm; •Protezione integrale dalla penetrazione di corpi estranei tramite piastre scorrevoli; •Possibilità di trasformazione di ogni morsa singola in morsa autocentrante o in morsa doppia tramite la semplice sostituzione delle ganasce sul corpo base universale. (ESEMPLI APPLICATIVI A PAGINA 5.76).

- 3 positions for the fixed jaw; •Outside to inside clamping and viceversa; •Vertically, horizontally and sideways vise positioning; •Side to side, back to back and back to side vise positioning; •Unlimited special jaws; •Simple and precise exchange of jaws; •Extension element for extra-long pieces; •Mechanic, hydraulic or pneumatic or electrical clamping system or with pressure multiplier, through manual, pedal or push button control (see page 12); •Space saving design, solid construction and maximum blocking ratio to total length; •Deflection reduced two times with respect to the STANDARD modular vises; •Very accurate repeatability of workpiece position; •Geometrical accuracy with tolerances within 0,02 mm; •Integral protection from chips and dirty through sliding protection; •Possibility to transform each single vise in a self-centering vise with possibility to block from outside to inside and vice versa and in a double vise through the simple substitution of the jaws on the universal vise body base. (APPLICATION EXAMPLES ON PAGE 5.76)



### Vite a doppio filetto Double thread spindle

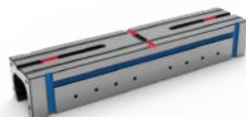
Vite principale (completamente protetta) con filetto destro e sinistro e slitte guidate lunghe quanto il corpo base con più chiavette per ganasce mobili

Completely protected main spindle with left and right thread and guided slides long as the vise base with multiple movable jaw positions

### Chiavette di posizionamento Positioning Keyways

Chiavette longitudinali e trasversali sia sulla base per il posizionamento orizzontale, sia in testa per il posizionamento verticale.

Longitudinal and cross keyways both on the base bottom surface for horizontal positioning and on the side for vertical positioning



### 3 Morse in Una 3 Vises in One

Possibilità di trasformare ogni morsa singola in una morsa autocentrante con bloccaggio concentrico dall'esterno all'interno e viceversa e in morsa doppia tramite la semplice sostituzione delle ganasce sul corpo base universale.

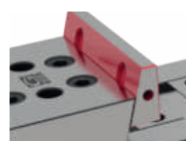
Possibility to transform each single vise in a self-centering vise with the possibility to block from outside to inside and viceversa and in a double vise through the simple substitution of the jaw on the universal vise body base.



### Altissima rigidità Highest rigidity

Base della morsa con una sezione doppia per garantire maggiore rigidità. Flessioni ridotte di due volte rispetto alle normali morse modulari standard. Disponibili cubi monoblocco.

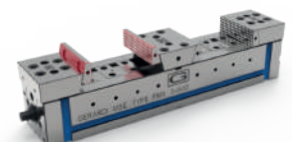
Higher vise base in order to guarantee a better rigidity. Bending reduced two times with respect to the standard modular vises. Available solid vise towers



### Riconfigurazione Rapidissima Quickest Vise Resetting

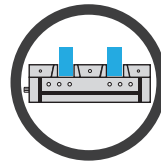
Grazie alla piastra ganasca intercambiabile manualmente tramite sistema a pettine

Thanks to the quick interchangeable jaw plate through ground comb system



Nata espressamente per i centri di lavoro, la gamma FMS permette ottimizzazioni di serraggio con riferimenti precisi in spazi contenuti, usure inesistenti e rigidità impensabile (spessore della base raddoppiato), possibilità di bloccare più pezzi contemporaneamente con l'ausilio di sistemi meccanici, pneumatici, elettrici o idraulici. Tutte sono disponibili/predisposte sia per piazzamenti verticali che orizzontali. Serraggi di qualsiasi lunghezza. La caratteristica (Brevetata) che meglio contraddistingue questa serie di morse consiste nella possibilità di trasformare ogni morsa singola (cioè adibita al serraggio di un singolo pezzo) in una morsa autocentrante con bloccaggio concentrico dall'esterno all'interno e viceversa e in morsa doppia tramite la semplice sostituzione delle ganasce sul corpo base universale. Tutto ciò ne suggerisce l'impiego in situazioni produttive caratterizzate da lotti di pezzi estremamente diversi fra loro riducendo tempi di set-up e garantendo un'accurata ripetibilità di posizionamento e quindi di precisione migliorando l'efficienza globale del sistema produttivo.

Born to be dedicated to machining centres, FMS series of vises allow workholdings with perfect alignment in a space saving design, extremely high wear resistance, with deflection reduced 2 times in respect to the STD modular vises (base thickness doubled), possibility to clamp more pieces simultaneously with mechanic, hydraulic pneumatic or electric devices. You can use them both for vertical and horizontal clamping without any price charge. Grip any work length. The feature (Patented) which identifies this line of vises consists in the possibility to transform each single vise (1 piece clamping) in a self-centering vise with possibility to block from outside to inside and viceversa and in a double vise through the simple substitution of the jaws on the universal vise body base. All that suggests their use in the production of lots of highly different pieces reducing set-up times and assuring very accurate repetability of workpiece position and precision, increasing the global efficiency of the production process.



SCAN IT TO SEE

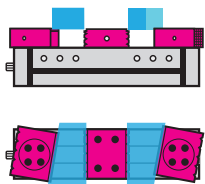


THE WEB PAGE



## *Singole, Doppie o Autocentranti!*

## *Single, Double or Self-centering!*



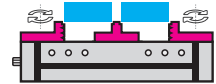
Ganasce Mobili Oscillanti per serraggio di pezzi irregolari  
 Floating Movable Jaws for irregular workpieces



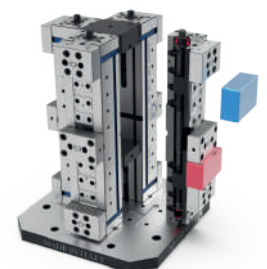
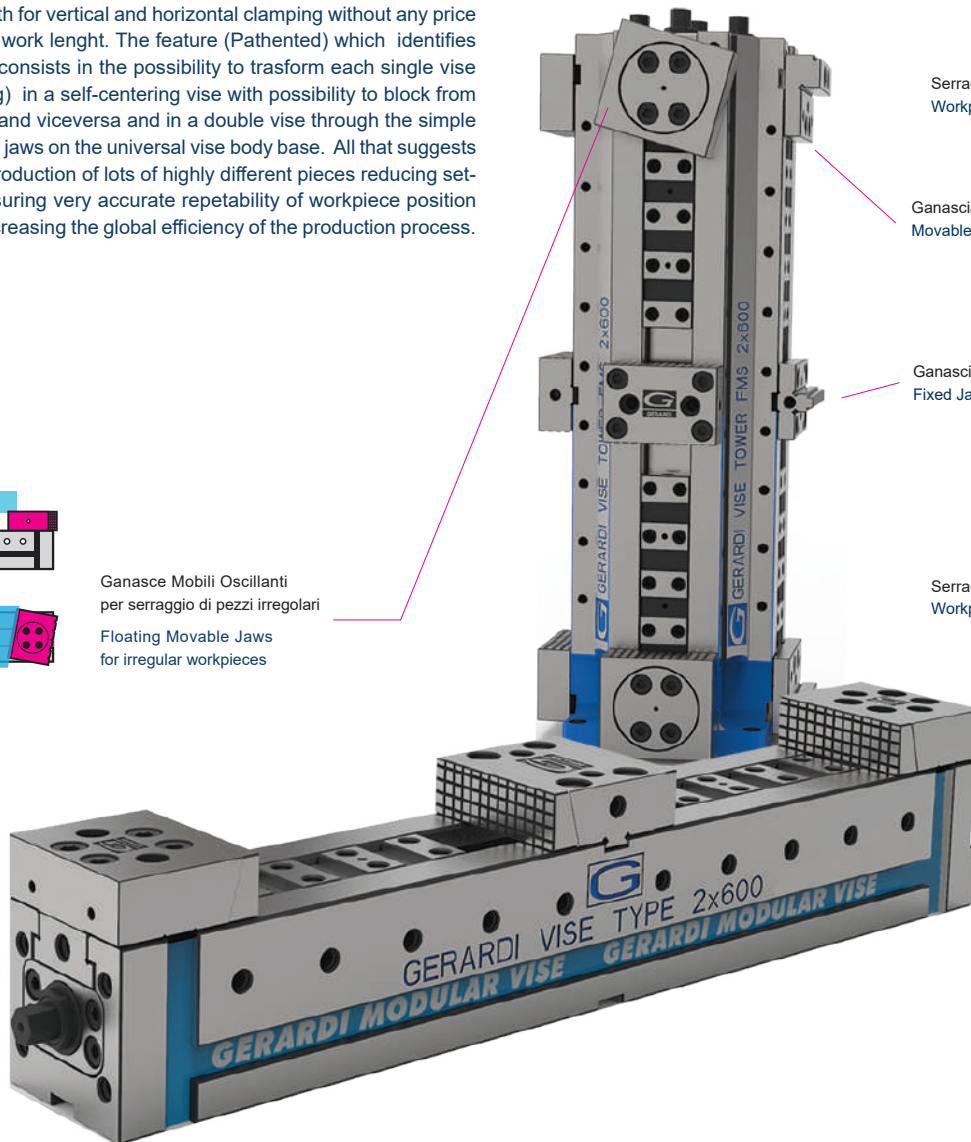
Serraggio particolare su gradino grande  
 Workpiece clamping on the large step

Ganascia Mobile Art.810P  
 Movable Jaw Art.810P

Ganascia Fissa Art.805Q  
 Fixed Jaw Art.805Q



Serraggio particolare su gradino piccolo  
 Workpiece clamping on the small step



### Sistema a terza mano - Third hand service

Consente il carico e serraggio lieve del primo particolare da lavorare mentre viene caricato il secondo di dimensione maggiore. Molto utile con l'utilizzo verticale della morsa.

It allows the first workpiece loaded to be clamped lightly while the second workpiece is being loaded. Such device is useful especially with the vise vertically positioned

# Staffe di ancoraggio / Vise holding clamps

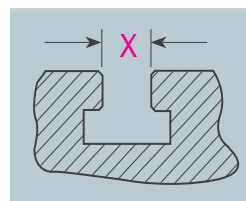
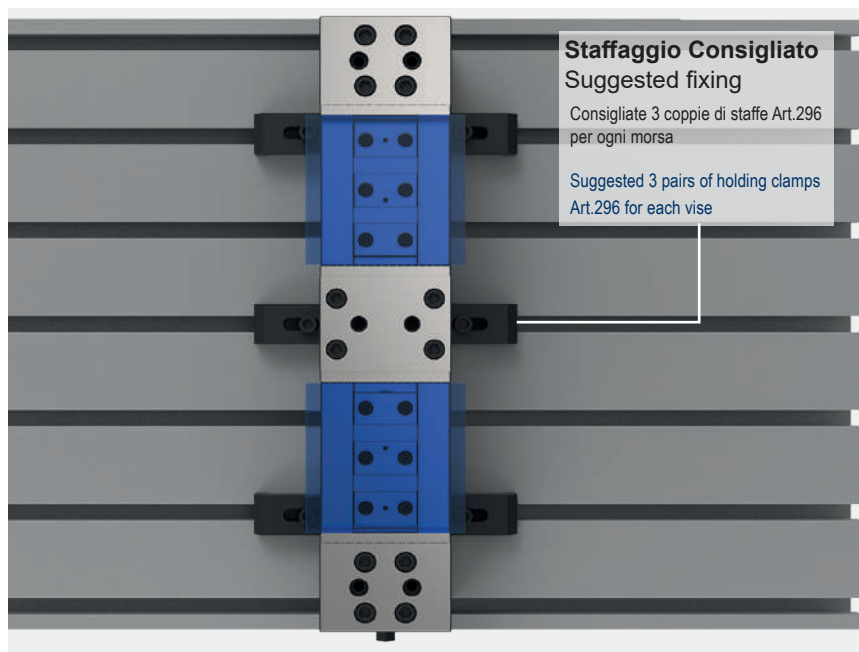
**NEW**  
**2024**

## FMS

**Coppia staffe di fissaggio Art.296, complete di vite e dado a "T"**
**Pair of vise holding clamps Art.296 complete of screw and "T" nuts**

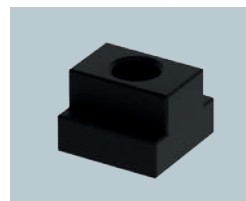
**Esempio d'ordine per morsa tipo 3 su macchina con cave a T da 18mm: Art.296 T.3 X=18mm**
**Oppure con codice: 2.29.6300 X=18mm**

 Order example for Type 3 vise on machine with 18mm T-slots: Art.296 T.3 X=18mm

 Also with code: 2.29.6300 X=18mm

**Cava a T**
**T Slot**

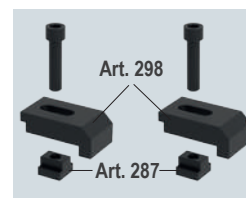
Specificare sempre la cava della vostra macchina

Always specify the machine T-slot dimension


**Art.287 (Pag.4.34)**
**Dadi a T - T Nuts**

Per fissaggio morse alle cave a T della macchina

For vise clamping on the machine T-slots


**Art.296**

(Art.298 + Art.287)

Consigliate 3 coppie di staffe Art.296 per ogni morsa

Suggested 3 pairs of holding clamps Art.296 for each vise

Tipo (grandezza) Type (size)	1				1				2 - 3				4 - 5 - 6																				
<b>Art. 296</b>	Cava a T slot X	12	14	16	18	12*	14	16	18	18*	20	22	16	18	20	22	18*	20	22	16	18	20	22	18*	20	22							
	T-nuts Ref. N°	8	9	10	11	12	13	14	20	21	22	32	39	40	20	21	22	23	32	39	40	20	21	22	23	32	39	40					
<b>Coppia di staffe</b> Holding clamps pair	Filetto vite Screw thread	<b>M8</b>				<b>M10</b>				<b>M12 *</b>				<b>M16</b>				<b>M12 *</b>				<b>M16</b>				<b>M12</b>				<b>M16 *</b>			
<b>1 X M8</b> 	A	50	50	50	50	50	50	50	50	76	76	76	76	76	76	86	86	86	86	86	86	86	86	86	86								
	B	24	24	24	24	24	24	24	24	30	30	30	30	30	30	40	40	40	40	40	40	40	40	40	40								
	C	6	6	6	6	6	6	6	6	6	6	6	6	6	6	10	10	10	10	10	10	10	10	10	10								
	ØD	8,5	11	13	17	13	17	17	17	13	17	17	17	17	17	13	17	17	17	13	17	17	17	17	17								
	E	10	10	10	10	10	10	10	10	13	13	13	13	13	13	15	15	15	15	15	15	15	15	15	15								
	ØF	14	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-								
	G / G1	14	16/15	17,5/13	19/9	17/22	16/15	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27	26/27								
	H	34	34	34	34	42	42	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50								
	I	8	10	10	10	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-								
	J	4	4	4	4	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10								
T ± 0,1	15	15	15	15	20	20	26	26	20	20	26	26	26	26	26	26	26	26	26	26	26	26	26	26									
Cod.	2.29.61000 / M8				2.29.61000 / M10				2.29.61000 / M12				2.29.61000 / M16				2.29.63000 / M12				2.29.63000 / M12				2.29.65000 / M12				2.29.65000 / M16				

\*Scelta consigliata - Suggested choice

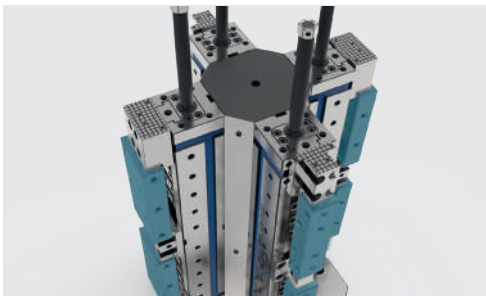
\*Scelta NON consigliata - NO Suggested choice

# Soluzioni personalizzate / Customized solutions

## FMS

### Soluzioni personalizzate a tutti i vostri problemi di serraggio

### Customized solutions for all your clamping problems

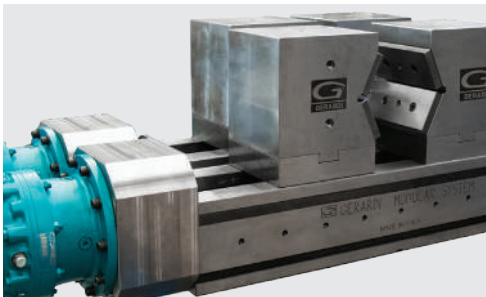


#### Morse FMS automatizzate in verticale

FMS vises automated vertically mounted

**Gestione automatica di morse meccaniche grazie alla predisposizione per connessione con il robot. Lavorazioni del particolare su 3 lati con un unico serraggio evitando il riposizionamento ed una seconda ripresa del particolare da lavorare.**

Automated machine setting thanks to the pre-fitting with robot connection. Workpiece machining on 3 sides with one clamping and so avoiding re-positioning and a second machining of the workpiece.

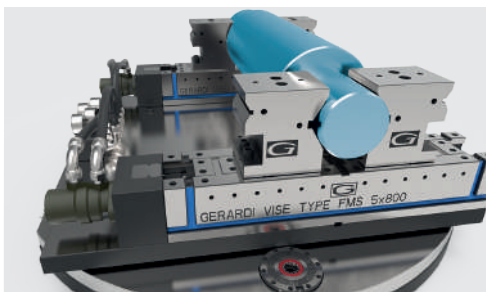


#### Morsa FMS con riduttore epicicloidale

FMS vise with epicyclic force reducer

**Riduttore epicicloidale il quale consente di moltiplicare notevolmente la coppia sviluppata dal motore idraulico consentendo di arrivare a elevate forze di serraggio , fino a 480 kN**

Epicyclic force reducer able to multiply greatly the torque generated by the hydraulic engine reaching a very high clamping force, maximum 480kN.



#### Serraggio automatico di grandi particolari tondi

Round workpieces automatic clamping

**Sistema di serraggio meccanico con morse FMS per il serraggio di particolari tondi di grandi dimensioni controllato tramite centralina idraulica da CNC**

Quick positioning and clamping with FMS vises of whole equipment on round Zero Point plate through pull-studs and centering pin.

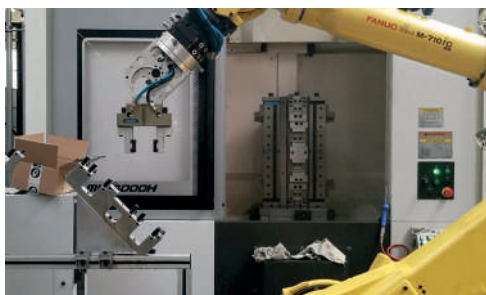


#### Non solo per centri a 5 assi

Not only for 5th axis machines

**Morsa autocentrante FMS su centro di lavoro verticale con ganasce personalizzate in alluminio.**

Self Centering FMS vise with taylor made jaws aluminum mounted on Vertical CNC



#### Morse FMS in verticale con robot

FMS vises vertically mounted + robot

**Assieme di morse FMS montate verticalmente su centro orizzontale gestite tramite robot anche per carico e scarico pezzi**

FMS vises vertically mounted on horizontal machining center. Both vise clamping and workpieces turnover are operated through automated robotic system.

# TRE MORSE IN UNA THREE VISES IN ONE



Acquista il modulo base universale. Una soluzione aperta per il lavoro di oggi pensando a quello di domani !  
Buy the base body. A Versatile solution for present and future machining !

## CORPO BASE Art.855

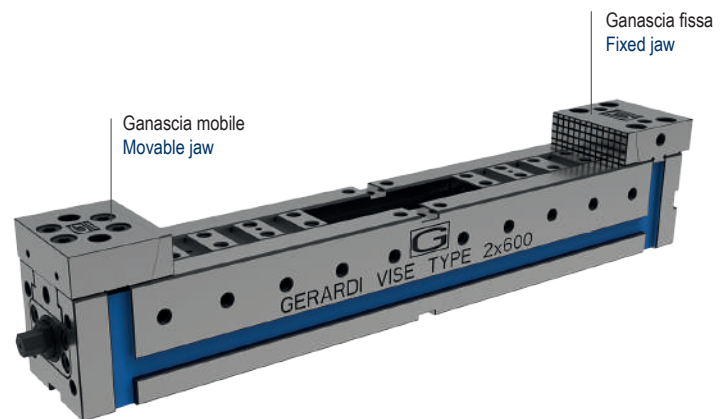
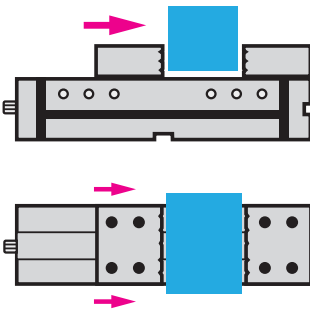
### BASE BODY Art.855

Modulo base universale  
**CENTINAIA DI GANASCE DISPONIBILI !!**

Universal vise body module  
**HUNDREDS OF JAWS AVAILABLE !!**

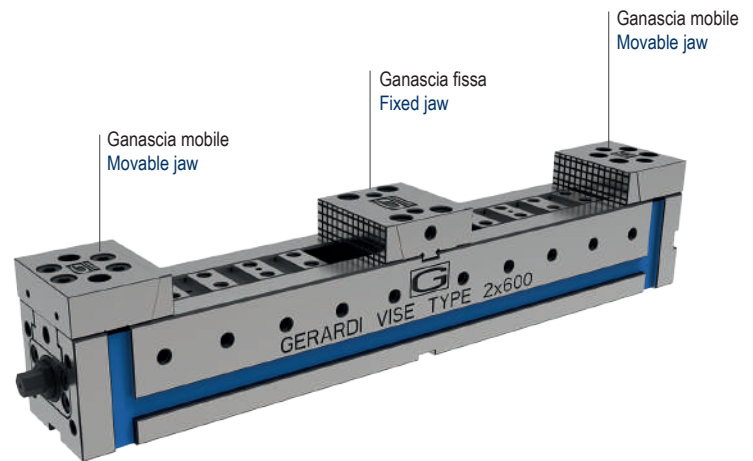
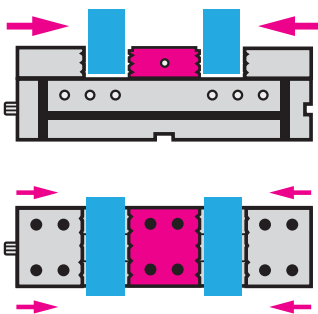
## SERRAGGI SINGOLI

### SINGLE CLAMPING



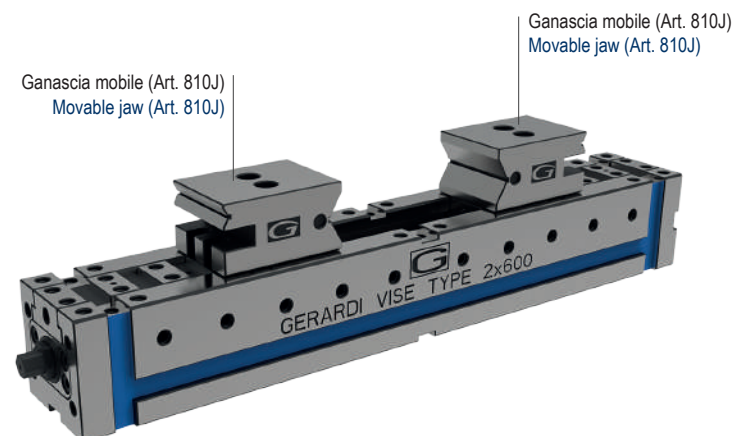
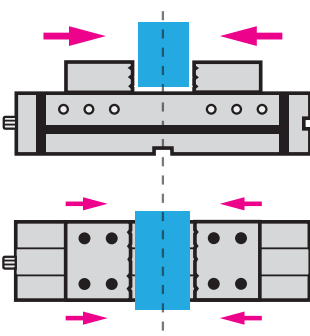
## SERRAGGI DOPPI

### DOUBLE CLAMPING



## AUTOCENTRANTE

### SELF-CENTERING

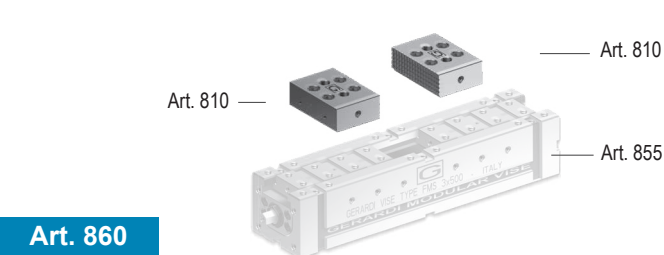
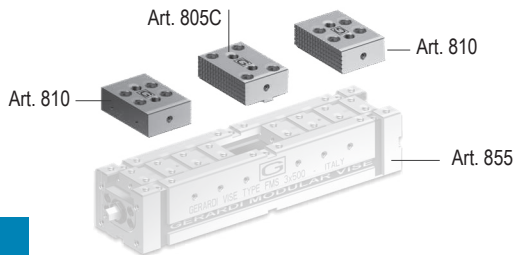


5



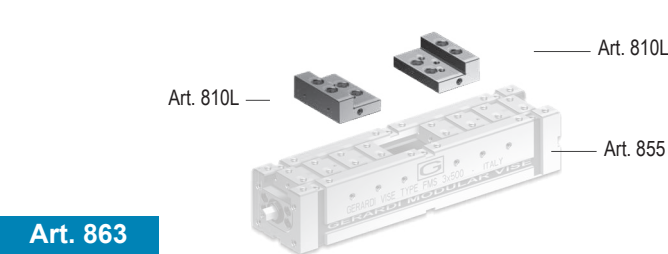
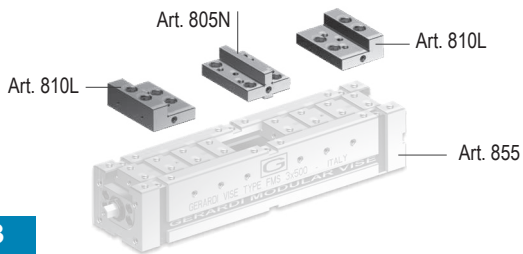
**VERSIONI PER SERRAGGI DOPPI**  
**DOUBLE CLAMPING CONFIGURATION**

**VERSIONI AUTOCENTRANTI**  
**SELF-CENTERING TYPE**



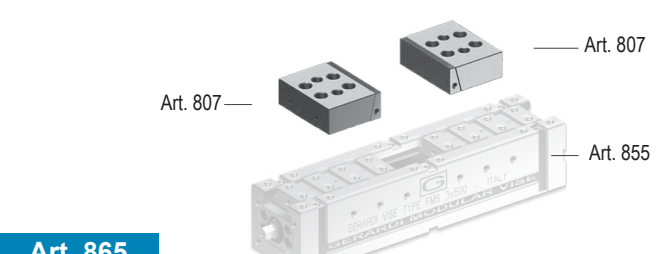
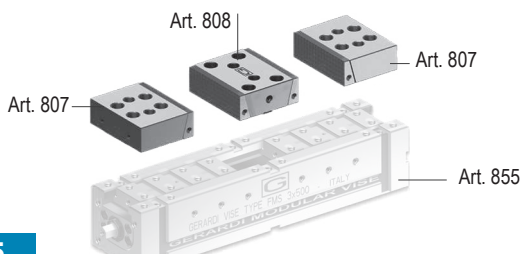
**Art. 860**

**Art. 860**



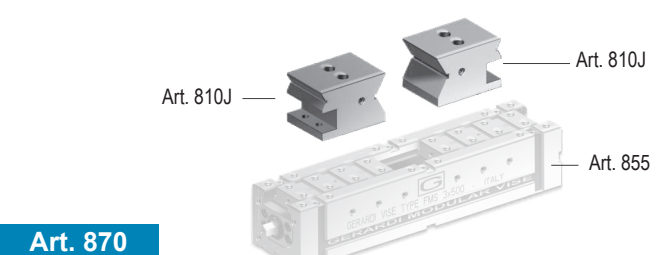
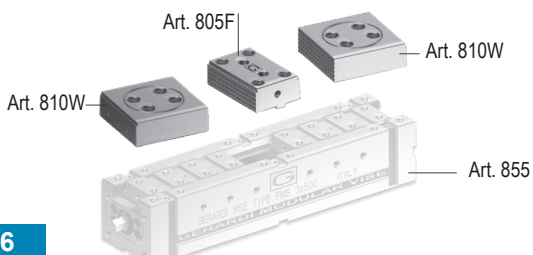
**Art. 863**

**Art. 863**



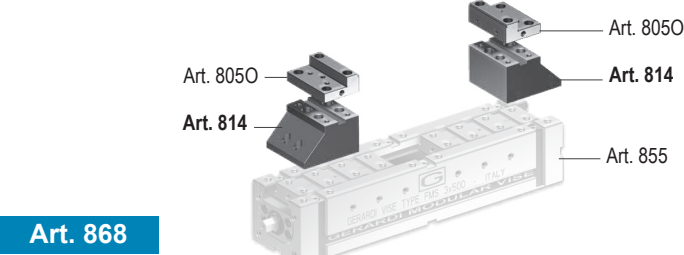
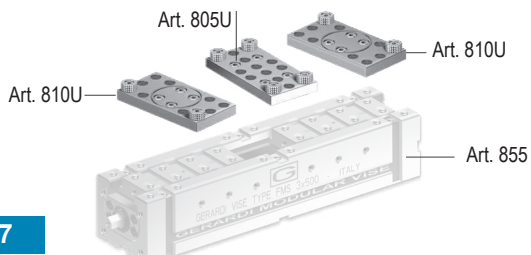
**Art. 865**

**Art. 865**



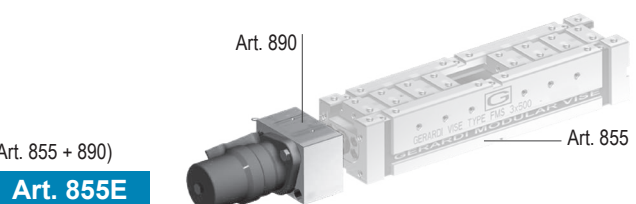
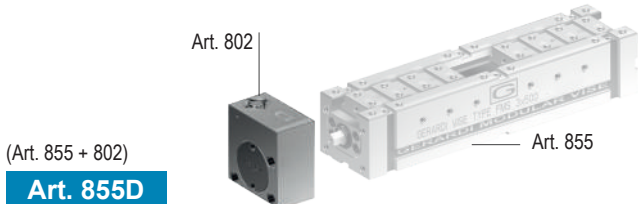
**Art. 866**

**Art. 870**



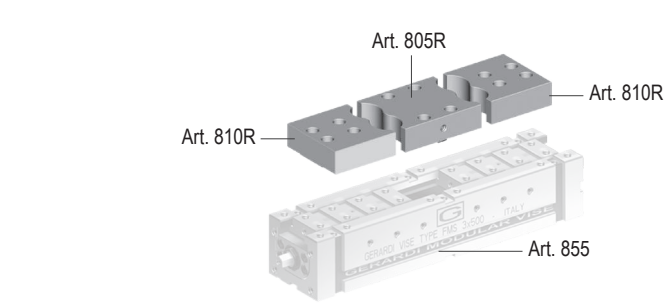
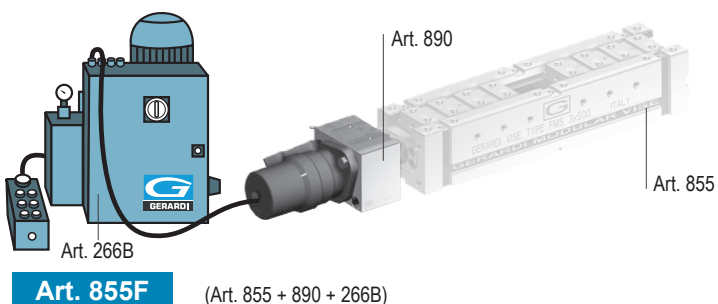
**Art. 867**

**Art. 868**



(Art. 855 + 802)  
**Art. 855D**

(Art. 855 + 890)  
**Art. 855E**

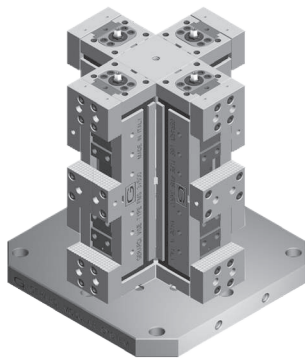


**Art. 855F**

(Art. 855 + 890 + 266B)

# CUBI DI MORSE MONTATI A CROCE O DORSO A DORSO

## WISE TOWERS CROSS OR BACK TO BACK MOUNTED

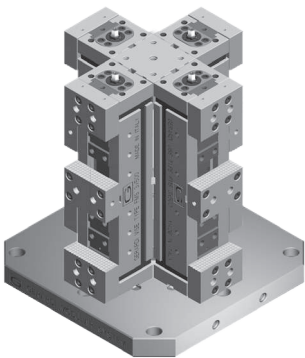


### N° 4 MORSE FMS

montate a croce su piastra base (Art. 827A)  
 con distanziali (Art. 835)

### N° 4 FMS VISES

cross-mounted on base plate (Art. 827A)  
 with spacers (Art. 835)

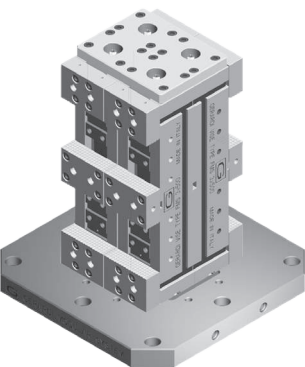


### N° 4 MORSE FMS

montate a croce su piastra base (Art. 827A)  
 con supporto centrale (Art.836)

### N° 4 FMS VISES

cross-mounted on base plate (Art.827A)  
 with center support (Art.836)

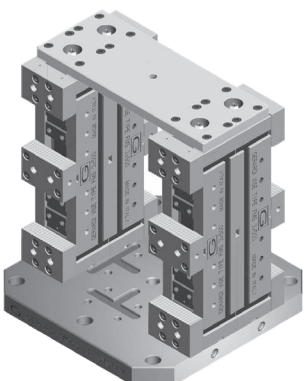


### N° 4 MORSE FMS

montate dorso a dorso, fianco a fianco, su piastra base  
 (Art. 827) con piastra di collegamento (Art. 832)

### N° 4 FMS VISES

cross-mounted back-to-back, side by side, on base  
 plate (Art. 827) with connecting plate (Art. 832)

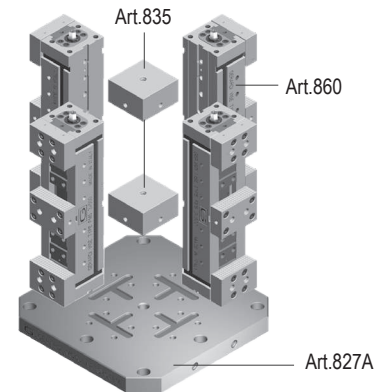


### N° 4 MORSE FMS

montate dorso a dorso, su piastra base  
 (Art. 827A) con piastra di collegamento (Art. 832)

### N° 4 FMS VISES

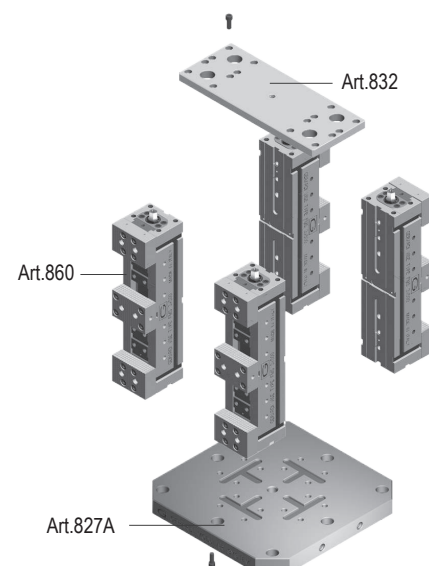
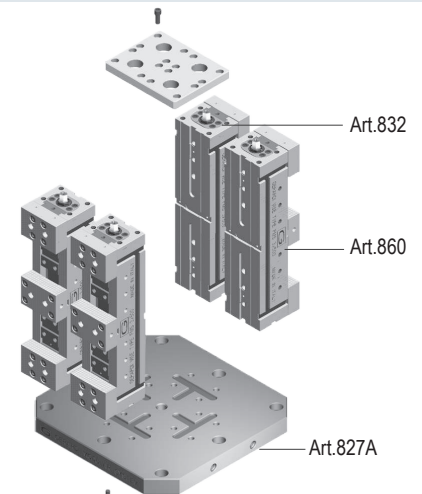
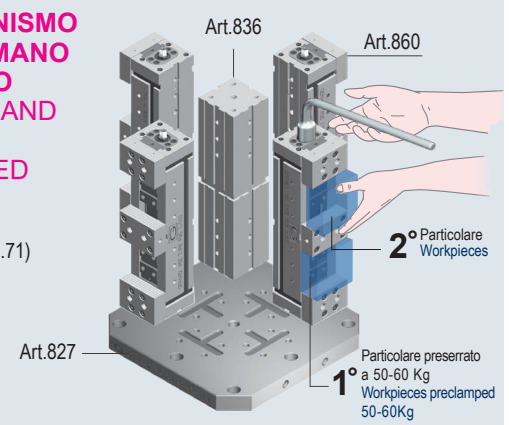
cross-mounted back-to-back, on base plate  
 (Art. 827A) with connecting plate (Art. 832)



**MECCANISMO  
 TERZA MANO  
 INCLUSO  
 THIRD HAND  
 DEVICE  
 INCLUDED**

### Art.850P

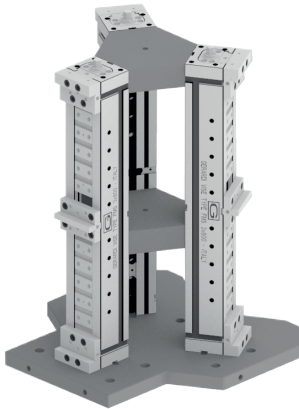
(Pag - Page 5.71)



Montaggio ed allineamento morsa con distanziali, supporto centrale o piastra di collegamento (Vedi pag.5.3)  
 Vise and alignment mounted with spacers, center support or connecting plate (See page 5.3)

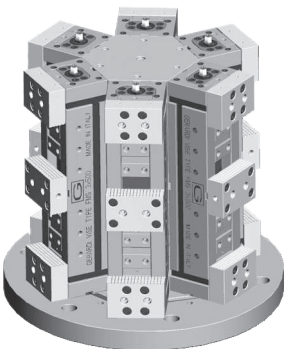
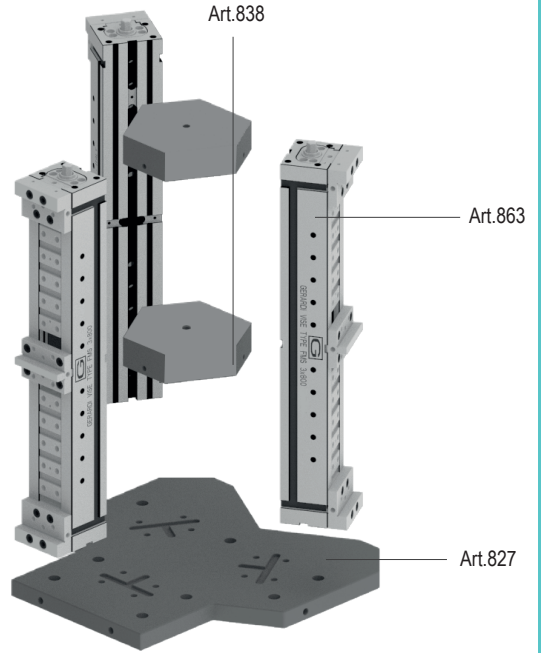
# CUBI DI MORSE MONTATI VERTICALMENTE

## VISE TOWERS VERTICALLY ASSEMBLED



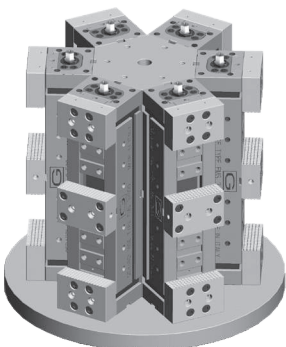
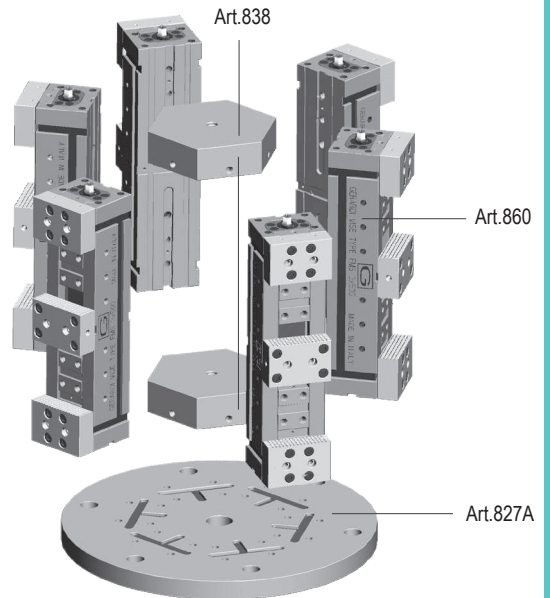
**N° 3 morse FMS**  
 montate verticalmente su piastra base a Y (827)  
 con supporto centrale (Art. 838)

**N° 3 FMS vises**  
 vises vertically mounted on Y base plate (827A)  
 with exagon center support (Art. 838)



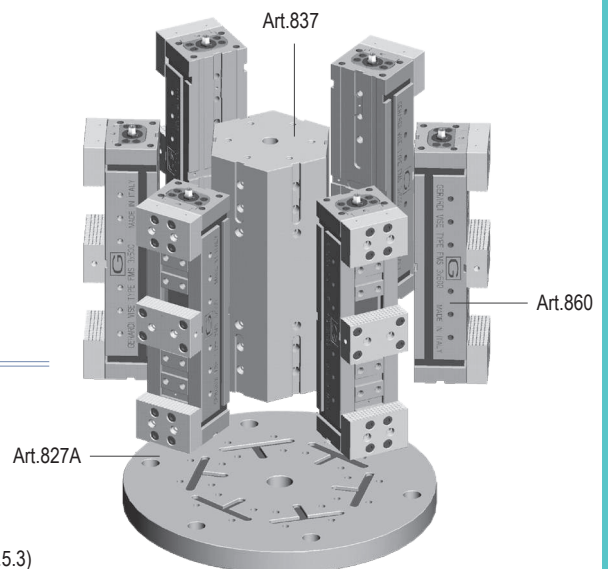
**N° 6 morse FMS**  
 montate verticalmente su piastra base (Art. 827A)  
 con distanziali esagonali (Art. 838)

**N° 6 FMS vises**  
 vises vertically mounted on base plate (Art. 827A)  
 with exagon spacer (Art. 838)



**N° 6 morse FMS** montate verticalmente  
 su piastra base (Art. 827A)  
 con supporto centrale (Art. 837)

**N° 6 FMS vises** vertically mounted  
 on base plate (Art. 827A) with exagon  
 center support (Art. 837)

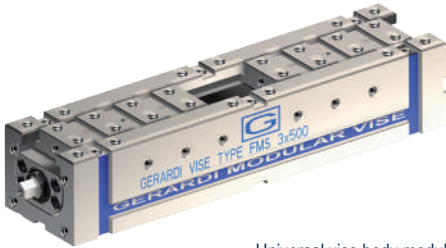


Montaggio ed allineamento morse con distanziali, supporto centrale o piastra di collegamento (Vedi pag.5.3)  
 Vise and alignment mounted with spacers, center support or connecting plate (See page 5.3)

Tipo (grandezza) morsa / Vise type (size)	kN	1 25 kN		2 25 kN			3 30 kN		
Apertura massima fra le slitte / Maximum opening between slides	A	56	68	96	116	136	156	136	136
	C	70		90			100		
	D	200 + 32	300 + 32	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95			125		
	R	74		94			124		
	S	69		89			99		
	T	72	116	102	142	182	222	132	182
	Y	277	377	360	460	560	660	470	570
	X	407	507	537	637	737	837	637	737
	kg	7	10	18	25	32	39	40	45
	Cod.	5.85.51200	5.85.51300	5.85.52300	5.85.52400	5.85.52500	5.85.52600	5.85.53400	5.85.53500

### Art. 855

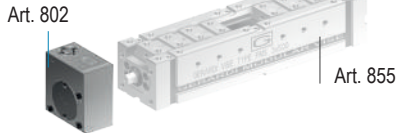
Modulo base universale  
**CENTINAIA DI GANASCE DISPONIBILI !!**



Universal vise body module  
**HUNDREDS OF JAWS AVAILABLE !!**

### Art. 855D

(Art. 855 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier



Cod.	5.85.5D120	5.85.5D130	5.85.5D230	5.85.5D240	5.85.5D250	5.85.5D260	5.85.5D340	5.85.5D350
------	------------	------------	------------	------------	------------	------------	------------	------------

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Chiave dinamometrica Art.357 (Consigliata) - Torque wrench Art.357 (Suggested)

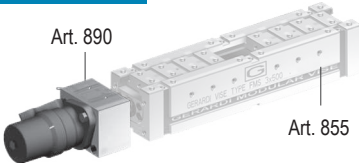
Cod.	5.80.21000	5.80.22000	5.80.23000
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### Art. 802



### Art. 855E

(Art. 855 + 890) Morsa + motore idraulico / Vise + hydraulic motor

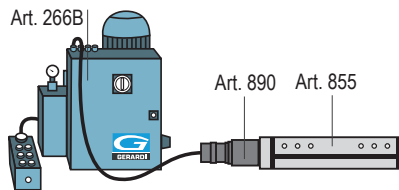


Cod.	5.85.5E120	5.85.5E130	5.85.5E230	5.85.5E240	5.85.5E250	5.85.5E260	5.85.5E340	5.85.5E350
------	------------	------------	------------	------------	------------	------------	------------	------------

Meccanica con predisposizione elettroidraulica completa di motore, piastra, boccola e finecorsa

### Art. 855F

(Art. 855 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

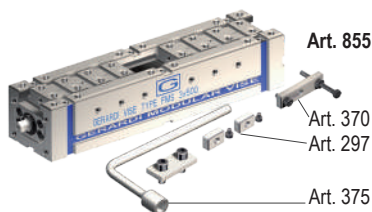


Cod.	5.85.5F120	5.85.5F130	5.85.5F230	5.85.5F240	5.85.5F250	5.85.5F260	5.85.5F340	5.85.5F350
------	------------	------------	------------	------------	------------	------------	------------	------------

Meccanica elettroidraulica completa di centralina idraulica apparecchiatura elettrica con pulsantiera

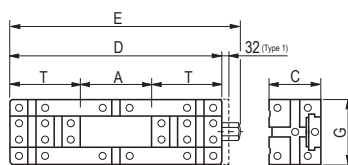
Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375

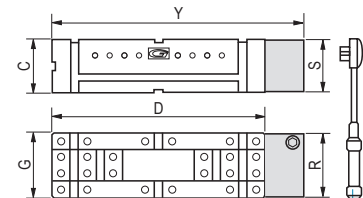


Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375

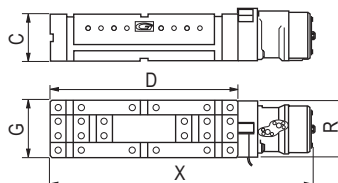


### Art. 855

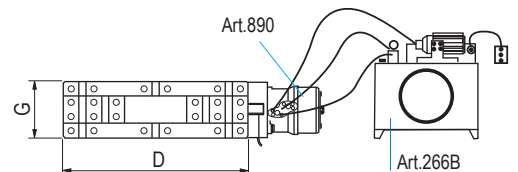


### Art. 855D

Art.357 (Incluso)  
 Art.357 (Included)



### Art. 855E



### Art. 855F

	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	136	136	136	188	168	148	128	152	216	252	316	280	244
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
R	124			144				169			189		
S	99			119				139			159		
T	232	282	332	156	216	276	336	174	242	274	242	310	378
Y	670	770	870	570	670	770	870	-	-	-	-	-	-
X	837	937	1037	737	837	937	1037	837	937	1037	1037	1137	1237
kg	50	55	60	66	72	80	88	115	125	135	170	190	210

Cod. 5.85.53600 5.85.53700 5.85.53800 5.85.54500 5.85.54600 5.85.54700 5.85.54800 5.85.55600 5.85.55700 5.85.55800 5.85.56800 5.85.56900 5.85.56100

**Art. 855D** (Art. 855 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.85.5D360 5.85.5D370 5.85.5D380 5.85.5D450 5.85.5D460 5.85.5D470 5.85.5D480 5.85.5D560 5.85.5D570 5.85.5D580 5.85.5D680 5.85.5D690 5.85.5D610

**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

**Art. 855E** (Art. 855 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod. 5.85.5E360 5.85.5E370 5.85.5E380 5.85.5E450 5.85.5E460 5.85.5E470 5.85.5E480 5.85.5E560 5.85.5E570 5.85.5E580 5.85.5E680 5.85.5E690 5.85.5E610

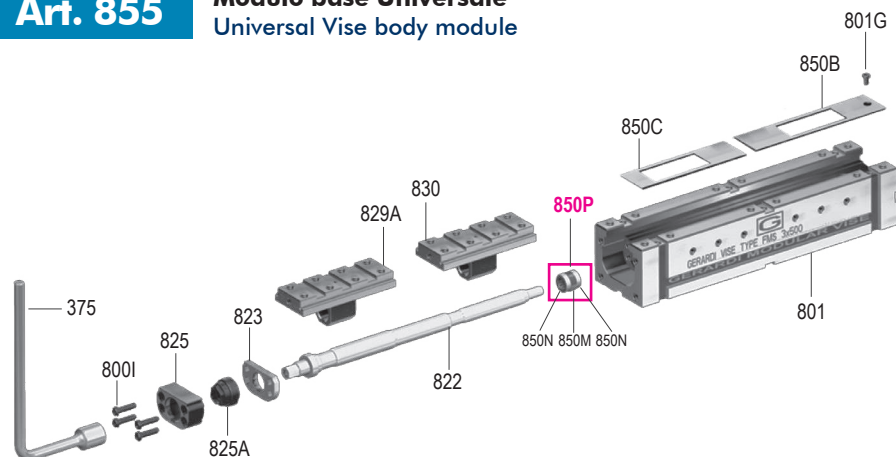
Mechanical with prepared hydraulic connection complete with motor plate, bushing and proximity switch

**Art. 855F** (Art. 855 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.85.5F360 5.85.5F370 5.85.5F380 5.85.5F450 5.85.5F460 5.85.5F470 5.85.5F480 5.85.5F560 5.85.5F570 5.85.5F580 5.85.5F680 5.85.5F690 5.85.5F610


Mechanical with elettrohydraulic power-pack ready to work

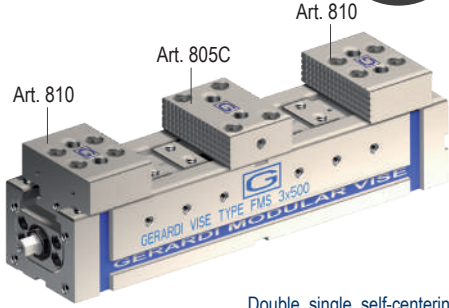
**Art. 855** Modulo base Universale  
 Universal Vise body module



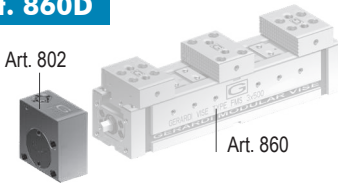
Art.	Pag.
<b>375</b>	4.35
<b>800I</b>	5.61
<b>801G</b>	5.61
<b>801I</b>	5.61
<b>822</b>	5.53
<b>823</b>	5.59
<b>825</b>	5.59
<b>825A</b>	5.61
<b>829A</b>	5.52
<b>830</b>	5.52
<b>850B</b>	5.61

Art.	Pag.
<b>850C</b>	5.61
<b>850P</b>	5.72
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Maximum opening	A	2 x 16	2 x 66	2 x 54	2 x 104	2 x 154	2 x 204	2 x 74	2 x 124
<b>Art. 860</b>	B	25		30				40	
Morsa FMS doppia, singola, autocentrante con ganasce zigrinate	C	70		90				100	
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95				125	
	J	56		64				84	
	W	74		94				124	
	kg	9	12	22	29	35	42	44	49
	Cod.	5.86.01200	5.86.01300	5.86.02300	5.86.02400	5.86.02500	5.86.02600	5.86.03400	5.86.03500



Double, single, self-centering FMS vise with serrated jaws

**Art. 860D**


(Art. 860 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

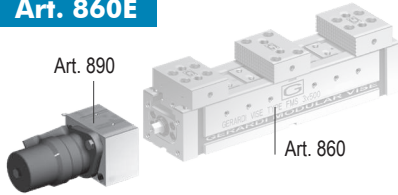
Cod.	5.86.0D120	5.86.0D130	5.86.0D230	5.86.0D240	5.86.0D250	5.86.0D260	5.86.0D340	5.86.0D350
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Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Chiave dinamometrica Art.357 (Consigliata) - Torque wrench Art.357 (Suggested)

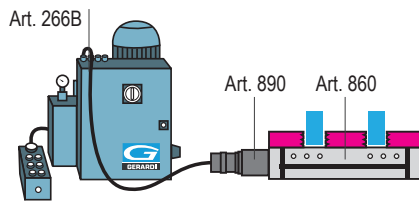
Cod.	5.80.21000	5.80.22000	5.80.23000
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**Art. 802**

**Art. 860E**


(Art. 860 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.0E120	5.86.0E130	5.86.0E230	5.86.0E240	5.86.0E250	5.86.0E260	5.86.0E340	5.86.0E350
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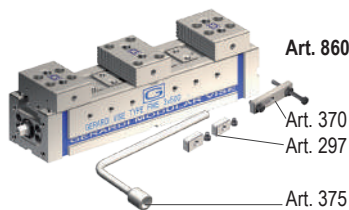
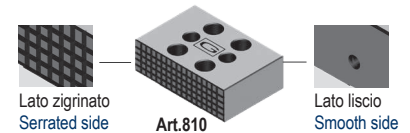
**Art. 860F**


(Art. 860 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.0F120	5.86.0F130	5.86.0F230	5.86.0F240	5.86.0F250	5.86.0F260	5.86.0F340	5.86.0F350
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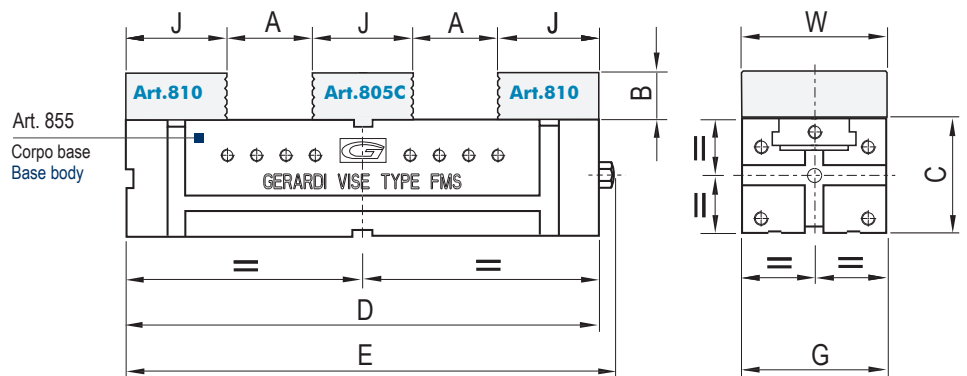
## Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375



## Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 174	2 x 224	2 x 274	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	84			98				108			108		
W	124			144				169			189		
kg	54	59	64	71	79	88	96	130	140	150	210	230	250
Cod.	5.86.03600	5.86.03700	5.86.03800	5.86.04500	5.86.04600	5.86.04700	5.86.04800	5.86.05600	5.86.05700	5.86.05800	5.86.06800	5.86.06900	5.86.06100

**Art. 860D** (Art. 860 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.0D360	5.86.0D370	5.86.0D380	5.86.0D450	5.86.0D460	5.86.0D470	5.86.0D480	5.86.0D560	5.86.0D570	5.86.0D580	5.86.0D680	5.86.0D690	5.86.0D610
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**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

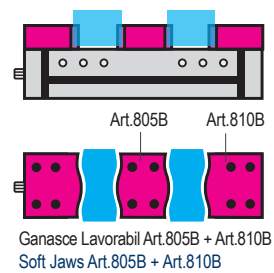
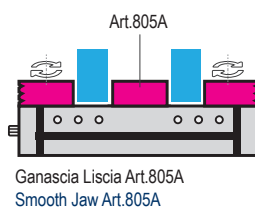
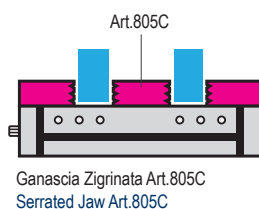
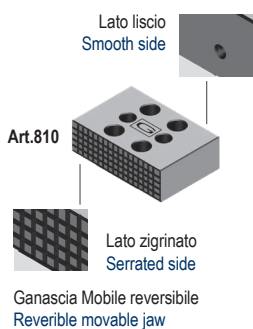
Cod.	5.80.23000			5.80.24000				5.80.25000			5.80.26000		
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**Art. 860E** (Art. 860 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.0E360	5.86.0E370	5.86.0E380	5.86.0E450	5.86.0E460	5.86.0E470	5.86.0E480	5.86.0E560	5.86.0E570	5.86.0E580	5.86.0E680	5.86.0E690	5.86.0E610
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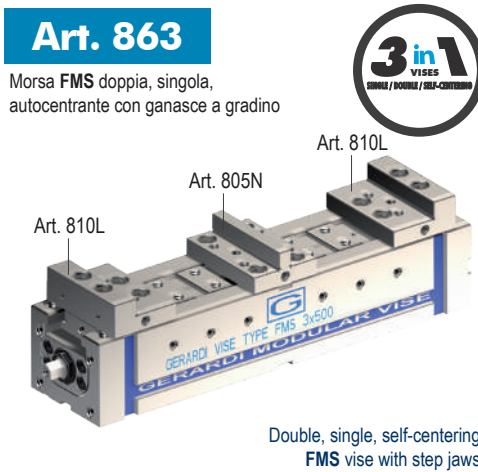
**Art. 860F** (Art. 860 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.0F360	5.86.0F370	5.86.0F380	5.86.0F450	5.86.0F460	5.86.0F470	5.86.0F480	5.86.0F560	5.86.0F570	5.86.0F580	5.86.0F680	5.86.0F690	5.86.0F610
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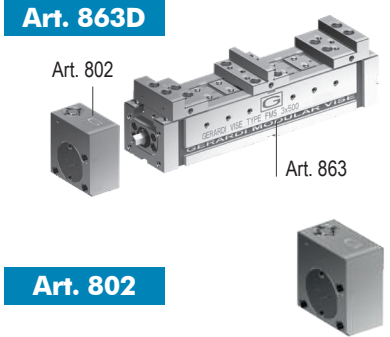
**Art. 860** Esempi applicativi ganasce: / Jaw application examples:


Art.	Pag.
<b>810</b>	5.56
<b>805C</b>	5.54
<b>805A</b>	5.54
<b>805B</b>	5.54
<b>810B</b>	5.56

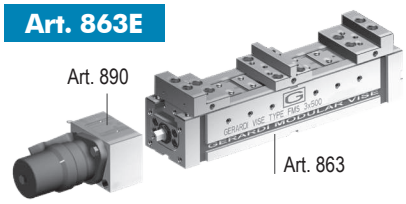
Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Maximum opening	A	2 x 60	2 x 110	2 x 118	2 x 168	2 x 218	2 x 268	2 x 162	2 x 212
<b>Art. 863</b>	B	25		30				40	
	C	70		90				100	
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95				125	
	J	56		64				84	
	J1	22		24				30	
	J2	16		16				16	
	W	74		94				124	
	kg	8	11	20	27	33	40	40	45
	Cod.	5.86.31200	5.86.31300	5.86.32300	5.86.32400	5.86.32500	5.86.32600	5.86.33400	5.86.33500



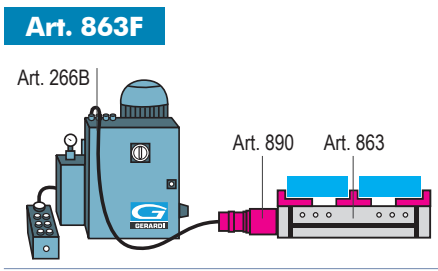
<b>Art. 863D</b>		(Art. 863 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier							
	Cod.	5.86.3D120	5.86.3D130	5.86.3D230	5.86.3D240	5.86.3D250	5.86.3D260	5.86.3D340	5.86.3D350



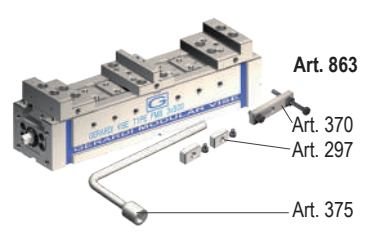
<b>Art. 863E</b>		(Art. 863 + 890) Morsa + motore idraulico / Vise + hydraulic motor							
	Cod.	5.86.3E120	5.86.3E130	5.86.3E230	5.86.3E240	5.86.3E250	5.86.3E260	5.86.3E340	5.86.3E350



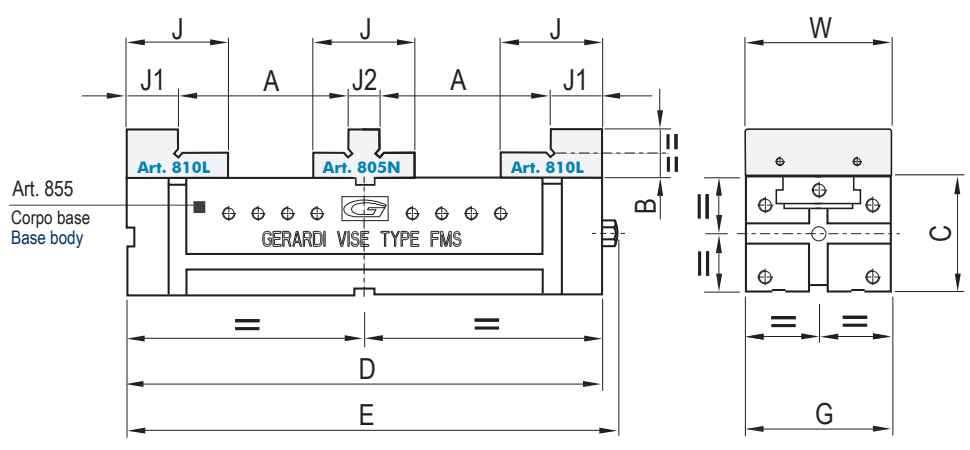
<b>Art. 863F</b>		(Art. 863 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit							
	Cod.	5.86.3F120	5.86.3F130	5.86.3F230	5.86.3F240	5.86.3F250	5.86.3F260	5.86.3F340	5.86.3F350



- Dotazione standard:
- 2 arresti laterali Art. 370
  - 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 chiave a pipa Art. 375



- Standard equipment:
- 2 workstops Art. 370
  - 1 pair of positioning key-nuts for 16 mm slot Art. 297





	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	84			98				108			108		
J1	30			38				38			38		
J2	16			16				16			16		
W	124			144				169			189		
kg	50	55	60	68	76	85	93	124	134	144	200	220	240

Cod.	5.86.33600	5.86.33700	5.86.33800	5.86.34500	5.86.34600	5.86.34700	5.86.34800	5.86.35600	5.86.35700	5.86.35800	5.86.36800	5.86.36900	5.86.36100
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**Art. 863D** (Art. 863 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.3D360	5.86.3D370	5.86.3D380	5.86.3D450	5.86.3D460	5.86.3D470	5.86.3D480	5.86.3D560	5.86.3D570	5.86.3D580	5.86.3D680	5.86.3D690	5.86.3D610
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**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

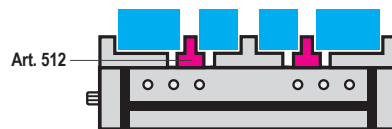
Cod.	5.80.23000	5.80.24000	5.80.25000	5.80.26000
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**Art. 863E** (Art. 863 + 890) Morsa + motore idraulico / Vise + hydraulic motor

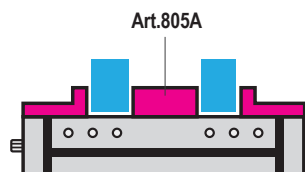
Cod.	5.86.3E360	5.86.3E370	5.86.3E380	5.86.3E450	5.86.3E460	5.86.3E470	5.86.3E480	5.86.3E560	5.86.3E570	5.86.3E580	5.86.3E680	5.86.3E690	5.86.3E610
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**Art. 863F** (Art. 863 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

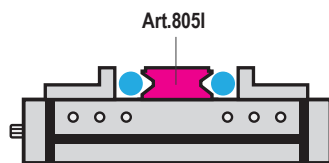
Cod.	5.86.3F360	5.86.3F370	5.86.3F380	5.86.3F450	5.86.3F460	5.86.3F470	5.86.3F480	5.86.3F560	5.86.3F570	5.86.3F580	5.86.3F680	5.86.3F690	5.86.3F610
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**Art. 863** Esempi applicativi ganasce: / Jaw application examples:


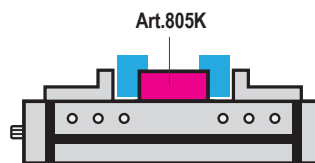
Serraggio simultaneo di 4 pezzi con ganaschia intermedia  
 4 Workpieces simultaneous clamping with intermediate jaw



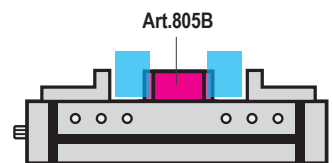
Ganasce lisce per fissaggio centrale  
 Smooth jaws for central fixed



Ganaschia prismatica orizzontale per fissaggio centrale  
 Horizontal prismatic jaws for central fixed

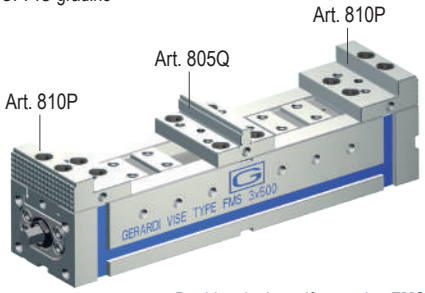


Ganaschia prismatica verticale per fissaggio centrale  
 Vertical prismatic jaw for central fixed



Ganaschia lavorabile per fissaggio centrale  
 Soft jaws for central fixed

Tipo (grandezza) morsa / Vise type (size)	kN	1 25 kN		2 25 kN			3 30 kN	
Apertura massima / Maximum opening	A	2 x 32	2 x 82	2 x 54	2 x 104	2 x 154	2 x 204	2 x 127
<b>Art. 864</b>	A1	2 x 84	2 x 134	2 x 118	2 x 168	2 x 218	2 x 268	2 x 212
	B	25		30			40	
	C	70		90			100	
	D	232	332	300	400	500	600	400 500
	E	249	349	320	420	520	620	425 525
	G	75		95			125	
	J	56		64			84	
	J1	24		24			30	
	J2	16		16			16	
	W	74		94			124	
	kg	8	11	20	27	33	40	40 45
	Cod.	5.86.41200	5.86.41300	5.86.42300	5.86.42400	5.86.42500	5.86.42600	5.86.43400 5.86.43500



Double, single, self-centering FMS vise with DOUBLE step jaws

**Art. 805F**

 Ganascia fissa con doppio gradino 3x5 LISCIA  
 Fixed jaw with double 3x5 step SMOOTH


Cod.	5.80.5F100	5.80.5F200	5.80.5F300
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**Art. 805G**

 Ganascia fissa con doppio gradino 3x5 ZIGRINATA  
 Fixed jaw with double 3x5 step SERRATED

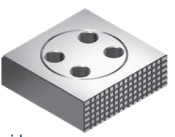

Cod.	5.80.5G100	5.80.5G200	5.80.5G300
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**Art. 810O**

 Ganascia mobile con gradino piccolo e grande  
 Movable jaw with small and large step

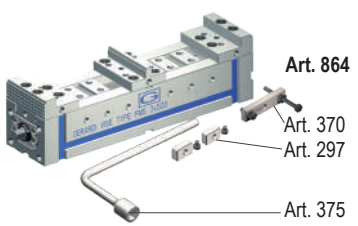

Cod.	5.81.0O100	5.81.0O200	5.81.0O300
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**Art. 810X**

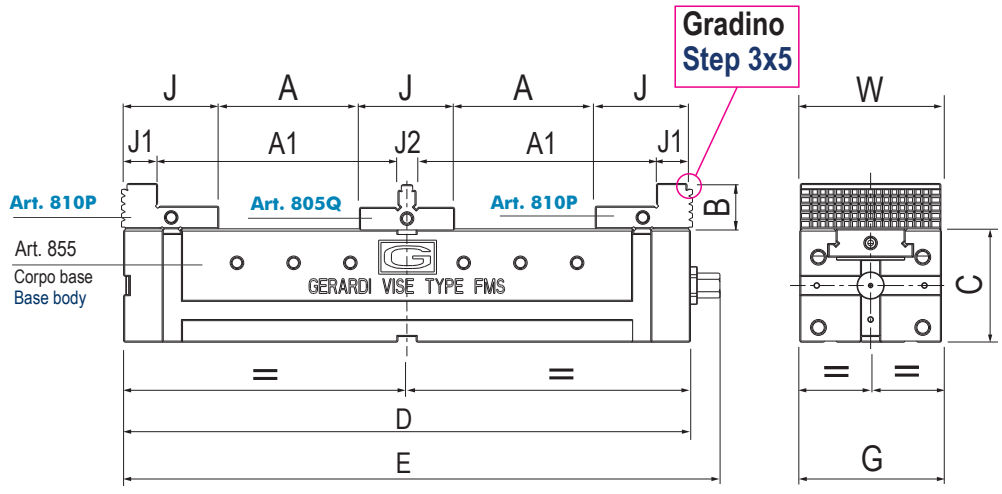
 Ganascia mobile oscillante con gradino 3x5 zigrinata da un lato con albero a gradino (Art. 810Z)  
 Floating movable jaw with 3x5 step one side serrated with step block pin (Art. 810Z)


Cod.	5.81.0X100	5.81.0X200	5.81.0X300
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- Dotazione standard:
- 2 arresti laterali Art. 370
  - 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 chiave a pipa Art. 375



- Standard equipment:
- 2 workstops Art. 370
  - 1 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 box wrench Art. 375



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 177	2 x 227	2 x 277	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
A1	2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	84			98				108			108		
J1	30			38				38			38		
J2	16			16				16			16		
W	124			144				169			189		
kg	50	55	60	68	76	85	93	124	134	144	200	220	240
Cod.	5.86.43600	5.86.43700	5.86.43800	5.86.44500	5.86.44600	5.86.44700	5.86.44800	5.86.45600	5.86.45700	5.86.45800	5.86.46800	5.86.46900	5.86.46100

### Art. 805F

Cod.	5.80.5F300	5.80.5F400	5.80.5F500	5.80.5F300
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### Art. 805G

Cod.	5.80.5G300	5.80.5G400	5.80.5G500	5.80.5G600
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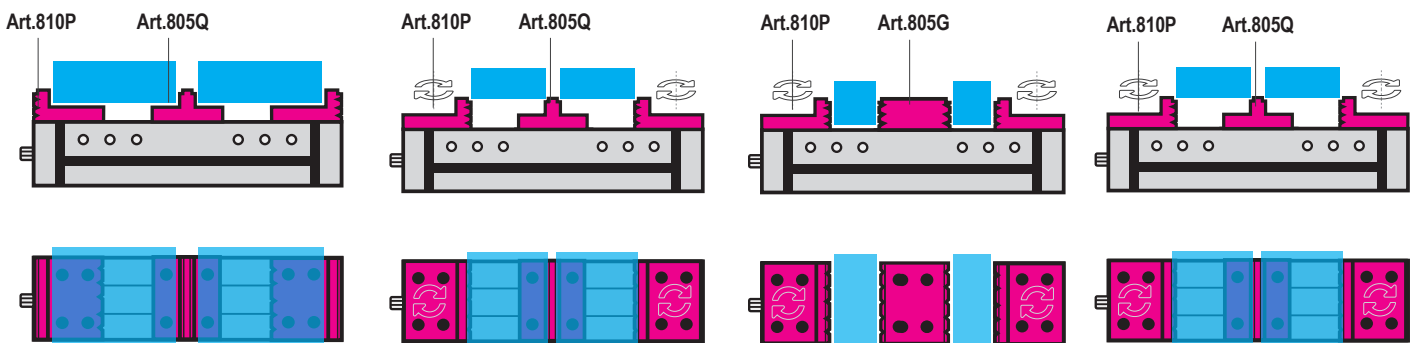
### Art. 810O

Cod.	5.81.0O300	5.81.0O400	5.81.0O500	5.81.0O600
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### Art. 810X

Cod.	5.81.0X300	5.81.0X400	5.81.0X500	5.81.0X600
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### Art. 864 Esempi applicativi ganasce a doppio gradino: Double step jaw application examples:



Utilizzo del gradino standard per alzare il particolare rispetto alla base  
Use the main step for raising the workpiece

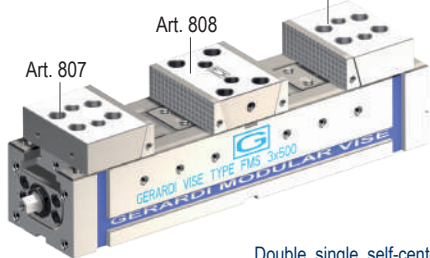
Per utilizzare il 2° gradino (3x5) ruotare le ganasce mobili di 180°  
In order to use the second 3x5mm step turn the movable jaw 180°

Per sfruttare il lato zigrinato delle ganasce mobili Art.810P sostituisci la ganascia fissa centrale con l'Art.805G  
To exploit the serrated side of the movable jaws Art.810P change the fixed central jaw with Art.805G

Tipo (grandezza) morsa / Vise type (size)	kN	1		2			3	
		25 kN		25 kN			30 kN	
Apertura massima / Maximum opening	A	2 x 52	2 x 30	2 x 80	2 x 130	2 x 180	2 x 46	2 x 96
<b>Art. 865</b> Morsa FMS doppia, singola, autocentrante con ganasce a cambio rapido discendente (sistema a pettine) Double, single, self-centering FMS vise with quick change pull down jaws (comb system)	B	25		30			40	
	C	70		90			100	
	D	332	300	400	500	600	400	500
	E	349	320	420	520	620	425	525
	G	75		95			125	
	J	63		76			98	
	J1	70		88			111	
	W	74		94			124	
	kg	12	23	30	36	43	46	51
	Cod.	5.86.51300	5.86.52300	5.86.52400	5.86.52500	5.86.52600	5.86.53400	5.86.53500

**Art. 865**

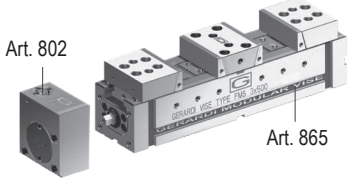
Morsa FMS doppia, singola, autocentrante con ganasce a cambio rapido discendente (sistema a pettine)



Double, single, self-centering FMS vise with quick change pull down jaws (comb system)

**Art. 865D**

(Art. 865 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier



Cod.	5.86.5D130	5.86.5D230	5.86.5D240	5.86.5D250	5.86.5D260	5.86.5D340	5.86.5D350
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Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

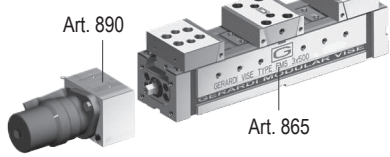
Chiave dinamometrica Art.357 (Consigliata) - Torque wrench Art.357 (Suggested)

Cod.	5.80.21000	5.80.22000	5.80.23000
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**Art. 802**

**Art. 865E**

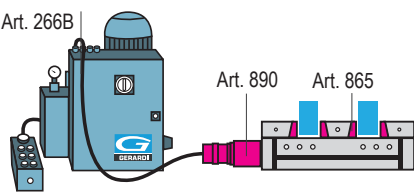
(Art. 865 + 890) Morsa + motore idraulico / Vise + hydraulic motor



Cod.	5.86.5E130	5.86.5E230	5.86.5E240	5.86.5E250	5.86.5E260	5.86.5E340	5.86.5E350
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**Art. 865F**

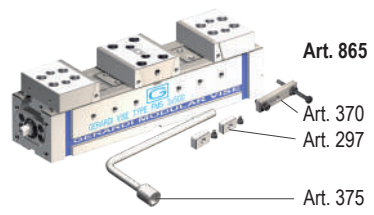
(Art. 865 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit



Cod.	5.86.5F130	5.86.5F230	5.86.5F240	5.86.5F250	5.86.5F260	5.86.5F340	5.86.5F350
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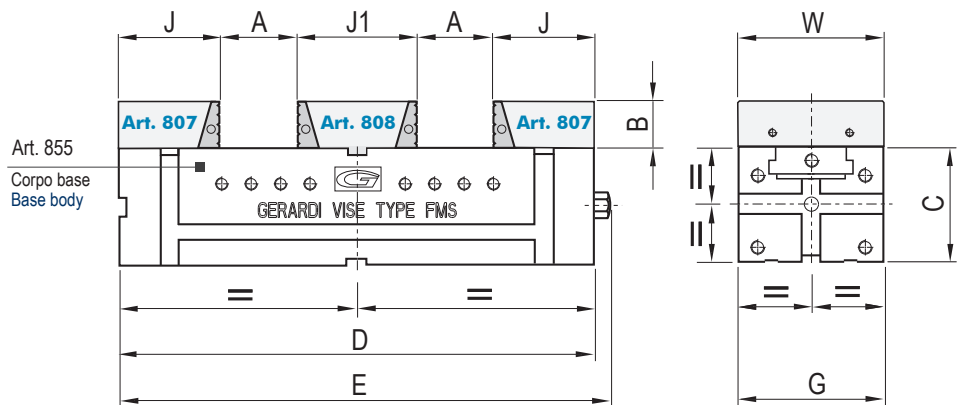
## Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375



## Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 146	2 x 196	2 x 246	2 x 65	2 x 115	2 x 165	2 x 215	2 x 90	2 x 140	2 x 190	2 x 216	2 x 256	2 x 316
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	98			117				132			119		
J1	111			136				155			130		
W	124			144				169			189		
kg	54	59	64	74	82	91	99	134	144	154	215	235	255
Cod.	5.86.53600	5.86.53700	5.86.53800	5.86.54500	5.86.54600	5.86.54700	5.86.54800	5.86.55600	5.86.55700	5.86.55800	5.86.56800	5.86.56900	5.86.56100

**Art. 865D** (Art. 865 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.5D360	5.86.5D370	5.86.5D380	5.86.5D450	5.86.5D460	5.86.5D470	5.86.5D480	5.86.5D560	5.86.5D570	5.86.5D580	5.86.5D680	5.86.5D690	5.86.5D610
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**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

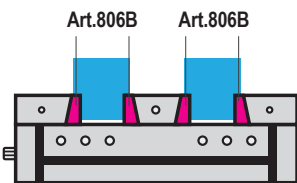
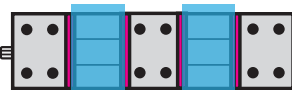
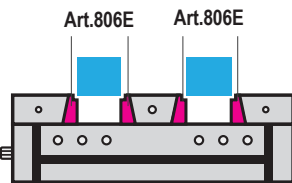
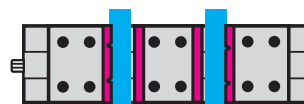
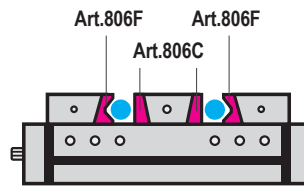
Cod.	5.80.23000	5.80.24000	5.80.25000	5.80.26000
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**Art. 865E** (Art. 865 + 890) Morsa + motore idraulico / Vise + hydraulic motor

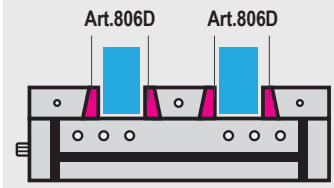
Cod.	5.86.5E360	5.86.5E370	5.86.5E380	5.86.5E450	5.86.5E460	5.86.5E470	5.86.5E480	5.86.5E560	5.86.5E570	5.86.5E580	5.86.5E680	5.86.5E690	5.86.5E610
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**Art. 865F** (Art. 865 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.5F360	5.86.5F370	5.86.5F380	5.86.5F450	5.86.5F460	5.86.5F470	5.86.5F480	5.86.5F560	5.86.5F570	5.86.5F580	5.86.5F680	5.86.5F690	5.86.5F610
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**Art. 865** Esempi applicativi piastre ganasce: / Jaw plates application examples:

 Piastre ganasce lavorabili Art.806B  
 Soft machineable Jaw plates Art.806B

 Piastre ganasce a gradino Art.806E  
 Step jaw plates Art.806E

 2 piastre ganasce Art.806F + 2 Art.806C  
 2 jaw plates Art.806F + 2 Art.806C

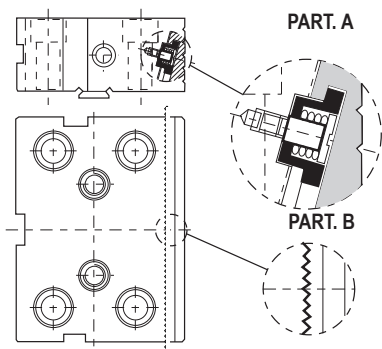
Configurazione standard / Standard configuration


 Piastre ganasce zigrinate Art.806D  
 Serrated jaw plates Art.806D

# CORPI GANASCE FMS & PIASTRE GANASCE INTERCAMBIABILI RAPIDE

## FMS COMB JAW BODIES & QUICK INTERCHANGEABLE JAW PLATES

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 806*</b> Ganasca fissa con piastra ganasca zigrinata intercambiabile rapida Fixed jaw with quick interchangeable serrated jaw plate	Cod. 5.80.61000	5.80.62000	5.80.63000	5.80.64000	5.80.65000	5.80.66000
<b>Art. 807*</b> Ganasca mobile con piastra ganasca zigrinata intercambiabile rapida Movable jaw with quick interchangeable serrated jaw plate	Cod. 5.80.71000	5.80.72000	5.80.73000	5.80.74000	5.80.75000	5.80.76000
<b>Art. 808*</b> Ganasca fissa doppia con piastre ganasce zigrinate intercambiabili rapide Double fixed jaw with quick interchangeable serrated jaw plate	Cod. 5.80.81000	5.80.82000	5.80.83000	5.80.84000	5.80.85000	5.80.86000
<b>Art. 806A</b> Corpo ganasca fissa per piastra ganasca intercambiabile rapida Fixed jaw body for quick interchangeable jaw plate	Cod. 5.80.6A100	5.80.6A200	5.80.6A300	5.80.6A400	5.80.6A500	5.80.6A600
<b>Art. 807A</b> Corpo ganasca mobile per piastra ganasca intercambiabile rapida Movable jaw body for quick interchangeable jaw plate	Cod. 5.80.7A100	5.80.7A200	5.80.7A300	5.80.7A400	5.80.7A500	5.80.7A600
<b>Art. 808A</b> Corpo ganasca fissa doppia per piastre ganasce intercambiabili rapide Double fixed jaw body for quick interchangeable jaw plate	Cod. 5.80.8A100	5.80.8A200	5.80.8A300	5.80.8A400	5.80.8A500	5.80.8A600
<b>Art. 808B</b> Corpo ganasca fissa doppia ridotta per piastre ganasce intercambiabili rapide Double fixed jaw body narrow for quick interchangeable jaw plate	Cod. 5.80.8B100	5.80.8B200	5.80.8B300	5.80.8B400	5.80.8B500	5.80.8B600



### RAPIDA SOSTITUZIONE DELLE PIASTRE GANASCE DISCENDENTI SENZA BISOGNO DI ALCUN UTENSILE

Il nuovo sistema con piastre ganasce intercambiabili, conferisce alla morsa FMS un ulteriore aumento di flessibilità dato dalla rapidità di sostituzione delle piastre ganasce e dalla precisione di riposizionamento. La rapidità di sostituzione delle piastre ganasce è resa possibile dal nuovo sistema con perno a molla (PART. A), mentre le righe prismatiche (PART. B) effettuate con mola sagomata sui piani d'appoggio rendono possibile un riposizionamento di elevata precisione. La vasta gamma di piastre ganasce intercambiabili va a soddisfare le più svariate esigenze di lavorazione.

### QUICK HAND CHANGE OF PULL-DOWN JAW PLATES - NO TOOLS NEEDED

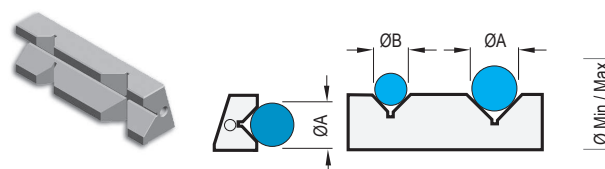
The new system with quick interchangeable jaw plates, increase the FMS vise flexibility, and feature the quick jaw plates replacement and their high precision repositioning. The quickness of the jaw plates replacement is allowed by the new system of pin with spring (PART. A), while the prismatic grooves (PART. B), made with shaped grind wheel on the surface plates, allow a perfect repositioning. The wide range of interchangeable jaws plates can satisfy the most varied workholding needs.

**Art. 806F**

Piastra ganasca intercambiabile prismatica a pettine  
 Prismatic comb interchangeable jaw plate

Solo 2 per morsa!! Just 2 pcs each vise!!						
Cod.	5.80.6F100	5.80.6F200	5.80.6F300	5.80.6F400	5.80.6F500	5.80.6F600

Piastra ganasca intercambiabile prismatica a pettine  
 Per serraggi autocentranti è necessario ordinare n. 2 piastrine prismatiche  
 Prismatic comb interchangeable jaw plate  
 For self-centering clamping is necessary to order n. 2 prismatic jaws



Ø Min / Max	A	B
A	6 / 16	9 / 24
B	4 / 10	7 / 18

# PIASTRE GANASCE INTERCAMBIABILI RAPIDE

## QUICK INTERCHANGEABLE JAW PLATES

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
	W 73	93	123	143	168	188
B	25	30	40	50	60	60
C	10	10	11	11	16	16

Art. 806B	1	2	3	4	5	6
Piastra ganascia lavorabile a pettine Soft comb jaw plate	Cod. 5.80.6B100	5.80.6B200	5.80.6B300	5.80.6B400	5.80.6B500	5.80.6B600

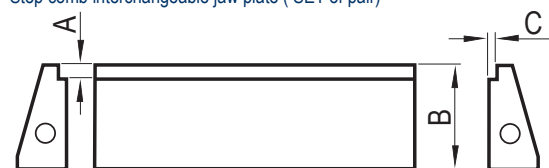
Art. 806C	1	2	3	4	5	6
Piastra ganascia liscia a pettine Smooth comb jaw plate	Cod. 5.80.6C100	5.80.6C200	5.80.6C300	5.80.6C400	5.80.6C500	5.80.6C600

Art. 806D	1	2	3	4	5	6
Piastra ganascia zigrinata a pettine Serrated comb jaw plate	Cod. 5.80.6D100	5.80.6D200	5.80.6D300	5.80.6D400	5.80.6D500	5.80.6D600

Art. 806E	1	2	3	4	5	6
Piastra ganascia a gradino a pettine Step comb jaw plate	Cod. 5.80.6E100	5.80.6E200	5.80.6E300	5.80.6E400	5.80.6E500	5.80.6E600

### KIT RISPARMIO - SAVING KIT

Piastra ganascia intercambiabile a gradino a pettine (SET di coppie)  
 Step comb interchangeable jaw plate (SET of pair)



A	Set di 8 pezzi Set of 8 pcs.		Set di 10 pezzi Set of 10 pcs.		Set di 14 pezzi Set of 14 pcs.		Set di 14 pezzi Set of 14 pcs.		Set di 14 pezzi Set of 14 pcs.		Set di 14 pezzi Set of 14 pcs.	
	3	5	3	5	3	5	3	5	3	5	3	5
	8	13	8	13	18	23	28	18	23	28	18	23
B	25	30	40	50	60	60						
C	3	3	3	3	3	3						
Cod.	5.80.6E112	5.80.6E212	5.80.6E312	5.80.6E412	5.80.6E512	5.80.6E612						

Art. 806SLD	1	2	3	4	5	6
Piastra ganascia scaricata a pettine Discharged comb jaw plate	A 28	38	48	58	63	95
B	12	12	12	12	12	12
C	14	18	32	42	47	79
H	8	8	8	8	8	8
Cod.	5.80.6SLD1	5.80.6SLD2	5.80.6SLD3	5.80.6SLD4	5.80.6SLD5	5.80.6SLD6

Art. 806SLE	1	2	3	4	5	6
Piastra ganascia con gradino scaricata a pettine Discharged step comb jaw plate	Cod. 5.80.6SLE1	5.80.6SLE2	5.80.6SLE3	5.80.6SLE4	5.80.6SLE5	5.80.6SLE6

Art. 806K	1	2	3	4	5	6	
Piastra ganascia a gradino a pettine con inserti GRIP Comb step jaw plate with GRIP inserts	C	14	18	32	42	47	79
H	23	33	43	53	58	73	
Cod.	5.80.6K100	5.80.6K200	5.80.6K300	5.80.6K400	5.80.6K500	5.80.6K600	

Art. 806G	1 per stazione di serraggio !! 1 pc per clamping station !!					
Piastra ganascia a pettine con arresto a 90° 90° comb jaw plate	Cod. 5.80.6G100	5.80.6G200	5.80.6G300	5.80.6G400	5.80.6G500	5.80.6G600

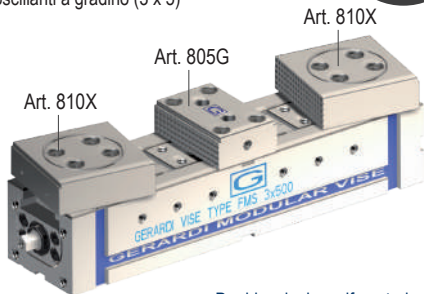
Art. 806H	1	2	3	4	5	6
Piastra ganascia bombata a pettine Round comb jaw plate	Cod. 5.80.6H100	5.80.6H200	5.80.6H300	5.80.6H400	5.80.6H500	5.80.6H600

Art. 806M	1 per stazione di serraggio !! 1 pc per clamping station !!					
Piastra ganascia a pettine per angolo di 30° o 45° 30° or 45° angle comb jaw plate	Cod. 5.80.6M100	5.80.6M200	5.80.6M300	5.80.6M400	5.80.6M500	5.80.6M600

Tipo (grandezza) morsa / Vise type (size)	kN	1		2			3	
		25 kN		25 kN			30 kN	
Apertura massima / Maximum opening	A	2 x 52	2 x 30	2 x 80	2 x 130	2 x 180	2 x 46	2 x 96
<b>Art. 866</b>	B	25		30			40	
	C	70		90			100	
	D	332	300	400	500	600	400	500
	E	349	320	420	520	620	425	525
	G	75		95			125	
	J	63		76			98	
	J1	70		88			111	
	W	74		94			124	
	kg	12	23	30	36	43	46	51
	Cod.	5.86.61300	5.86.62300	5.86.62400	5.86.62500	5.86.62600	5.86.63400	5.86.63500

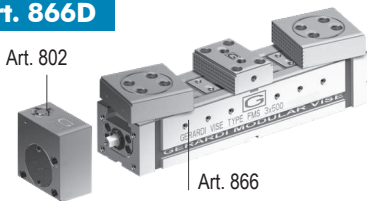


Morsa FMS doppia, singola, autocentrante con ganasce oscillanti a gradino (3 x 5)



Double, single, self-centering FMS vise with floating step jaws (3 x 5)

### Art. 866D



(Art. 866 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.6D130	5.86.6D230	5.86.6D240	5.86.6D250	5.86.6D260	5.86.6D340	5.86.6D350
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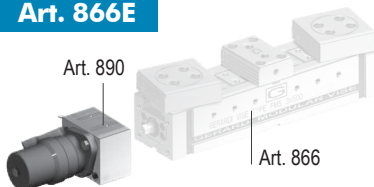
Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission  
 Chiave dinamometrica Art.357 (Consigliata) - Torque wrench Art.357 (Suggested)

Cod.	5.80.21000	5.80.22000	5.80.23000
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### Art. 802



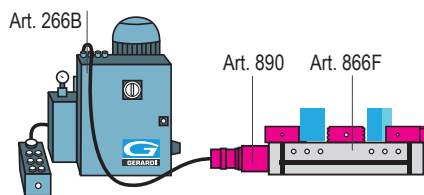
### Art. 866E



(Art. 866 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.6E130	5.86.6E230	5.86.6E240	5.86.6E250	5.86.6E260	5.86.6E340	5.86.6E350
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### Art. 866F

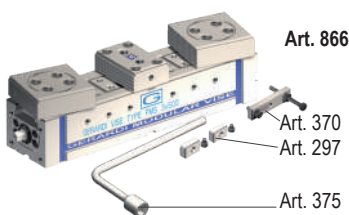


(Art. 866 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.6F130	5.86.6F230	5.86.6F240	5.86.6F250	5.86.6F260	5.86.6F340	5.86.6F350
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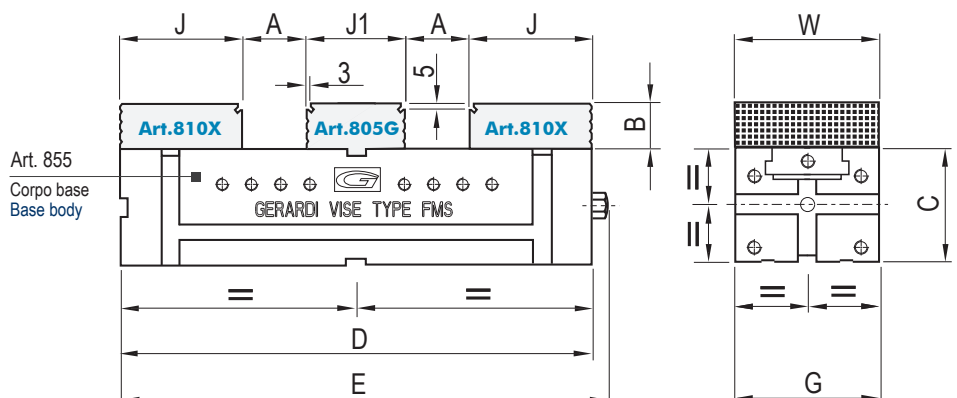
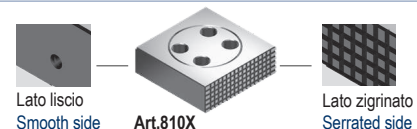
#### Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375



#### Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375





	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 152	2 x 202	2 x 252	2 x 73	2 x 123	2 x 173	2 x 223	2 x 111	2 x 161	2 x 211	2 x 203	2 x 235	2 x 303
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	106			128				135			143		
J1	84			98				108			108		
W	124			144				169			189		
kg	54	59	64	74	82	91	99	134	144	154	215	235	255

Cod.	5.86.63600	5.86.63700	5.86.63800	5.86.64500	5.86.64600	5.86.64700	5.86.64800	5.86.65600	5.86.65700	5.86.65800	5.86.66800	5.86.66900	5.86.66100
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**Art. 866D** (Art. 866 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.6D360	5.86.6D370	5.86.6D380	5.86.6D450	5.86.6D460	5.86.6D470	5.86.6D480	5.86.6D560	5.86.6D570	5.86.6D580	5.86.6D680	5.86.6D690	5.86.6D610
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**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

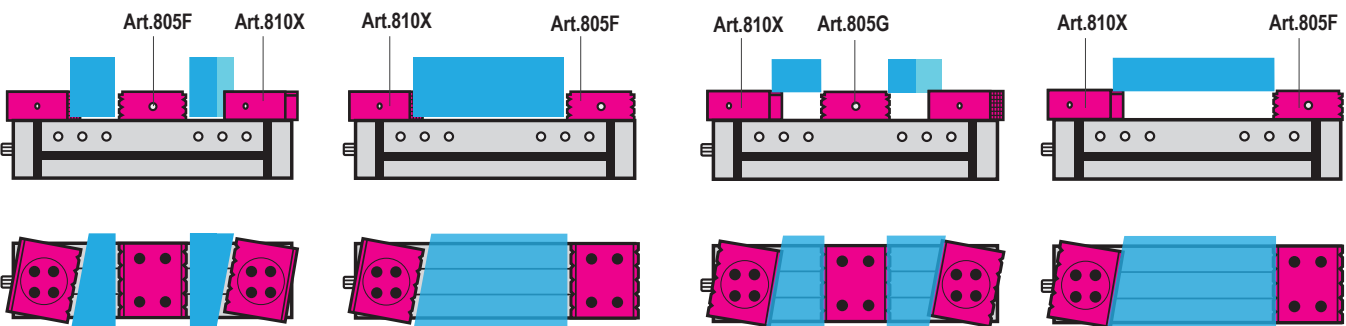
Cod.	5.80.23000	5.80.24000	5.80.25000	5.80.26000
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**Art. 866E** (Art. 866 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.6E360	5.86.6E370	5.86.6E380	5.86.6E450	5.86.6E460	5.86.6E470	5.86.6E480	5.86.6E560	5.86.6E570	5.86.6E580	5.86.6E680	5.86.6E690	5.86.6E610
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**Art. 866F** (Art. 866 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.6F360	5.86.6F370	5.86.6F380	5.86.6F450	5.86.6F460	5.86.6F470	5.86.6F480	5.86.6F560	5.86.6F570	5.86.6F580	5.86.6F680	5.86.6F690	5.86.6F610
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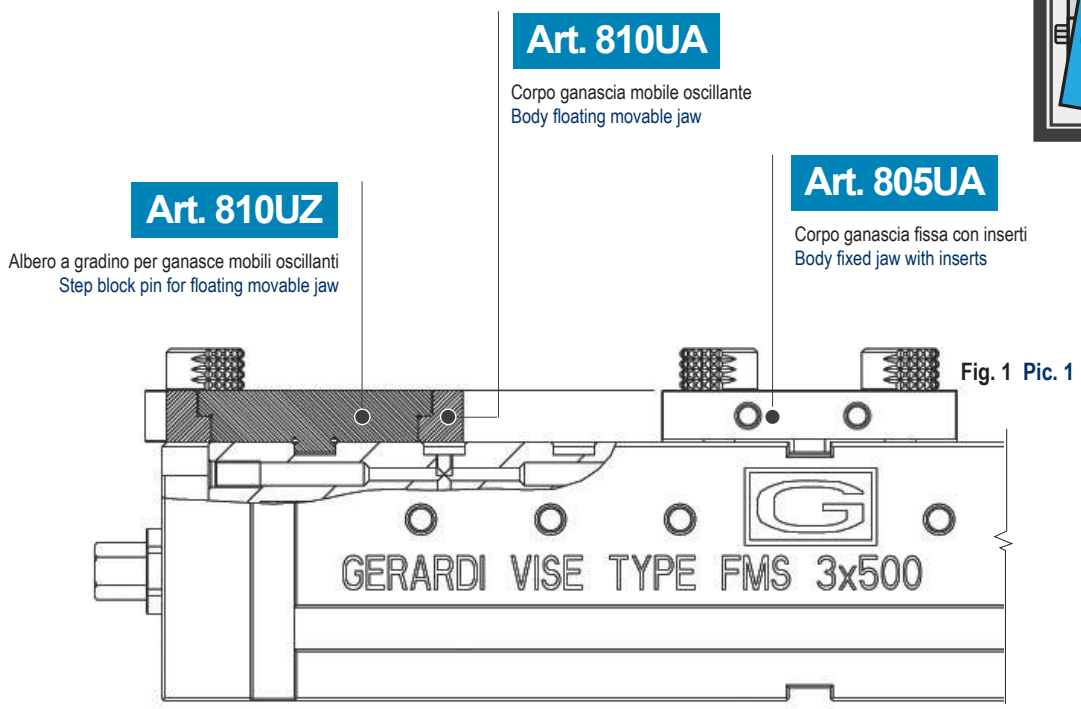
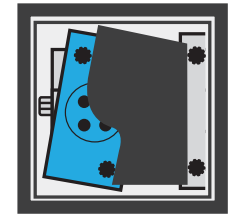
**Art. 866** Esempi applicativi ganasce oscillanti:  
 Floating Jaws application examples:


Serraggio di particolari grezzi - Rough workpieces clamping

Serraggio di particolari sul gradino - Rough workpieces clamping on step

# FUNZIONAMENTO DELLE GANASCE MOBILI OSCILLANTI CON INSERTI

## HOW TO OPERATE FLOATING MOVABLE JAWS WITH INSERTS


**Art. 810UA**

 Corpo ganascia mobile oscillante  
 Body floating movable jaw

**Art. 810UZ**

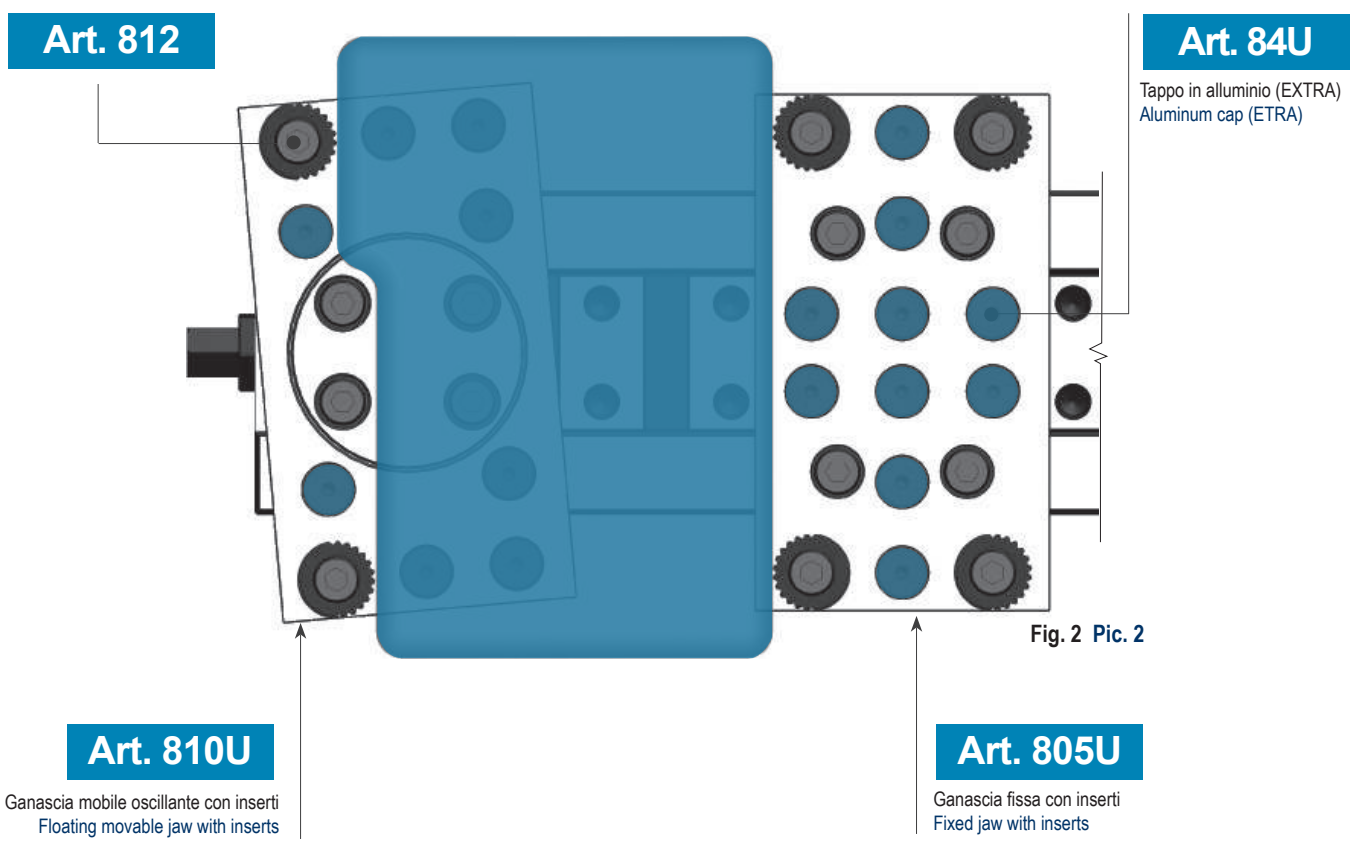
 Albero a gradino per ganasce mobili oscillanti  
 Step block pin for floating movable jaw

**Art. 805UA**

 Corpo ganascia fissa con inserti  
 Body fixed jaw with inserts

Fig. 1 Pic. 1

5


**Art. 812**
**Art. 84U**

 Tappo in alluminio (EXTRA)  
 Aluminum cap (ETRA)

**Art. 810U**

 Ganasca mobile oscillante con inserti  
 Floating movable jaw with inserts

**Art. 805U**

 Ganasca fissa con inserti  
 Fixed jaw with inserts

Fig. 2 Pic. 2

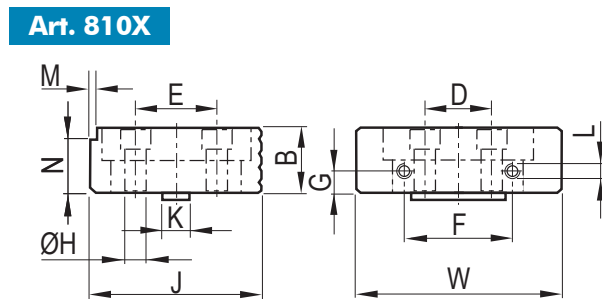
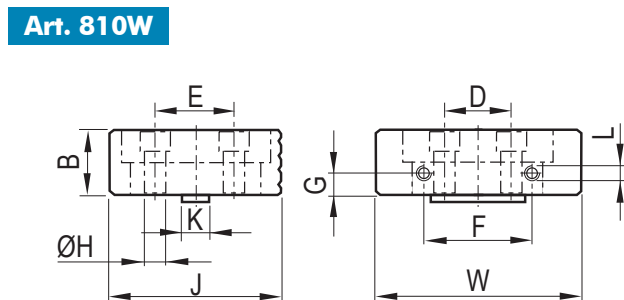
Le ganasce mobili oscillanti consentono il serraggio di pezzi di forma irregolare i cui lati non risultino paralleli (Fig. 2). Questo è reso possibile dall'albero a gradino (Art. 810UZ - Fig. 1), posto al centro della ganascia, che pur permettendo la rotazione della ganascia, ne mantiene la precisione ed evita il sollevamento del pezzo mentre viene lavorato. Il tutto a garanzia di un serraggio in piena sicurezza. Gli inserti estremizzano ulteriormente la versatilità delle ganasce mobili oscillanti della morsa FMS.

Floating movable jaws allow to clamp workpieces with irregular shapes whose sides are not parallels (Pic. 2). In fact thanks to the step block spindle (Art. 810UZ - Pic. 1), positioned in the centre of the jaw body, the jaw can float and guarantee at the same time maximum precision and no tilting of the parts while being worked. The safety of the workholding is guaranteed. The insert further increase the versatility of the FMS floating movable jaws.

# GANASCE MOBILI OSCILLANTI

## FLOATING MOVABLE JAWS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 810W*</b> Ganaschia mobile oscillante zigrinata da un lato con albero a gradino (Art. 810Z) Floating movable jaw one side serrated with step block pin (Art. 810Z)	Cod. 5.81.0W100	5.81.0W200	5.81.0W300	5.81.0W400	5.81.0W500	5.81.0W600
<b>Art. 810X*</b> Ganaschia mobile oscillante con gradino 3x5 zigrinata da un lato con albero a gradino (Art. 810Z) Floating movable jaw with 3x5 step one side serrated with step block pin (Art. 810Z)	Cod. 5.81.0X100	5.81.0X200	5.81.0X300	5.81.0X400	5.81.0X500	5.81.0X600
<b>Art. 810Y*</b> Ganaschia mobile oscillante con gradino 3x5 con albero a gradino (Art. 810Z) Floating movable jaw with 3x5 step with step block pin (Art. 810Z)	Cod. 5.81.0Y100	5.81.0Y200	5.81.0Y300	5.81.0Y400	5.81.0Y500	5.81.0Y600
<b>Art. 810Z</b> Albero a gradino per ganasce mobili oscillanti Step block pin for floating movable jaw	Cod. 5.81.0Z100	5.81.0Z200	5.81.0Z300	5.81.0Z400	5.81.0Z500	5.81.0Z600
<b>Art. 810WA</b> Corpo ganaschia mobile oscillante zigrinata da un lato Body floating movable jaw one side serrated	Cod. 5.81.0WA10	5.81.0WA20	5.81.0WA30	5.81.0WA40	5.81.0WA50	5.81.0WA60
<b>Art. 810XA</b> Corpo ganaschia mobile oscillante con gradino 3x5 zigrinata da un lato Body floating movable jaw with 3x5 step one side serrated	Cod. 5.81.0XA10	5.81.0XA20	5.81.0XA30	5.81.0XA40	5.81.0XA50	5.81.0XA60
<b>Art. 810YA</b> Corpo ganaschia mobile oscillante con gradino 3x5 Body floating movable jaw with 3x5 step	Cod. 5.81.0YA10	5.81.0YA20	5.81.0YA30	5.81.0YA40	5.81.0YA50	5.81.0YA60



Tipo (grandezza) morsa / Vise (type) size

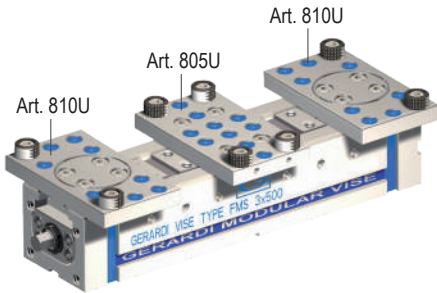
mm	1	2	3	4	5	6	Tolleranze / Tolerance
B	25	30	40	50	60		- 0,02
D	20	25	38	48	44	54	-
E	32	40	50	60	68	68	-
F	40	50		65		100	-
G		10	15	20		25	-
H	9	11	13		17	22	-
L	M5			M6			-
K				16			H7
M				5			± 0,01
N				3			± 0,02
J	72	84	106	128	135	143	- 0,02
W	74	94	124	144	169	189	-

**Tipo (grandezza) morsa / Vise type (size)**

kN	1		2			3	
	25 kN		25 kN			30 kN	
A1	91	91	141	191	241	141	191
B	20		20			20	
C	70		90			100	
D	332	300	400	500	600	400	500
E	349	320	420	520	620	425	525
G	75		95			125	
J1	50		50			70	
J2	25		25			35	
Ø	30 (H = 16)		30 (H = 16)			30 (H = 16)	
W	100		120			170	
kg	11	20	27	33	40	40	45

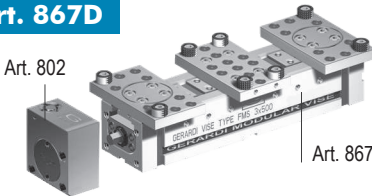
**Art. 867**

Morsa FMS doppia, singola, autocentrante con ganasce oscillanti con inserti regolabili



Double, single, self-centering FMS vise with floating jaws with adjustable inserts

Cod.	5.86.71300	5.86.72300	5.86.72400	5.86.72500	5.86.72600	5.86.73400	5.86.73500
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**Art. 867D**


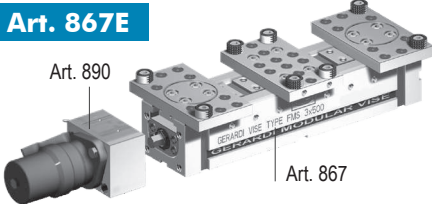
(Art. 867 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.7D130	5.86.7D230	5.86.7D240	5.86.7D250	5.86.7D260	5.86.7D340	5.86.7D350
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 Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission  
 Chiave dinamometrica Art.357 (Consigliata) - Torque wrench Art.357 (Suggested)

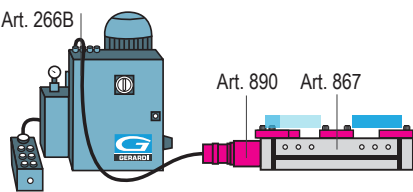
Cod.	5.80.21000	5.80.22000	5.80.23000
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**Art. 802**

**Art. 867E**


(Art. 867 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.7E130	5.86.7E230	5.86.7E240	5.86.7E250	5.86.7E260	5.86.7E340	5.86.7E350
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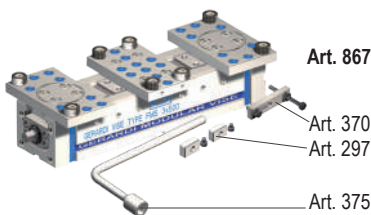
**Art. 867F**


(Art. 867 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.7F130	5.86.7F230	5.86.7F240	5.86.7F250	5.86.7F260	5.86.7F340	5.86.7F350
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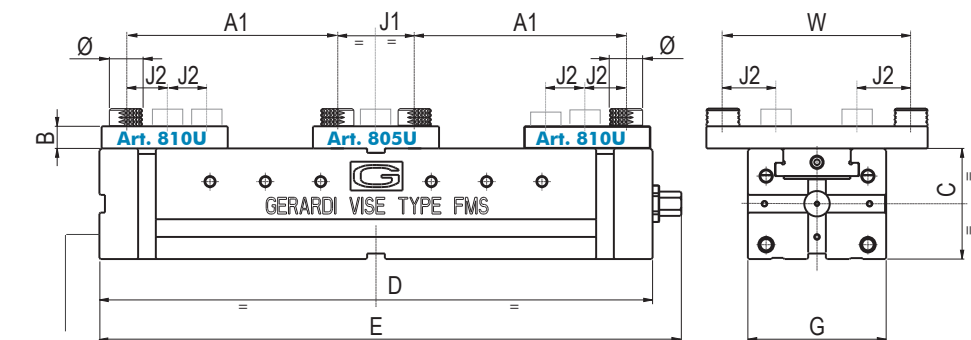
## Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375



## Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375


 Art. 855  
 Corpo base / Base body

	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A1	241	291	341	191	241	291	341	231	281	331	331	381	431
B	20			30				35			35		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J1	70			80				100			100		
J2	35			40				40			40		
Ø	30 (H = 16)			30 (H = 16)				40 (H = 30)			40 (H = 30)		
W	170			220				250			300		
kg	50	55	60	68	76	85	93	124	134	144	200	220	240
Cod.	5.86.73600	5.86.73700	5.86.73800	5.86.74500	5.86.74600	5.86.74700	5.86.74800	5.86.75600	5.86.75700	5.86.75800	5.86.76800	5.86.76900	5.86.76100

**Art. 867D** (Art. 867 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.7D360	5.86.7D370	5.86.7D380	5.86.7D450	5.86.7D460	5.86.7D470	5.86.7D480	5.86.7D560	5.86.7D570	5.86.7D580	5.86.7D680	5.86.7D690	5.86.7D610
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**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.23000	5.80.24000	5.80.25000	5.80.26000
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**Art. 867E** (Art. 867 + 890) Morsa + motore idraulico / Vise + hydraulic motor

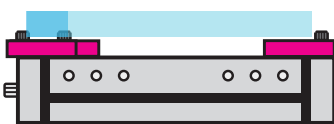
Cod.	5.86.7E360	5.86.7E370	5.86.7E380	5.86.7E450	5.86.7E460	5.86.7E470	5.86.7E480	5.86.7E560	5.86.7E570	5.86.7E580	5.86.7E680	5.86.7E690	5.86.7E610
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**Art. 867F** (Art. 867 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

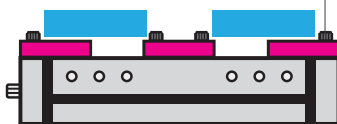
Cod.	5.86.7F360	5.86.7F370	5.86.7F380	5.86.7F450	5.86.7F460	5.86.7F470	5.86.7F480	5.86.7F560	5.86.7F570	5.86.7F580	5.86.7F680	5.86.7F690	5.86.7F610
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**Art. 867** Esempi applicativi ganasce oscillanti regolabili:  
 Floating adjustable jaws application examples:

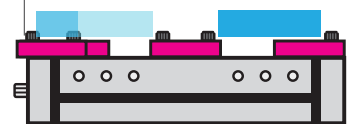
Inserti regolabili - adjustable jaw inserts



4 inserti - 4 jaw inserts



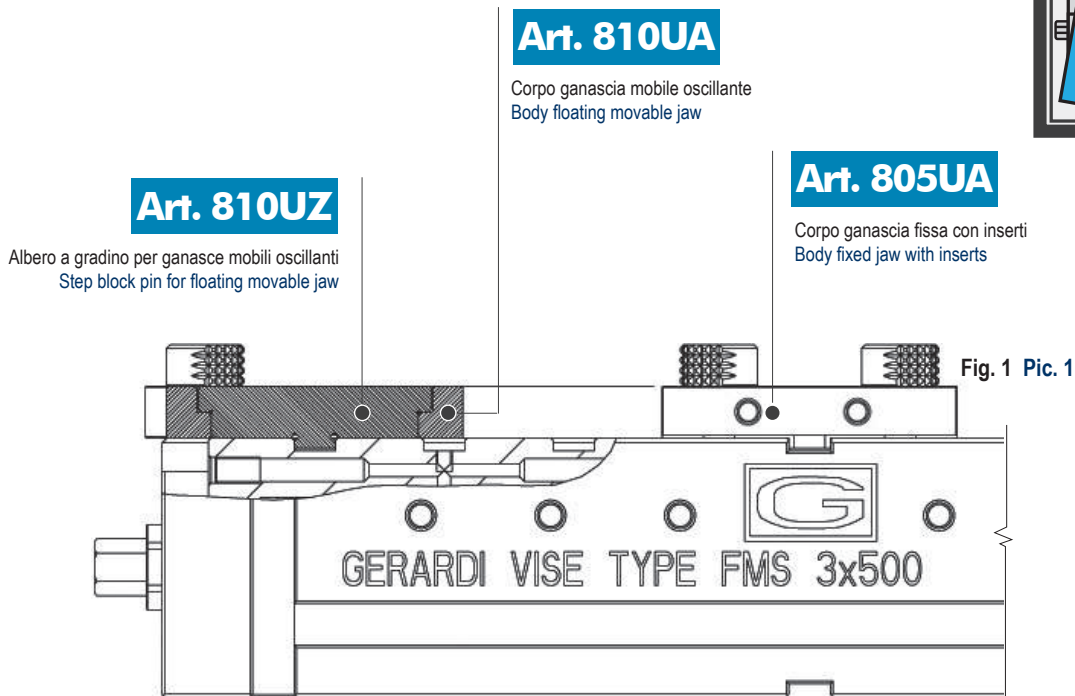
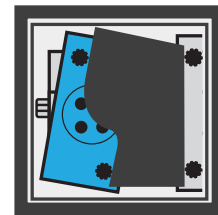
6 inserti - 6 jaw inserts



8 inserti - 8 jaw inserts

# FUNZIONAMENTO DELLE GANASCE MOBILI OSCILLANTI CON INSERTI

## HOW TO OPERATE FLOATING MOVABLE JAWS WITH INSERTS


**Art. 810UA**

 Corpo ganascia mobile oscillante  
 Body floating movable jaw

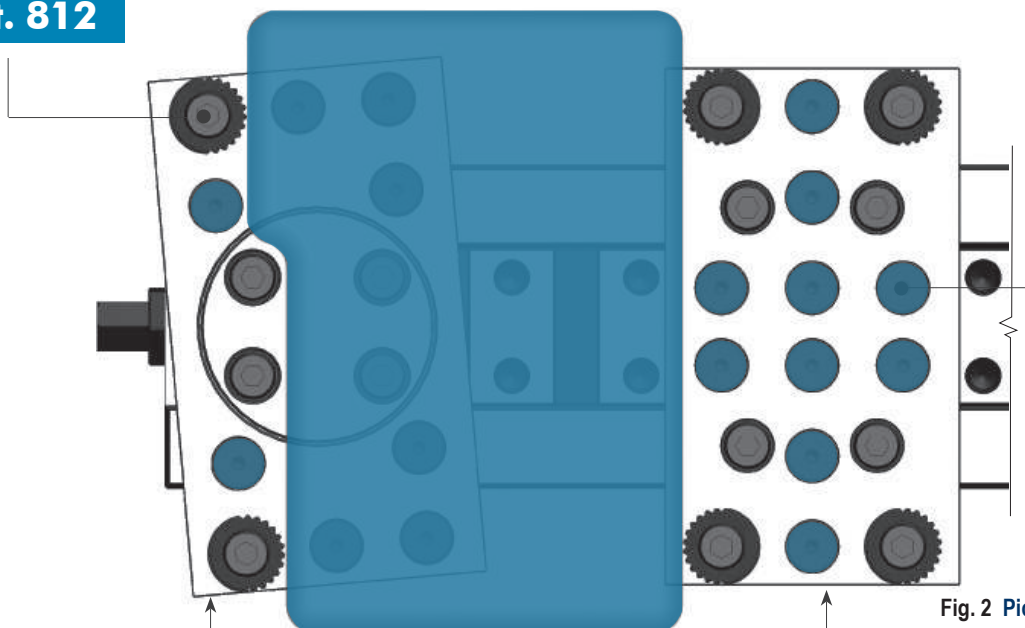
**Art. 810UZ**

 Albero a gradino per ganasce mobili oscillanti  
 Step block pin for floating movable jaw

**Art. 805UA**

 Corpo ganascia fissa con inserti  
 Body fixed jaw with inserts

Fig. 1 Pic. 1

**Art. 812**

**Art. 84U**

 Tappo in alluminio (EXTRA)  
 Aluminum cap (ETRA)

**Art. 810U**

 Ganascia mobile oscillante con inserti  
 Floating movable jaw with inserts

**Art. 805U**

 Ganascia fissa con inserti  
 Fixed jaw with inserts

Fig. 2 Pic. 2

Le ganasce mobili oscillanti consentono il serraggio di pezzi di forma irregolare i cui lati non risultino paralleli (Fig. 2). Questo è reso possibile dall'albero a gradino (Art. 810UZ - Fig. 1), posto al centro della ganascia, che pur permettendo la rotazione della ganascia, ne mantiene la precisione ed evita il sollevamento del pezzo mentre viene lavorato. Il tutto a garanzia di un serraggio in piena sicurezza. Gli inserti estremizzano ulteriormente la versatilità delle ganasce mobili oscillanti della morsa FMS.

Floating movable jaws allow to clamp workpieces with irregular shapes whose sides are not parallels (Pic. 2). In fact thanks to the step block spindle (Art. 810UZ - Pic. 1), positioned in the centre of the jaw body, the jaw can float and guarantee at the same time maximum precision and no tilting of the parts while being worked. The safety of the workholding is guaranteed. The insert further increase the versatility of the FMS floating movable jaws.

# GANASCE FISSE & MOBILI FMS

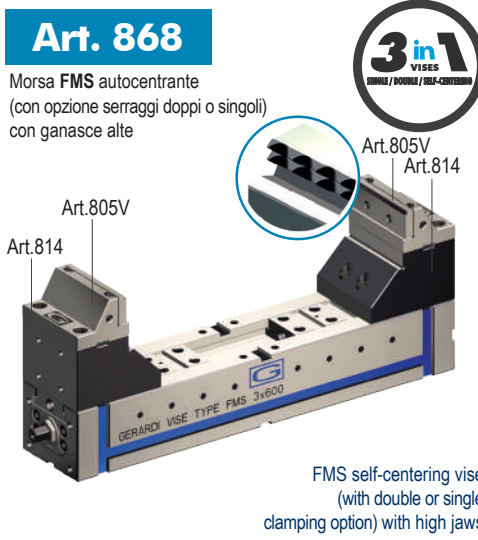
## FMS FIXED AND MOVABLE JAWS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 810U*</b> Ganascia mobile regolabile oscillante con inserti Floating movable jaw with inserts						
Cod.	5.81.0U100	5.81.0U200	5.81.0U300	5.81.0U400	5.81.0U500	5.81.0U600
* Set viti per fissaggio a richiesta - Set of fixing screws on request						
<b>Art. 810UA</b> Corpo ganascia mobile oscillante Body floating movable jaw						
Cod.	5.81.0UA10	5.81.0UA20	5.81.0UA30	5.81.0UA40	5.81.0UA50	5.81.0UA60
<b>Art. 810UZ*</b> Albero a gradino per ganasce mobili oscillanti Step block pin for floating movable jaw						
Cod.	5.81.0UZ10	5.81.0UZ20	5.81.0UZ30	5.81.0UZ40	5.81.0UZ50	5.81.0UZ60
* Set viti per fissaggio a richiesta - Set of fixing screws on request						
<b>Art. 810Q*</b> Ganascia mobile regolabile con inserti Movable jaw with inserts						
Cod.	5.81.0Q100	5.81.0Q200	5.81.0Q300	5.81.0Q400	5.81.0Q500	5.81.0Q600
* Set viti per fissaggio a richiesta - Set of fixing screws on request						
<b>Art. 810QA</b> Corpo ganascia regolabile mobile per inserti Body movable jaw for inserts						
Cod.	5.81.0QA10	5.81.0QA20	5.81.0QA30	5.81.0QA40	5.81.0QA50	5.81.0QA60
<b>Art. 805U*</b> Ganascia fissa regolabile con inserti Fixed jaw with inserts						
Cod.	5.80.5U100	5.80.5U200	5.80.5U300	5.80.5U400	5.80.5U500	5.80.5U600
* Set viti per fissaggio a richiesta - Set of fixing screws on request						
<b>Art. 805UA</b> Corpo ganascia fissa regolabile per inserti Body fixed jaw per inserti						
Cod.	5.80.5UA10	5.80.5UA20	5.80.5UA30	5.80.5UA40	5.80.5UA50	5.80.5UA60
<b>Art. 812</b> Inserto liscio e zigrinato Smooth and serrated insert						
Ø	30				40	
H	16				30	
Cod.	5.81.21000				5.81.25000	
<b>Art. 812A</b> Inserto liscio Smooth insert						
Cod.	5.81.2A100				5.81.2A500	
<b>Art. 812C</b> Inserto zigrinato Serrated insert						
Cod.	5.81.2C100				5.81.2C500	
<b>Art. 813</b> Inserto liscio e zigrinato alto Smooth and serrated high insert						
Ø	30				40	
H	28				50	
<b>Art. 813A</b> Inserto liscio alto Smooth high insert						
Cod.	5.81.31000				5.81.35000	
<b>Art. 813C</b> Inserto zigrinato alto Serrated high insert						
Cod.	5.81.3C100				5.81.3C500	
<b>Art. 815</b> Inserto liscio e zigrinato a gradino Pair of smooth and serrated step insert						
H	16				30	
<b>Art. 815A</b> Inserto liscio a gradino Smooth step insert						
Cod.	5.81.51000				5.81.55000	
<b>Art. 815C</b> Inserto zigrinato a gradino Serrated step insert						
Cod.	5.81.5A100				5.81.5A500	
Cod.	5.81.5C100				5.81.5C500	
<b>Art. 812B</b> Inserto in acciaio lavorabile Insert in machineable steel metal						
Ø	40				60	
H	40				60	
Cod.	5.81.2B100				5.81.2B500	
<b>Art. 84U</b> Tappo in alluminio (EXTRA) Aluminum cap (ETRA)						
Cod.	5.84.U1000				5.84.U5000	

Tipo (grandezza) morsa / Vise type (size)	1		2				3	
	25 kN		25 kN				30 kN	
kN								
A	130	230	182	282	382	482	244	344
B	99,5			117			137	
C	70			90			100	
D	232	332	300	400	500	600	400	500
E	249	349	320	420	520	620	425	525
F	169,5			207			237	
G	75			95			125	
H	75			85			98	
L	56			64			84	
J3	76	76		101			132	
J4	55	55		63			82	
X	39,5			47			57	
W	74			94			124	
kg	-			-			-	

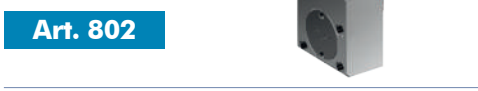
  

Cod.	5.86.81200	5.86.81300	5.86.82300	5.86.82400	5.86.82500	5.86.82600	5.86.83400	5.86.83500
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(Art. 868 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.8D120	5.86.8D130	5.86.8D230	5.86.8D240	5.86.8D250	5.86.8D260	5.86.8D340	5.86.8D350
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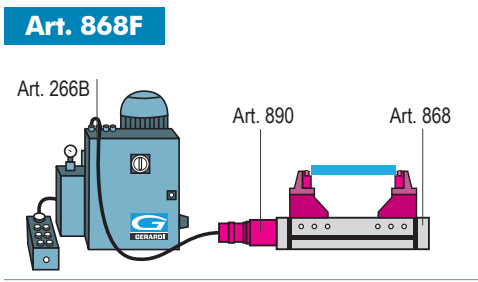
Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission  
 Chiave dinamometrica Art.357 (Consigliata) - Torque wrench Art.357 (Suggested)

Cod.	5.80.21000	5.80.22000	5.80.23000
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(Art. 868 + 890) Morsa + motore idraulico / Vise + hydraulic motor

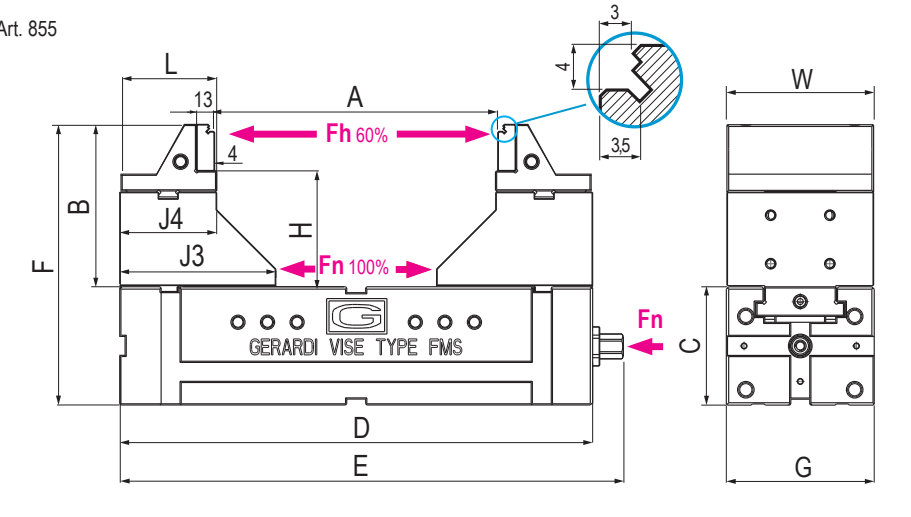
Cod.	5.86.8E120	5.86.8E130	5.86.8E230	5.86.8E240	5.86.8E250	5.86.8E260	5.86.8E340	5.86.8E350
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(Art. 868 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.8F120	5.86.8F130	5.86.8F230	5.86.8F240	5.86.8F250	5.86.8F260	5.86.8F340	5.86.8F350
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- Dotazione standard:
- 2 arresti laterali Art. 370
  - 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 chiave a pipa Art. 375
- Standard equipment:
- 2 workstops Art. 370
  - 1 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 box wrench Art. 375





	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	444	544	644	316	416	516	616	396	496	596	596	696	796
B		137				171			186			246	
C		100				120			140			160	
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
F		237				291			326			406	
G		125				145			170			190	
H		98				128			138			180	
L		84				97			107			107	
J3		132				154			169			189	
J4		82				96			106			106	
X		57				64			66			86	
W		124				144			169			189	
kg		-				-			-			-	

Cod. 5.86.83600 5.86.83700 5.86.83800 5.86.84500 5.86.84600 5.86.84700 5.86.84800 5.86.85600 5.86.85700 5.86.85800 5.86.86800 5.86.86900 5.86.86100

**Art. 868D**

(Art. 868 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.86.8D360 5.86.8D370 5.86.8D380 5.86.8D450 5.86.8D460 5.86.8D470 5.86.8D480 5.86.8D560 5.86.8D570 5.86.8D580 5.86.8D680 5.86.8D690 5.86.8D610

**Art. 802**

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

**Art. 868E**

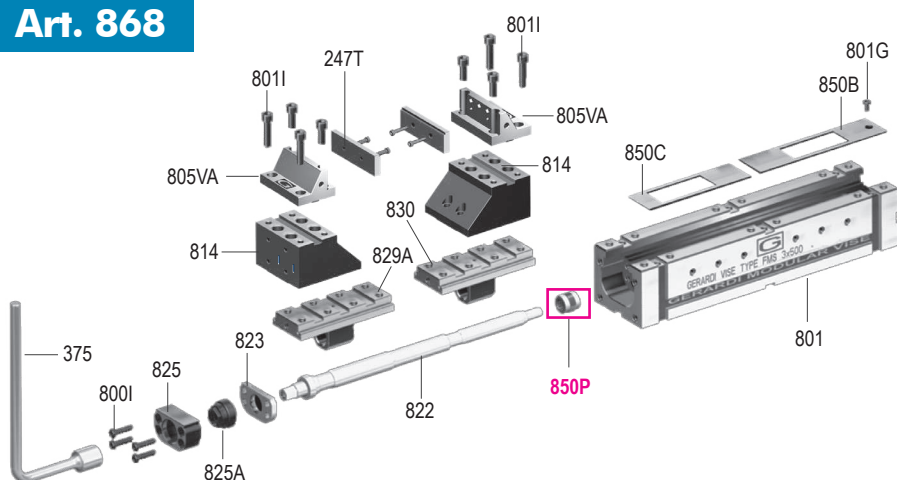
(Art. 868 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod. 5.86.8E360 5.86.8E370 5.86.8E380 5.86.8E450 5.86.8E460 5.86.8E470 5.86.8E480 5.86.8E560 5.86.8E570 5.86.8E580 5.86.8E680 5.86.8E690 5.86.8E610

**Art. 868F**

(Art. 868 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.86.8F360 5.86.8F370 5.86.8F380 5.86.8F450 5.86.8F460 5.86.8F470 5.86.8F480 5.86.8F560 5.86.8F570 5.86.8F580 5.86.8F680 5.86.8F690 5.86.8F610

**Art. 868**


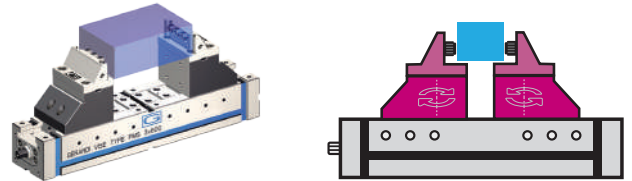
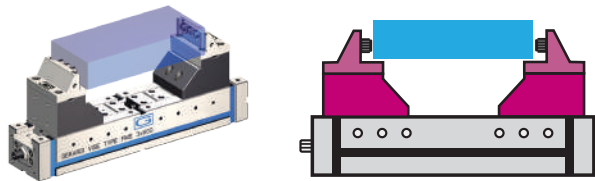
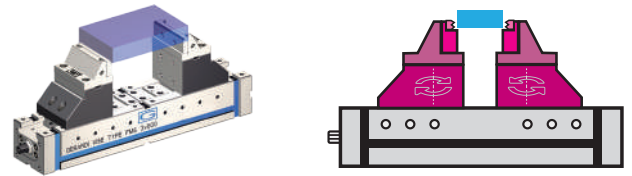
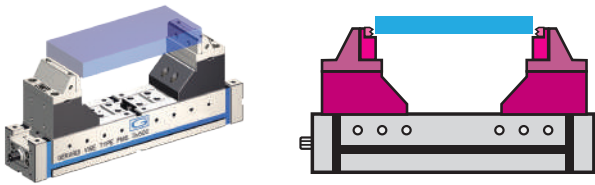
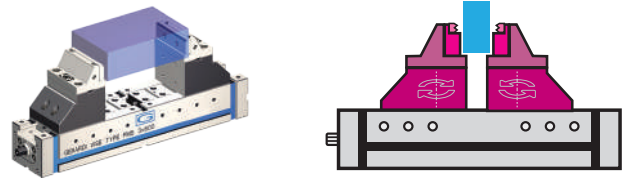
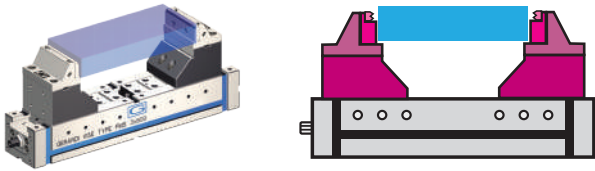
Art.	Pag.	Art.	Pag.
<b>375</b>	4.35	<b>830</b>	5.52
<b>800I</b>	5.61	<b>850B</b>	5.61
<b>801</b>	5.50	<b>850C</b>	5.61
<b>801G</b>	5.61	<b>850P</b>	5.72
<b>801I</b>	5.61	<b>814</b>	5.56
<b>810J</b>	5.56	<b>805VA</b>	5.35
<b>822</b>	5.53	<b>247T</b>	5.35
<b>823</b>	5.59	-	-
<b>825</b>	5.59	-	-
<b>825A</b>	5.61	-	-
<b>829A</b>	5.52	-	-

# POSSIBILI COMBINAZIONI DELLA MORSA Art.868

## POSSIBLE ARRANGEMENTS OF THE Art.868 VISE

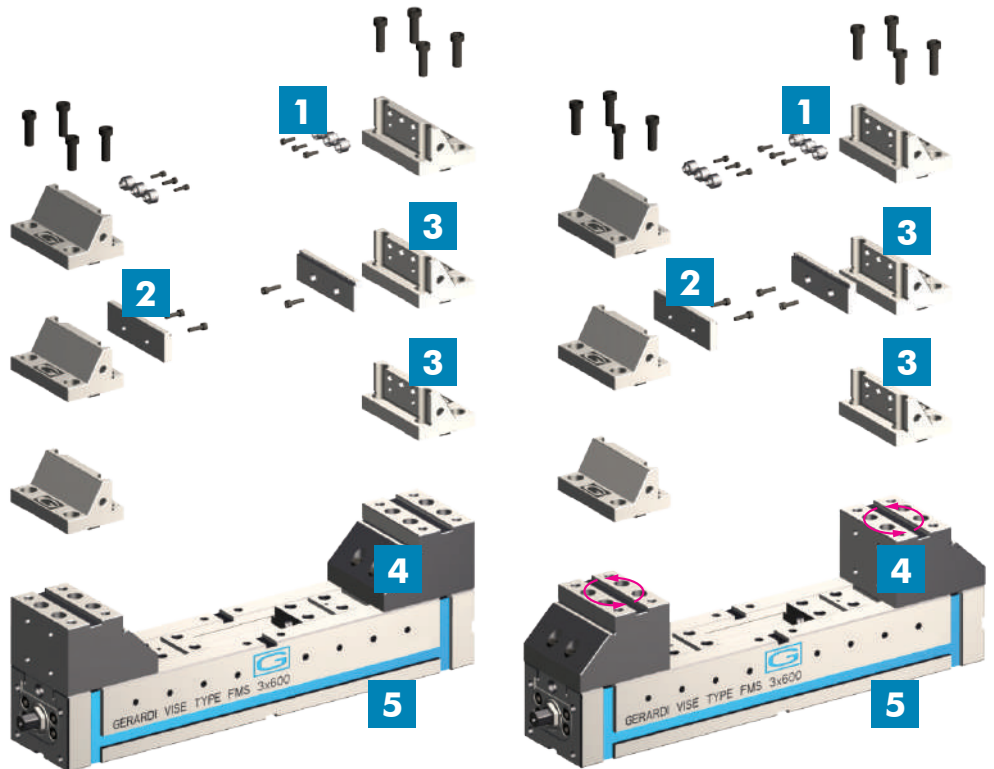
**Orientamento base mobile Art.814 per massima apertura ganasce**  
 Movable base Art.814 oriented for the maximum jaws opening

**Orientamento base mobile Art.814 per chiusura ganasce a zero**  
 Movable base Art.814 oriented in order to close jaws completely



### Art. 868

- 1** Art.90  
PUNTALE TEMPRATO GRIP  
HARDENED GRIP POINT
- 2** Art.247T  
PIASTRINA PIANA GRIP  
STRAIGHT JAW PLATE GRIP
- 3** Art.805VA  
CORPO GANASCIA  
JAW PLATE BODY
- 4** Art.814  
BASE PER GANASCE FISSE  
BASE FOR FIXED JAWS
- 5** Art.855  
CORPO BASE CUBO  
CUBE BASE BODY



Possibilità di utilizzo di qualsiasi ganascia fissa FMS anzichè del corpo ganascia 805V. Possibilità di due posizioni per ciascuna ganascia fissa e per base ganascia mobile Art.814  
 Possibility to use each FMS fixed jaw instead of jaw body Art.805V. Possibility of two positions (at 180°) for each fixed jaw and for movable base jaw Art.814

# GANASCE & PIASTRE GANASCE PER Art.868

## JAWS & JAW PLATES FOR Art.868

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
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### Art. 805V\*

Ganascia per piastrine e puntali  
Jaw for plates and points



Cod.	5.80.5V100	5.80.5V200	5.80.5V300	5.80.5V400	5.80.5V500	5.80.5V600
------	------------	------------	------------	------------	------------	------------

\* Viti per fissaggio a richiesta Fixing screws on request

### Art. 90

Puntale temprato GRIP  
Hardened GRIP Insert



Cod.	5.90.10000
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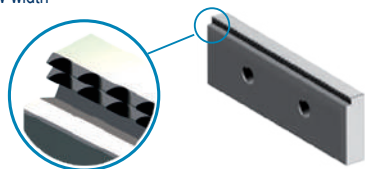
### Art. 247T (W2)

Piastra piana temprata GRIP  
con larghezza ridotta  
Hardened straight jaw plate GRIP  
with narrow width



Cod.	4.24.7T100	4.24.7T200	4.24.7T300	4.24.7T400	4.24.7T500	4.24.7T600
------	------------	------------	------------	------------	------------	------------

Per qualsiasi piastra piana speciale, raddoppiare il prezzo  
For special I taylor made straight jaw plate double the price



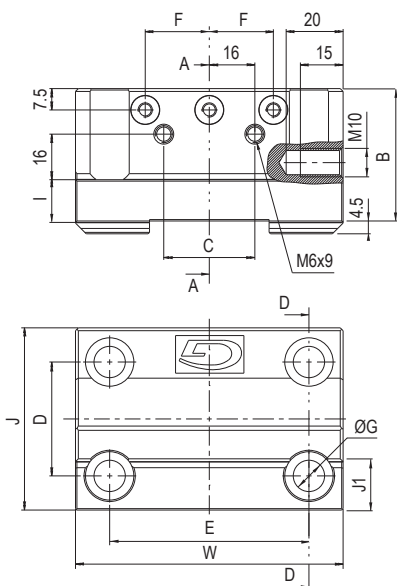
### PIASTRE GANASCE "GRIP" JAW PLATES

**MINOR SUPERFICIE DI CONTATTO + PRESSIONE DI SERRAGGIO**

**LESS SURFACE CONTACT + CLAMPING PRESSURE**

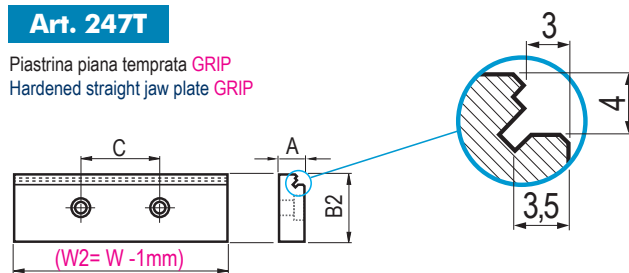
### Art. 805VA

Corpo Ganascia  
Jaw for plates and points



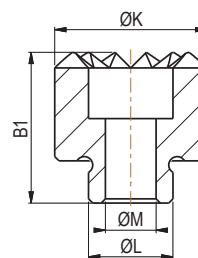
### Art. 247T

Piastrina piana temprata GRIP  
Hardened straight jaw plate GRIP



### Art. 90

Puntale temprato GRIP  
Hardened GRIP Point



mm	1	2	3	4	5	6
W	74	94	124	144	169	189
A	12	12	13	13	18	
B	39,5	47	57	61	66	86
B2	24,5	32	39	43	48	56
C	25	32	50	50	76	90
D	32	40	50	60	68	68
E	56	70	92	108	126	144
F	2X26	3x20	3x25	4x20	4x25	4x30
ØG	9	11	13	17	17	21
I	15	15	18	18	18	20
J	56	64	84	97	107	107
J1				17		
ØK	-			18		-
ØL	-			10 h8		-
ØM	-			6		-

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura minima - massima / minimum - maximum Aperture	A	10 / 25	10 / 25	20 / 50	20 / 50	20 / 50	20 / 50	40 / 100	40 / 100
Apertura minima - massima / minimum - maximum Aperture	A1	10 / 15	10 / 15	10 / 25	10 / 25	10 / 25	10 / 25	25 / 50	25 / 50
	B	34				55		90	
	C	70				90		100	
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	F	104				145		190	
	G	75				95		125	
	J	48	60			102		132	
	W	50				75		100	
	kg	9	12	23	30	63	43	47	52
	Cod.	5.87.01200	5.87.01300	5.87.02300	5.87.02400	5.87.02500	5.87.02600	5.87.03400	5.87.03500

### Art. 870

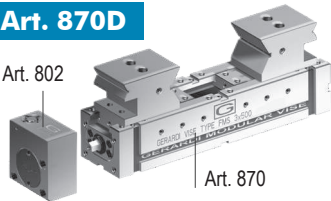
Morsa FMS autocentrante (opzione doppia o singola) con ganasce primatiche



FMS self-centering vise (double or single option) with prismatic jaws

### Art. 870D

Art. 802



Art. 870

(Art. 870 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.87.0D120 5.87.0D130 5.87.0D230 5.87.0D240 5.87.0D250 5.87.0D260 5.87.0D340 5.87.0D350

### Art. 802



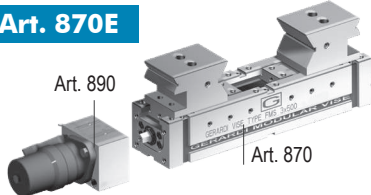
Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Chiave dinamometrica Art.357 (Consigliata) - Torque wrench Art.357 (Suggested)

Cod. 5.80.21000 5.80.22000 5.80.23000

### Art. 870E

Art. 890



Art. 870

(Art. 870 + 890) Morsa + motore idraulico / Vise + hydraulic motor

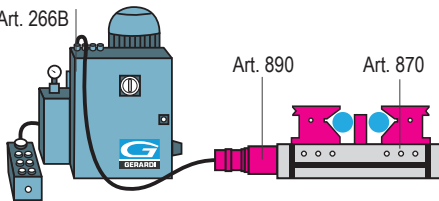
Cod. 5.87.0E120 5.87.0E130 5.87.0E230 5.87.0E240 5.87.0E250 5.87.0E260 5.87.0E340 5.87.0E350

### Art. 870F

Art. 266B

Art. 890

Art. 870

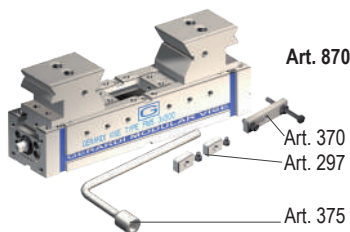


(Art. 870 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.87.0F120 5.87.0F130 5.87.0F230 5.87.0F240 5.87.0F250 5.87.0F260 5.87.0F340 5.87.0F350

Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375



Art. 870

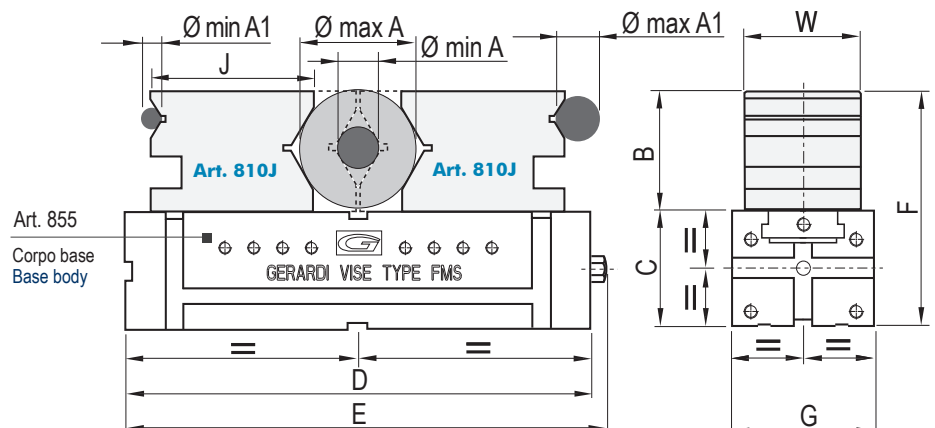
Art. 370

Art. 297

Art. 375

Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	40 / 100	40 / 100	40 / 100	40 / 150	40 / 150	40 / 150	40 / 150	63 / 200	65 / 240	80 / 280	100 / 300	120 / 350	140 / 400
A1	25 / 50	25 / 50	25 / 50	30 / 60	30 / 60	30 / 60	30 / 60	35 / 70	35 / 70	35 / 80	40 / 140	40 / 140	40 / 140
B	90			132				171	191	226	250	275	300
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
F	190			252				311	331	366	410	435	460
G	125			145				170			190		
J	132			156				176			174		
W	100			132				140			160		
kg	57	62	67	74	82	91	99	135	145	155	225	245	265
Cod.	5.87.03600	5.87.03700	5.87.03800	5.87.04500	5.87.04600	5.87.04700	5.87.04800	5.87.05600	5.87.05700	5.87.05800	5.87.06800	5.87.06900	5.87.06100

**Art. 870D** (Art. 870 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.87.0D360	5.87.0D370	5.87.0D380	5.87.0D450	5.87.0D460	5.87.0D470	5.87.0D480	5.87.0D560	5.87.0D570	5.87.0D580	5.87.0D680	5.87.0D690	5.87.0D610
------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------

**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.23000			5.80.24000				5.80.25000			5.80.26000		
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**Art. 870E** (Art. 870 + 890) Morsa + motore idraulico / Vise + hydraulic motor

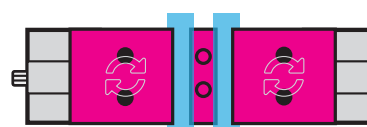
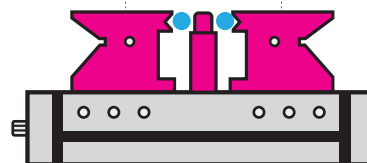
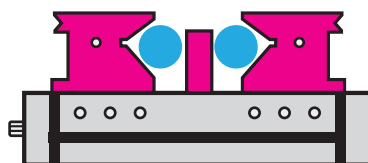
Cod.	5.87.0E360	5.87.0E370	5.87.0E380	5.87.0E450	5.87.0E460	5.87.0E470	5.87.0E480	5.87.0E560	5.87.0E570	5.87.0E580	5.87.0E680	5.87.0E690	5.87.0E610
------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------

**Art. 870F** (Art. 870 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.87.0F360	5.87.0F370	5.87.0F380	5.87.0F450	5.87.0F460	5.87.0F470	5.87.0F480	5.87.0F560	5.87.0F570	5.87.0F580	5.87.0F680	5.87.0F690	5.87.0F610
------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------

**Art. 870** Esempi applicativi ganasce prismatiche:  
 Prismatic jaws application examples:

Ganascie ruotate di 180° - Jaws rotated 180°



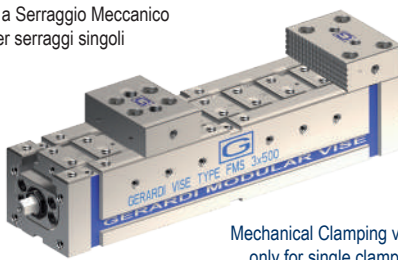
Per il serraggio di 2 particolari tondi contemporaneamente per mezzo della ganascia intermedia alta Art.870A  
 For clamping 2 round workpieces simultaneously by intermediate high jaw Art.870A

**Art. 870A**

Pag.5.54 Page. 5.54

**N.B:** Realizzabili versioni speciali per diametro **Max.1500** - Special Types available on request for **up to Ø1500**

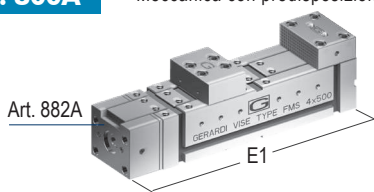
Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Maximum opening	A	85	185	170	270	370	470	230	330
Minima apertura interno-esterno / Minimum opening inside-outside	A1	115 / 200	115 / 300	130 / 300	130 / 400	130 / 500	130 / 600	170 / 400	170 / 500
<b>Art. 800</b> Morsa a Serraggio Meccanico solo per serraggi singoli <b>SPECIFICA SOLO PER SERRAGGI SINGOLI</b> SPECIFIC FOR SINGLE CLAMPING ONLY	B	25		30				40	
	C	70		90				100	
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95				125	
	W	74		94				124	
	kg	7	10	18	25	32	39	40	45
	Cod.	5.80.01200	5.80.01300	5.80.02300	5.80.02400	5.80.02500	5.80.02600	5.80.03400	5.80.03500



Mechanical Clamping vise only for single clamping

<b>Art. 800Z</b>	Corpo morsa / Vise body							
Cod.	5.80.0Z120	5.80.0Z130	5.80.0Z230	5.80.0Z240	5.80.0Z250	5.80.0Z260	5.80.0Z340	5.80.0Z350

<b>Art. 800A</b>	Meccanica con predisposizione idraulica solo per serraggi singoli / Mechanical with prepared hydraulic connection only for single clamping							
E1	273	373	370,5	470,5	570,5	670,5	485	585
Cod.	5.80.0A120	5.80.0A130	5.80.0A230	5.80.0A240	5.80.0A250	5.80.0A260	5.80.0A340	5.80.0A350

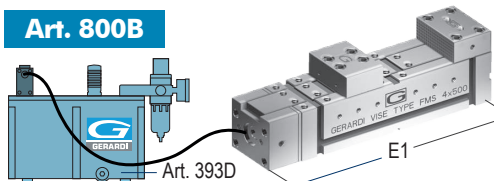


Art. 882A

Connettore Idraulico - Hydraulic Connexion

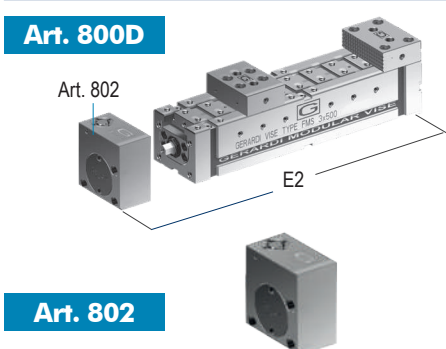
<b>Art. 882A</b>	Corsa - Stroke mm			Superficie - Surface cm <sup>2</sup>			Pressione - Pressure bar		
	4			7			10		
	6			21			21		
	417			119			143		

<b>Art. 800B</b>	(Art. 800A + Art.393) Morsa + centralina a comando manuale singolo / Vise + power unit with single manual control							
E1	273	373	370,5	470,5	570,5	670,5	485	585
Cod.	5.80.0B120	5.80.0B130	5.80.0B230	5.80.0B240	5.80.0B250	5.80.0B260	5.80.0B340	5.80.0B350



Art. 393D

<b>Art. 800D</b>	(Art. 800 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier							
E2	277	377	360	460	560	660	470	570
Nm	Max 20		Max 25				Max 20	
Cod.	5.80.0D120	5.80.0D130	5.80.0D230	5.80.0D240	5.80.0D250	5.80.0D260	5.80.0D340	5.80.0D350

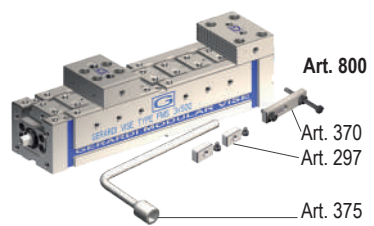


Art. 802

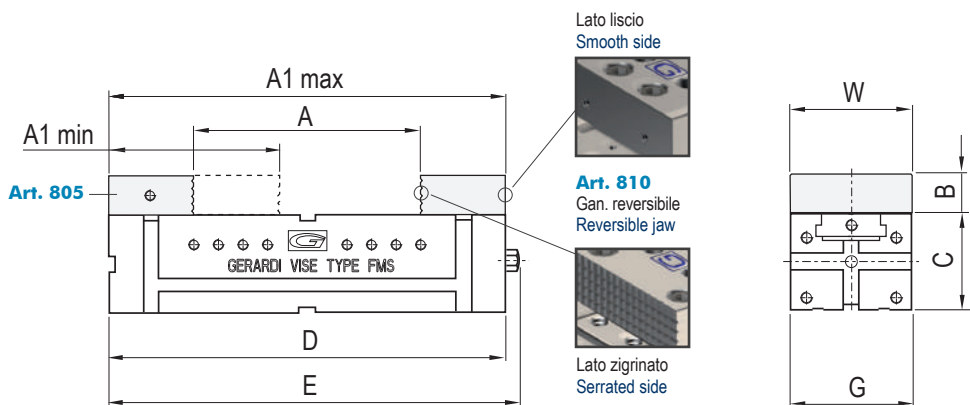
 Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission  
 Chiave dinamometrica Art.357 (Consigliata) - Torque wrench Art.357 (Suggested)

<b>Art. 802</b>	Cod.		5.80.21000		5.80.22000		5.80.23000	

- Dotazione standard:
- 2 arresti laterali Art. 370
  - 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 chiave a pipa Art. 375


 Art. 370  
 Art. 297  
 Art. 375

- Standard equipment:
- 2 workstops Art. 370
  - 1 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 box wrench Art. 375



3 30 kN				4 30 kN				5 32 kN			6 32 kN		
A	430	530	630	300	400	500	600	380	480	580	580	680	780
A1	170 / 600	170 / 700	170 / 800	200 / 500	200 / 600	200 / 700	200 / 800	220 / 600	220 / 700	220 / 800	220 / 800	220 / 800	220 / 100
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
W	124			144				169			189		
kg	50	55	60	66	72	80	88	115	125	135	170	190	210
Cod.	5.80.03600	5.80.03700	5.80.03800	5.80.04500	5.80.04600	5.80.04700	5.80.04800	5.80.05600	5.80.05700	5.80.05800	5.80.06800	5.80.06900	5.80.06100

Cod.	5.80.02360	5.80.02370	5.80.02380	5.80.02450	5.80.02460	5.80.02470	5.80.02480	5.80.02560	5.80.02570	5.80.02580	5.80.02680	5.80.02690	5.80.02610
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**Art. 800A** Meccanica con predisposizione idraulica *solo per serraggi singoli* / Mechanical with prepared hydraulic connection *only for single clamping*

E1	685	785	885	585	685	785	885	-	-	-	-	-	-
Cod.	5.80.0A360	5.80.0A370	5.80.0A380	5.80.0A450	5.80.0A460	5.80.0A470	5.80.0A480	5.80.0A560	5.80.0A570	5.80.0A580	5.80.0A680	5.80.0A690	5.80.0A610

**Art. 882A** Connettore Idraulico - Hydraulic Connexion

	10			10				-			-		
	21			21				-			-		
	143			143				-			-		

**Art. 800B** (Art. 800A + Art.393) Morsa + centralina a comando manuale singolo / Vise + power unit with single manual control

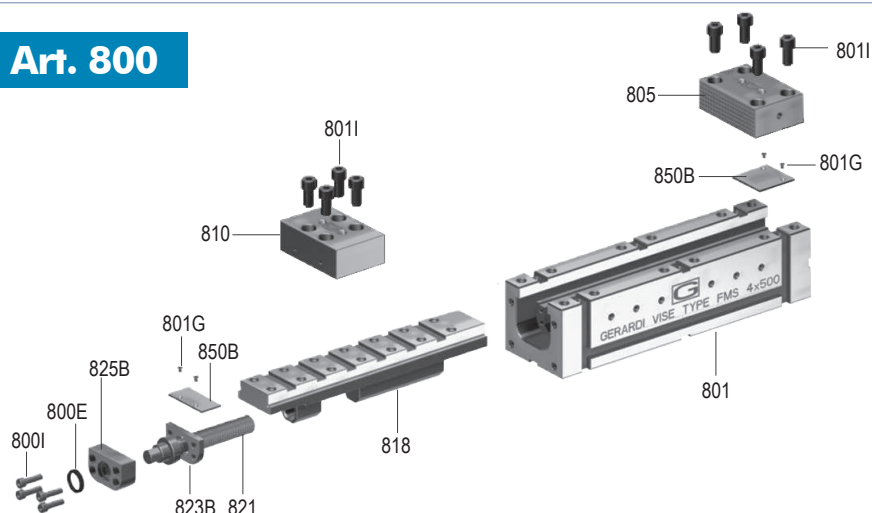
E1	685	785	885	585	685	785	885	-	-	-	-	-	-
Cod.	5.80.0B360	5.80.0B370	5.80.0B380	5.80.0B450	5.80.0B460	5.80.0B470	5.80.0B480	5.80.0B560	5.80.0B570	5.80.0B580	5.80.0B680	5.80.0B690	5.80.0B610

**Art. 800D** (Art. 800 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

E2	670	770	870	570	670	770	870	685	785	885	-	-	-
Nm	Max 20			Max 20				Max 20			Max 20		
Cod.	5.80.0D360	5.80.0D370	5.80.0D380	5.80.0D450	5.80.0D460	5.80.0D470	5.80.0D480	5.80.0D560	5.80.0D570	5.80.0D580	5.80.0D680	5.80.0D690	5.80.0D610

**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.23000			5.80.24000				5.80.25000			5.80.26000		
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**Art. 800**


Art.	Pag.	Art.	Pag.
<b>800E</b>	5.61	<b>850B</b>	5.61
<b>800I</b>	5.61	-	-
<b>801</b>	5.50	-	-
<b>801G</b>	5.61	-	-
<b>8011</b>	5.61	-	-
<b>805</b>	5.54	-	-
<b>810</b>	5.56	-	-
<b>818</b>	5.52	-	-
<b>821</b>	5.53	-	-
<b>823B</b>	5.59	-	-
<b>825B</b>	5.59	-	-

Tipo (grandezza) morsa / Vise type (size)	kN	1		2		3			
						30 kN			
Apertura massima / Maximum opening	A	-	-	-	-	-	232	332	
<b>Art. 900</b>	B	-	-	-	-	-	40		
	C	-	-	-	-	-	100		
	D	-	-	-	-	-	510	610	
	E	-	-	-	-	-	400	500	
	G	-	-	-	-	-	125		
	W	-	-	-	-	-	124		
	kg	-	-	-	-	-	-	44	
	Cod.	-	-	-	-	-	5.90.03400	5.90.03500	
<b>SPECIFICA SOLO PER SERRAGGI SINGOLI</b>									
SPECIFIC FOR SINGLE CLAMPING ONLY									



Mechanical Clamping vise with Limiting Device only for single clamping

Questa morsa, pur essendo parte del programma FMS, non è predisposta per serraggi doppi o autocentranti

**Art. 900Y**

 Modulo per serraggio idraulico  
 Module for hydraulic clamping


Cod. - - - - - 5.90.0Y300

**5**
**FUNZIONAMENTO LIMITATORE DI FORZA - HOW TO USE THE LIMITING DEVICE**

**1** Scegliere forza di serraggio tramite ghiera limitatore di forza. Presetting of the clamping force through the clamping limiter

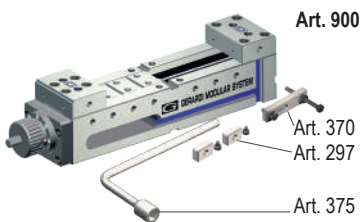
**2** Rapido avvicinamento ganaschia mobile al pezzo da serrare. Quick approach of the jaw to the workpiece

**3** Contatto ganaschia-particolare e sblocco frizione limitatore di forza. First contact jaw-workpiece and clamping limiter friction release

**4** Avvio meccanismo moltiplica forza. Fermarsi a fine corsa. Force multiplier device start. At the end-stroke stop clamping.

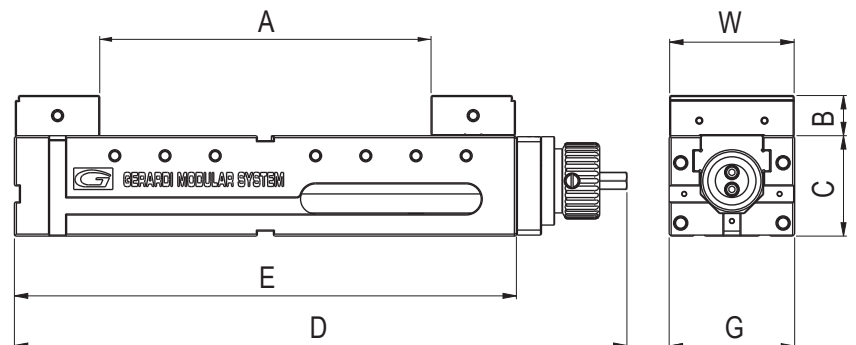
Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375



Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375





	3 30 kN			4 30 kN				5 32 kN			6		
A	432	532	632	304	404	505	605	384	484	584	-	-	-
B	40			50				60			-		
C	100			120				140			-		
D	710	810	910	610	710	810	910	710	810	910	-	-	-
E	600	700	800	500	600	700	800	600	700	800	-	-	-
G	125			145				170			-		
W	124			144				169			-		
kg	-	-	-	57	-	-	-	99	-	-	-	-	-
Cod.	5.90.03600	5.90.03700	5.90.03800	5.90.04500	5.90.04600	5.90.04700	5.90.04800	5.90.05600	5.90.05700	5.90.05800	-	-	-

This type of vise even if it is part of the FMS series is not suitable for double or self-centering clamping

**Art. 900Y**

Cod. 5.90.0Y300 5.90.0Y300 5.90.0Y300 -

**Diagrammi forze di serraggio - Diagrams with clamping force**
**Morse tipo**  
 Vises type

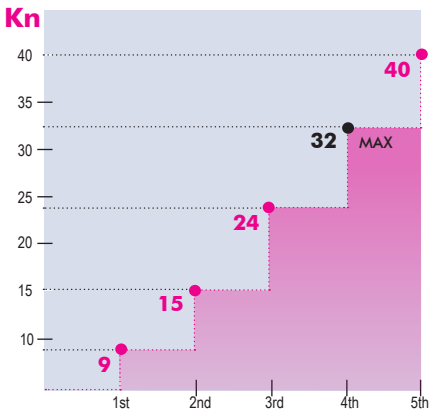
VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm  
 SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm  
 Chiave dinamometrica / Torque wrench

**3**
**Morse tipo**  
 Vises type

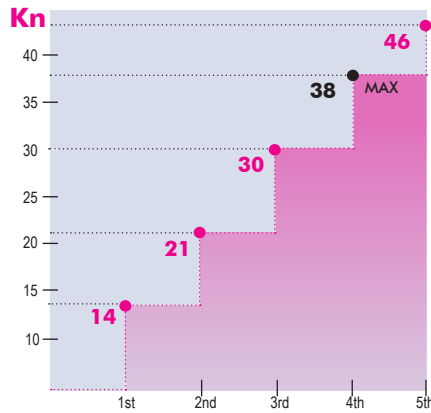
VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm  
 SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm  
 Chiave dinamometrica / Torque wrench

**4**
**Morse tipo**  
 Vises type

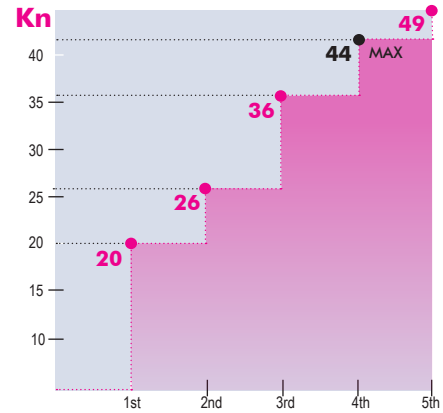
VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm  
 SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm  
 Chiave dinamometrica / Torque wrench

**5**


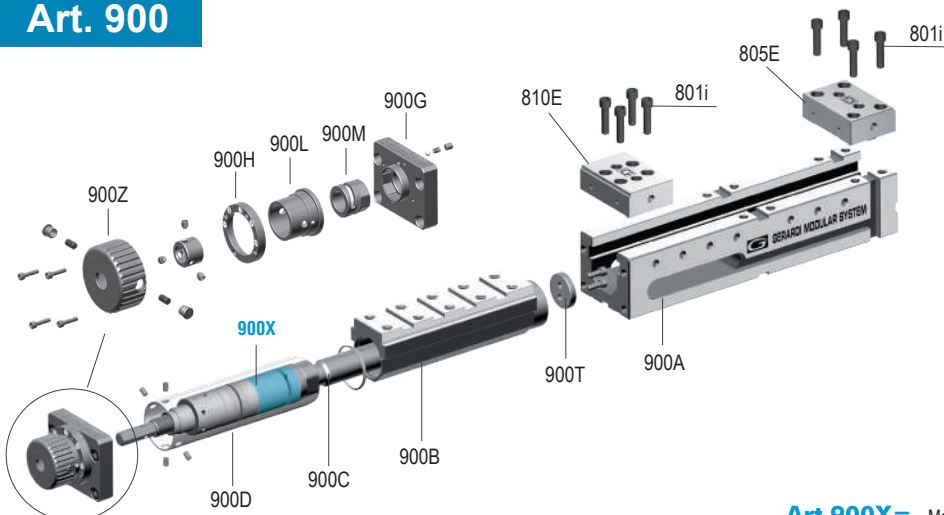
Posizioni ghiera limitatore / Fixed nut positions



Posizioni ghiera limitatore / Fixed nut positions



Posizioni ghiera limitatore / Fixed nut positions

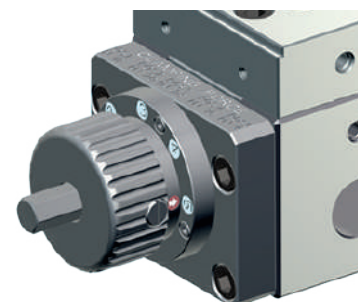
**Art. 900**


Art.	Pag.
------	------

900Y	40
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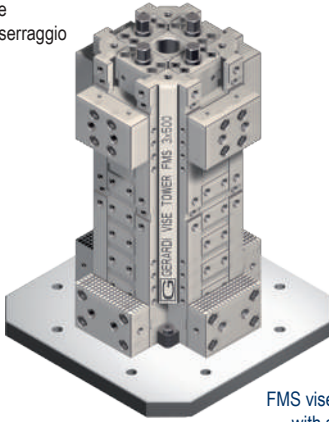
810E	57
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805E	55
------	----


**Art.900X=** Modulo per serraggio meccanico - Module for mechanical clamping

Tipo (grandezza) morsa / Vise type (size)	kN	1		2			3		
		25 kN		25 kN			30 kN		
Apertura massima / Max. opening	A	85	185	170	270	370	470	230	330
<b>Art. 800C</b>	A1	115		130			170		
	B	25		30			40		
	D	200	300	300	400	500	600	400	500
	E	232	332	320	420	520	620	425	525
	G1	120		175			210		
	L	300		350			400		
	M	33		33			38		
	W	74		94			124		
	kg	30	45	53	70	88	106	90	112

Cubo-morsa FMS con ganasce piane per il serraggio di 4 pezzi



FMS vise tower with straight jaws for 4 clamping stations

**SPECIFICA SOLO PER SERRAGGI SINGOLI**  
**SPECIFIC FOR SINGLE CLAMPING ONLY**

Cod.	5.80.0C120	5.80.0C130	5.80.0C230	5.80.0C240	5.80.0C250	5.80.0C260	5.80.0C340	5.80.0C350
------	------------	------------	------------	------------	------------	------------	------------	------------

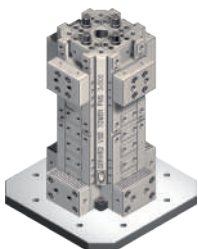
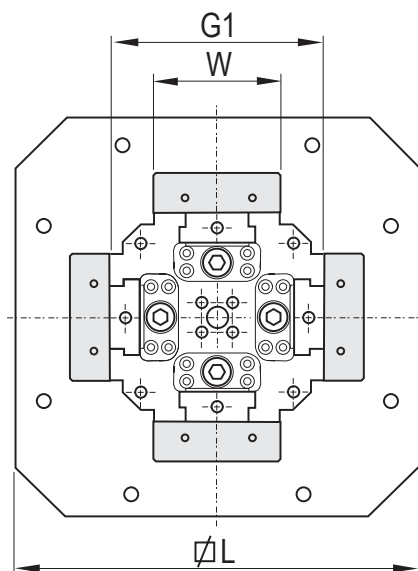
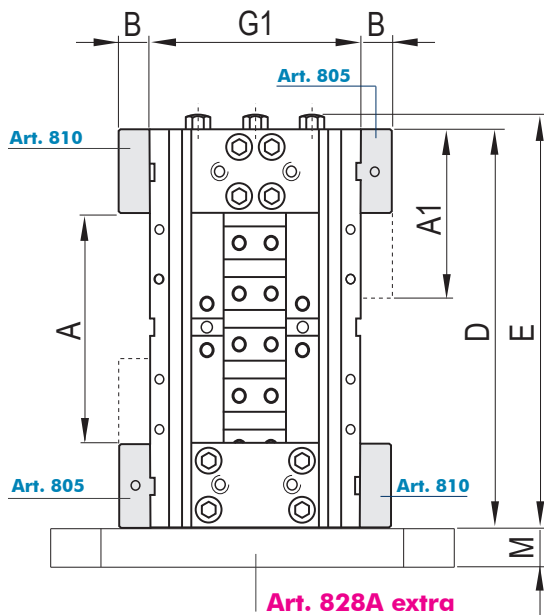
Questa morsa, pur essendo parte del programma FMS, non è predisposta per serraggi doppi o autocentranti

### Art. 800G

Modulo base cubo morsa FMS (senza ganasce)  
 FMS vise tower base (without jaws)

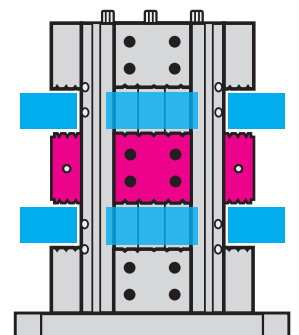
Cod.	5.80.0G120	5.80.0G130	5.80.0G230	5.80.0G240	5.80.0G250	5.80.0G260	5.80.0G340	5.80.0G350
------	------------	------------	------------	------------	------------	------------	------------	------------

**GANASCE REVERSIBILI**  
**REVERSIBLE JAWS**



- Dotazione standard per Art. 800C
- 1 chiave a pipa Art. 375
  - 4 arresti laterali Art. 370
  - 2 coppie di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 golphare di sollevamento Art. 848
  - Imballo in cassa di legno

- Standard equipment for Art. 800C
- 1 box wrench Art. 375
  - 4 workstops Art. 370
  - 2 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 lifting hook Art. 848
  - Wooden box packaging



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	430	530	630	300	400	500	600	380	480	580	480	580	680
A1	170			509				630			810		
B	40			50				60			60		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G1	210			245				280			290		
L	400			450				500			550		
M	38			38				38			38		
W	124			144				169			189		
kg	135	157	180	180	210	252	288	260	303	340	500	562	625

Cod. 5.80.0C360 5.80.0C370 5.80.0C380 5.80.0C450 5.80.0C460 5.80.0C470 5.80.0C480 5.80.0C560 5.80.0C570 5.80.0C580 5.80.0C680 5.80.0C690 5.80.0C610

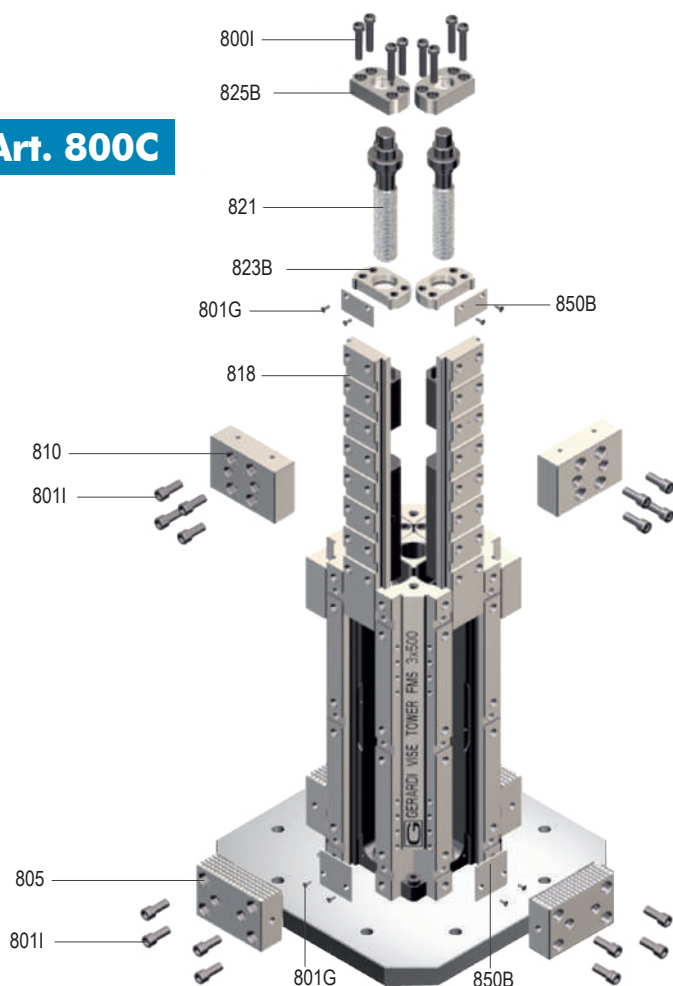
This type of vise even if it is part of the FMS series is not suitable for double or self-centering clamping

Cod. 5.80.0G360 5.80.0G370 5.80.0G380 5.80.0G450 5.80.0G460 5.80.0G470 5.80.0G480 5.80.0G560 5.80.0G570 5.80.0G580 5.80.0G680 5.80.0G690 5.80.0G610

## Art. 800C

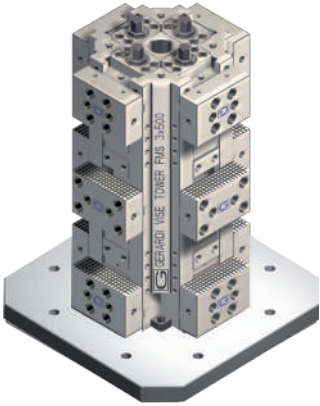
**GANASCE REVERSIBILI**  
**REVERSIBLE JAWS**

Esploso di cubo-morsa FMS con ganasce piane per il serraggio di 4 pezzi  
 Explose of FMS vise tower with straight jaws for 4 clamping stations



Art.	Pag.	Art.	Pag.
<b>800I</b>	5.61	-	-
<b>801G</b>	5.61	-	-
<b>801I</b>	5.61	-	-
<b>810</b>	5.56	-	-
<b>818</b>	5.52	-	-
<b>821</b>	5.53	-	-
<b>823B</b>	5.59	-	-
<b>825B</b>	5.59	-	-
<b>850B</b>	5.61	-	-
-	-	-	-
-	-	-	-

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Max. opening	A	2 x 16	2 x 66	2 x 54	2 x 104	2 x 154	2 x 204	2 x 74	2 x 124
<b>Art. 860C</b>	B	25			30			40	
	D	200	300	300	400	500	600	400	500
	E	232	332	320	420	520	620	425	525
	G1	120			175			210	
	L	300			350			400	
	M	33			33			38	
	W	74			94			124	
	kg	30	45	53	70	88	106	90	112
	Cod.	5.86.0C120	5.86.0C130	5.86.0C230	5.86.0C240	5.86.0C250	5.86.0C260	5.86.0C340	5.86.0C350



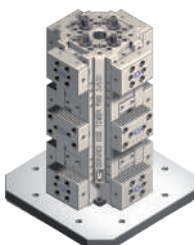
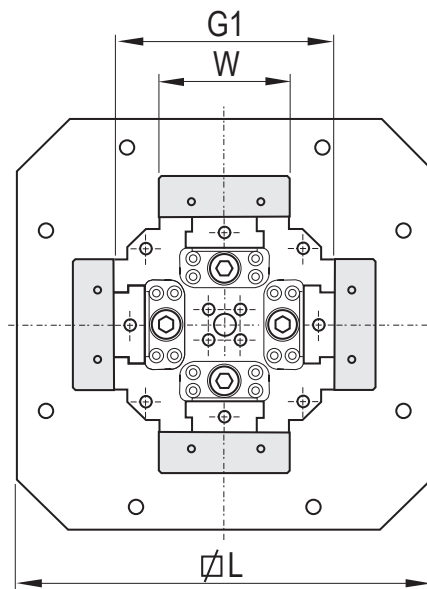
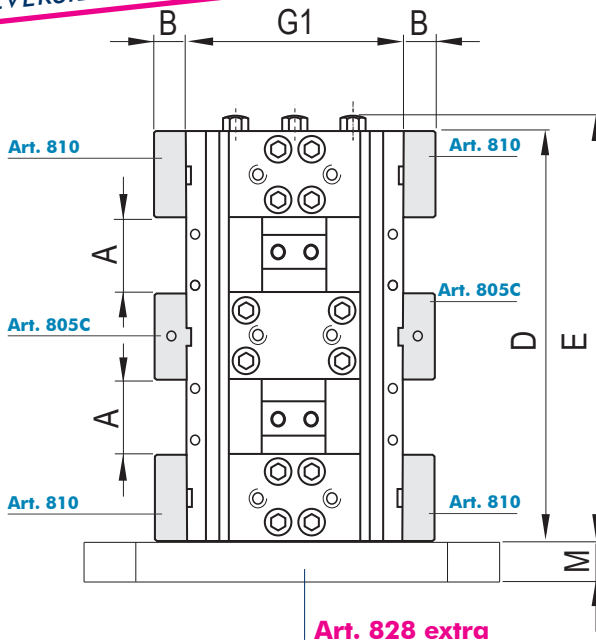
Art. 860C

Cubo-morsa FMS doppio per il serraggio di 8 pezzi

Double FMS vise tower for 8 clamping stations

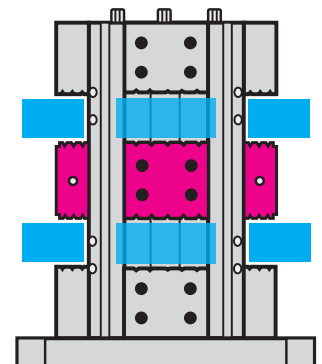
Art. 855C	Cod.	5.85.5C120	5.85.5C130	5.85.5C230	5.85.5C240	5.85.5C250	5.85.5C260	5.85.5C340	5.85.5C350
Modulo base cubo morsa FMS doppia (senza ganasce) FMS Double vise tower base (without jaws)									

**GANASCE REVERSIBILI**  
**REVERSIBLE JAWS**



- Dotazione standard per Art. 860C
- 1 chiave a pipa Art. 375
  - 4 arresti laterali Art. 370
  - 2 coppie di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 golfare di sollevamento Art. 848
  - Imballo in cassa di legno
  - Meccanismo 3a mano

- Standard equipment for Art. 860C
- 1 box wrench Art. 375
  - 4 workstops Art. 370
  - 2 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 lifting hook Art. 848
  - Wooden box packaging
  - Third hand device



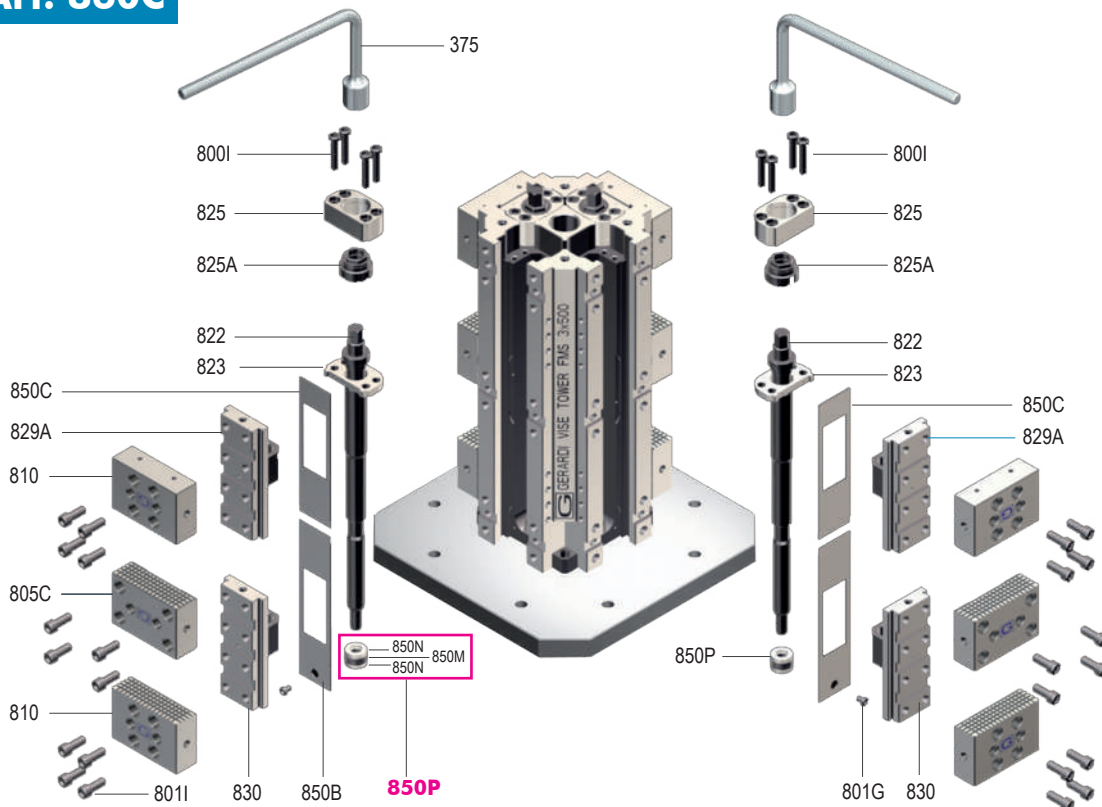
	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 174	2 x 224	2 x 274	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
B	40			50				60			60		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G1	210			245				280			290		
L	400			450				500			550		
M	38			38				38			38		
W	124			144				169			189		
kg	135	157	180	180	210	252	288	260	303	340	500	562	625

Cod. 5.86.0C360 5.86.0C370 5.86.0C380 5.86.0C450 5.86.0C460 5.86.0C470 5.86.0C480 5.86.0C560 5.86.0C570 5.86.0C580 5.86.0C680 5.86.0C690 5.86.0C610

Cod. 5.85.5C360 5.85.5C370 5.85.5C380 5.85.5C450 5.85.5C460 5.85.5C470 5.85.5C480 5.85.5C560 5.85.5C570 5.85.5C580 5.85.5C680 5.85.5C690 5.85.5C610

**GANASCE REVERSIBILI**  
**REVERSIBLE JAWS**

### Art. 860C

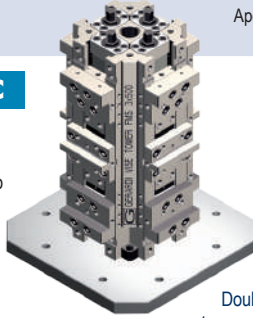


Art.	Pag.
<b>375</b>	4.35
<b>800I</b>	5.61
<b>801G</b>	5.61
<b>801I</b>	5.61
<b>805C</b>	5.54
<b>810</b>	5.56
<b>822</b>	5.53
<b>823</b>	5.59
<b>825</b>	5.59
<b>825A</b>	5.61
<b>829A</b>	5.52
<b>830</b>	5.52
<b>850B</b>	5.61
<b>850C</b>	5.61
<b>850P</b>	5.61
-	-
-	-

Tipo (grandezza) morsa / Vise type (size)		1		2				3	
		25 kN		25 kN				30 kN	
kN		25 kN		25 kN				30 kN	
<p>Apertura massima Max. opening</p>	A	2 x 60	2 x 110	2 x 118	2 x 168	2 x 218	2 x 268	2 x 162	2 x 212

**Art. 863C**

Cubo morsa FMS doppio con ganasce a gradino per il serraggio di 8 pezzi

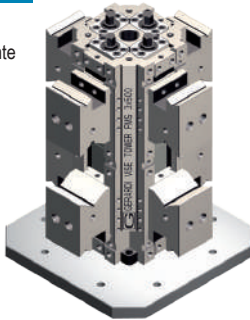


Double FMS vise tower with step-type jaws for 8 clamping stations

Cod.	5.86.3C120	5.86.3C130	5.86.3C230	5.86.3C240	5.86.3C250	5.86.3C260	5.86.3C340	5.86.3C350
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**Art. 870C**

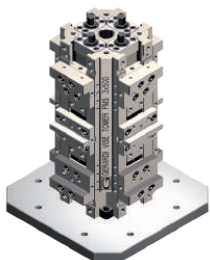
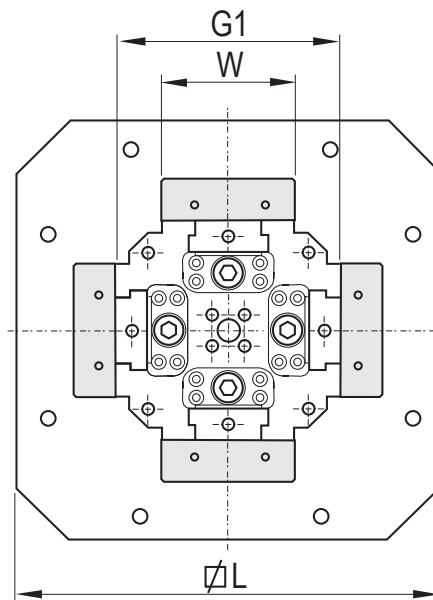
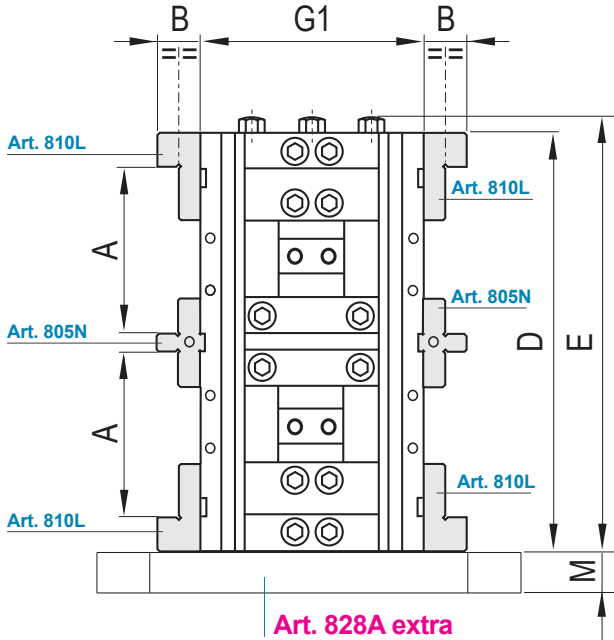
Cubo morsa FMS autocentrante con ganasce prismatiche



Self-centering FMS vise tower with prismatic jaws

Cod.	5.87.0C120	5.87.0C130	5.87.0C230	5.87.0C240	5.87.0C250	5.87.0C260	5.87.0C340	5.87.0C350
------	------------	------------	------------	------------	------------	------------	------------	------------

D	200	300	300	400	500	600	400	500
E	232	332	320	420	520	620	425	525
G1	120			175			210	
L	300			350			400	
M	33			33			38	
W	74			94			124	
W1	60			75			100	
kg	42	63	68	90	113	130	118	147

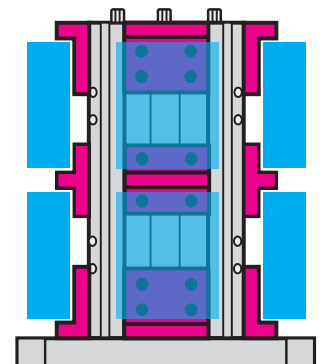


Dotazione standard per Art. 860C

- 1 chiave a pipa Art. 375
- 4 arresti laterali Art. 370
- 2 coppie di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 golfare di sollevamento Art. 848
- Imballo in cassa di legno
- Meccanismo 3a mano

Standard equipment for Art. 860C

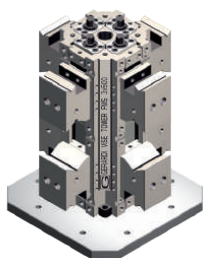
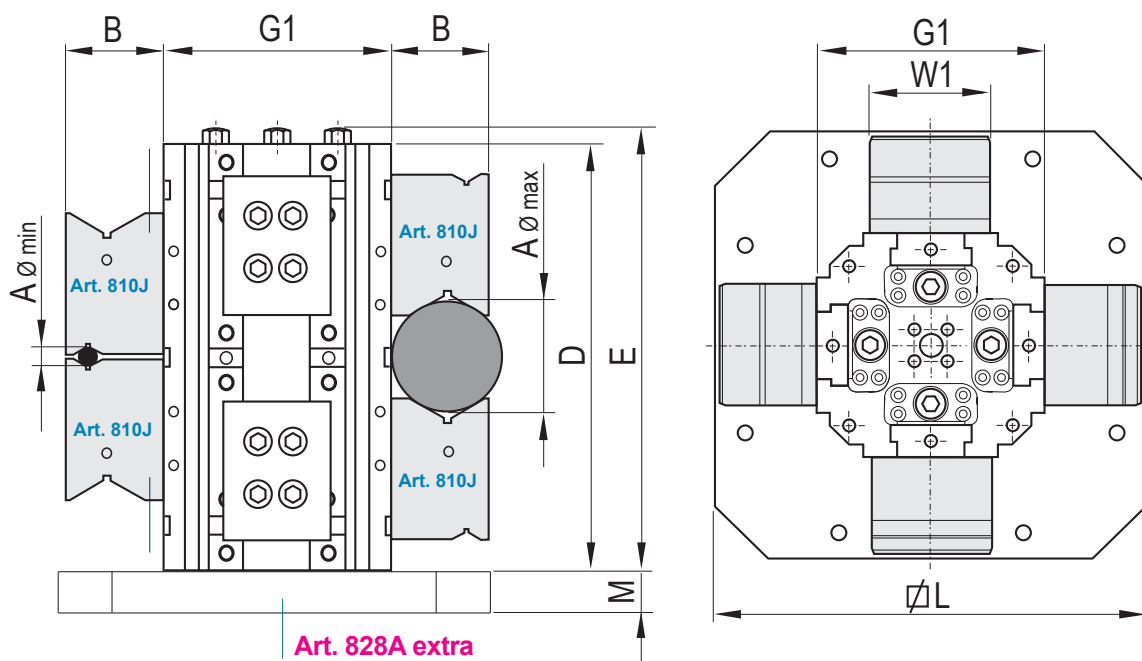
- 1 box wrench Art. 375
- 4 workstops Art. 370
- 2 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 lifting hook Art. 848
- Wooden box packaging
- Third hand device



3 30 kN				4 30 kN				5 32 kN			6 32 kN		
A	2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454
Cod.	5.86.3C360	5.86.3C370	5.86.3C380	5.86.3C450	5.86.3C460	5.86.3C470	5.86.3C480	5.86.3C560	5.86.3C570	5.86.3C580	5.86.3C680	5.86.3C690	5.86.3C610

A	25 / 100				30 / 150				35 / 200			40 / 300		
Cod.	5.87.0C360	5.87.0C370	5.87.0C380	5.87.0C450	5.87.0C460	5.87.0C470	5.87.0C480	5.87.0C560	5.87.0C570	5.87.0C580	5.87.0C680	5.87.0C690	5.87.0C610	

D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G1	210			245				280			290		
L	400			450				500			550		
M	38			38				38			38		
W	124			144				169			189		
W1	100			132				140			160		
kg	177	206	236	242	290	339	388	328	383	437	656	738	820

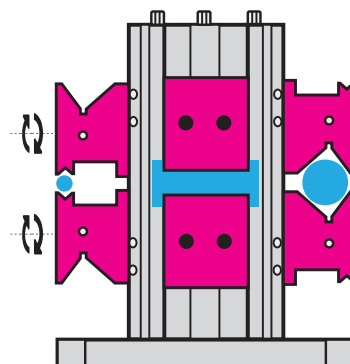


Dotazione standard per  
Art. 863C e Art. 870C:

- 1 chiave a pipa Art. 375
- 4 arresti laterali Art. 370
- 2 coppie di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 golfare di sollevamento Art. 848
- Imballo in cassetta di legno
- Meccanismo 3a mano

Standard equipment for  
Art. 863C and Art. 870C:

- 1 box wrench Art. 375
- 4 workstops Art. 370
- 2 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 lifting hook Art. 848
- Packaging wooden box
- Third hand device



# COMPONENTI PER CUBO FMS SPARE PARTS FOR FMS CUBE

**Art. 855C**

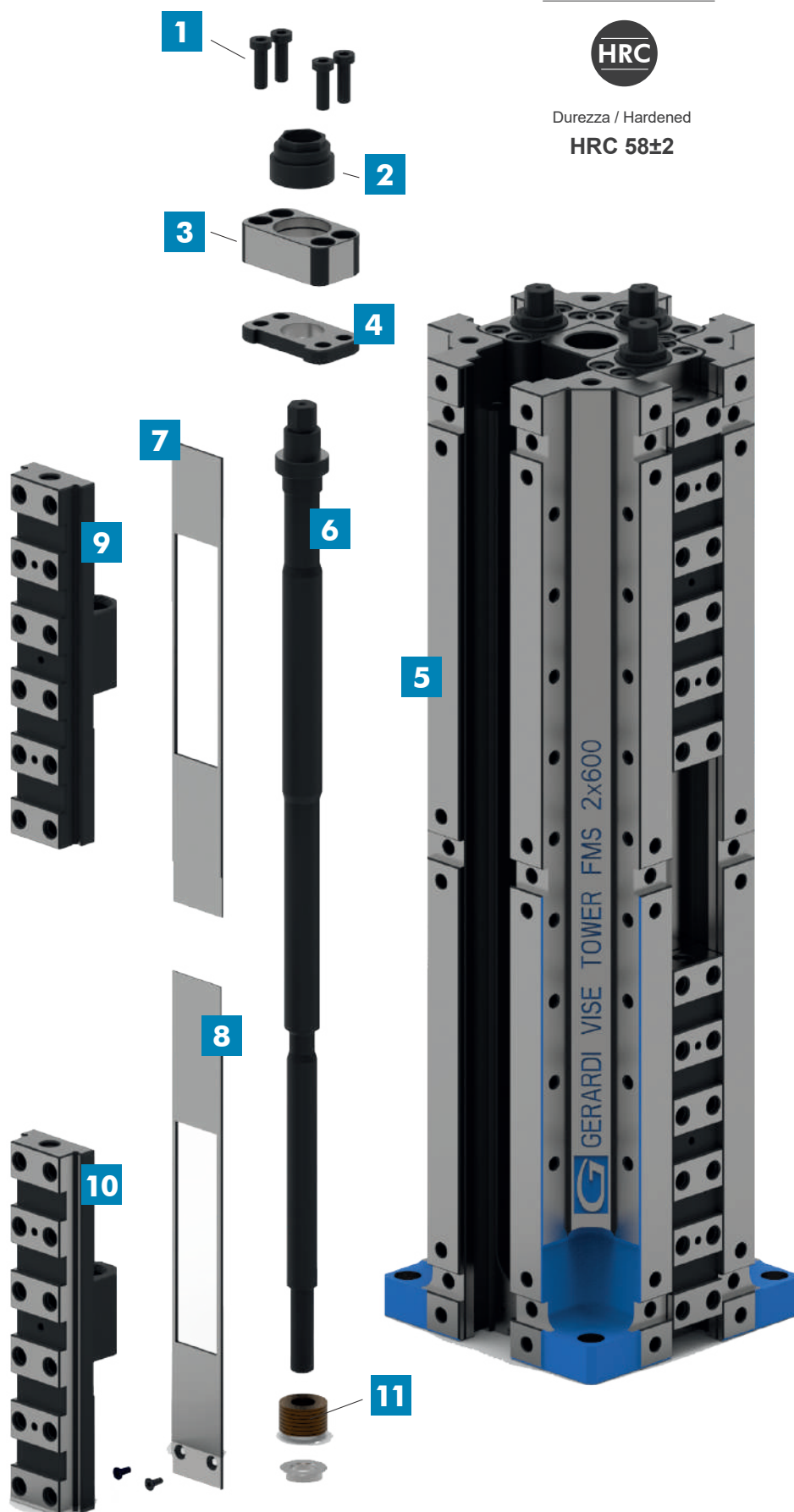


Precisione / Accuracy  
**±0,02mm**



Durezza / Hardened  
**HRC 58±2**

- 1** Art.8001  
**VITI PER GANASCE**  
SCREWS FOR JAWS
- 2** Art.825A  
**GHIERA**  
NUT
- 3** Art.825B  
**PIASTRA DI CONTENIMENTO**  
SCREW HOLDING PLATE
- 4** Art.823  
**PIASTRA INTERMEDIA**  
MIDDLE PLATE
- 5** Art.804  
**CORPO BASE CUBO**  
CUBE BASE BODY
- 6** Art.822  
**VITE DI BLOCCAGGIO**  
MAIN SCREW
- 7** Art.850C  
**RIPARO**  
PROTECTION
- 8** Art.850B  
**RIPARO LATO VITE**  
PROTECTION SIDE SCREW
- 9** Art.830  
**SLITTA FILETTO DESTRO**  
SLIDE WITH RIGHT THREAD
- 10** Art.829A  
**SLITTA FILETTO SINISTRO**  
SLIDE WITH LEFT THREAD
- 11** Art.850P  
**DISPOSITIVO TERZA MANO**  
THIRD HAND DEVICE



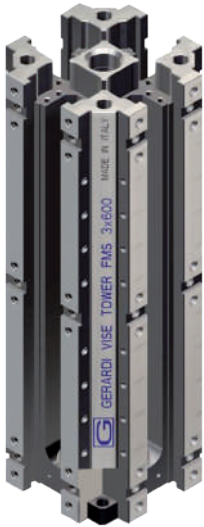


Tipo (grandezza) Type (size)	1		2			3			4				5			6					
Larghezza base / Base length	200	300	300	400	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000

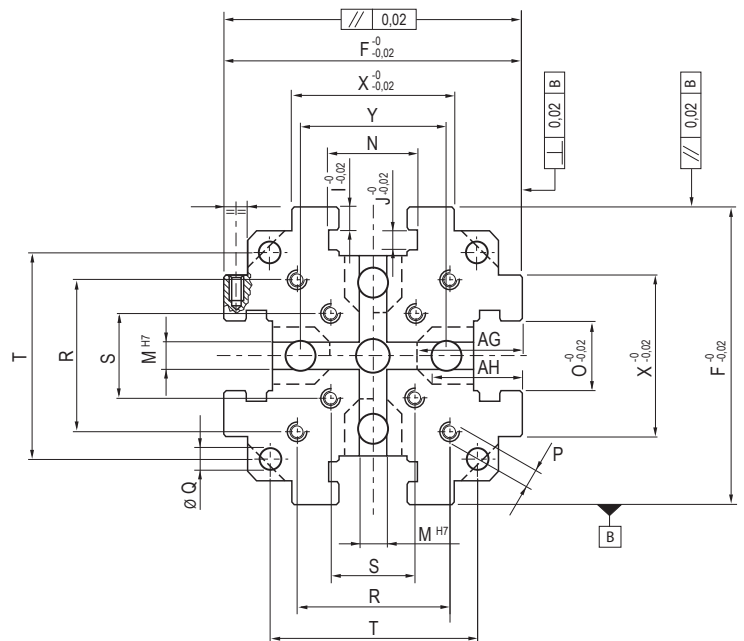
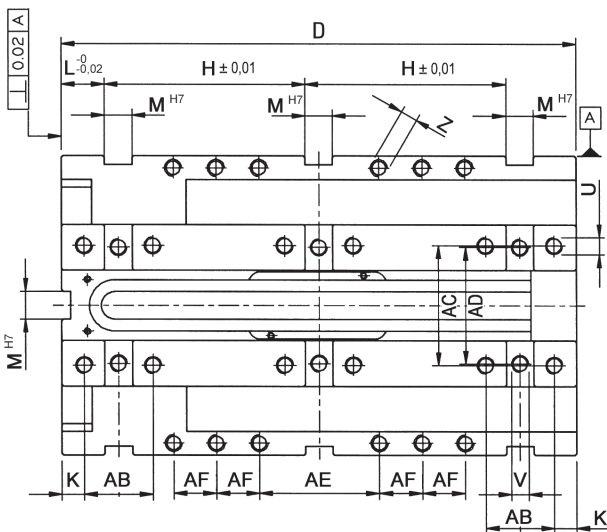
## Art. 804

Cod. 5.80.  
 41200 41300 42300 42400 42500 42600 43400 43500 43600 43700 43800 44500 44600 44700 44800 45600 45700 45800 46800 46900 46100

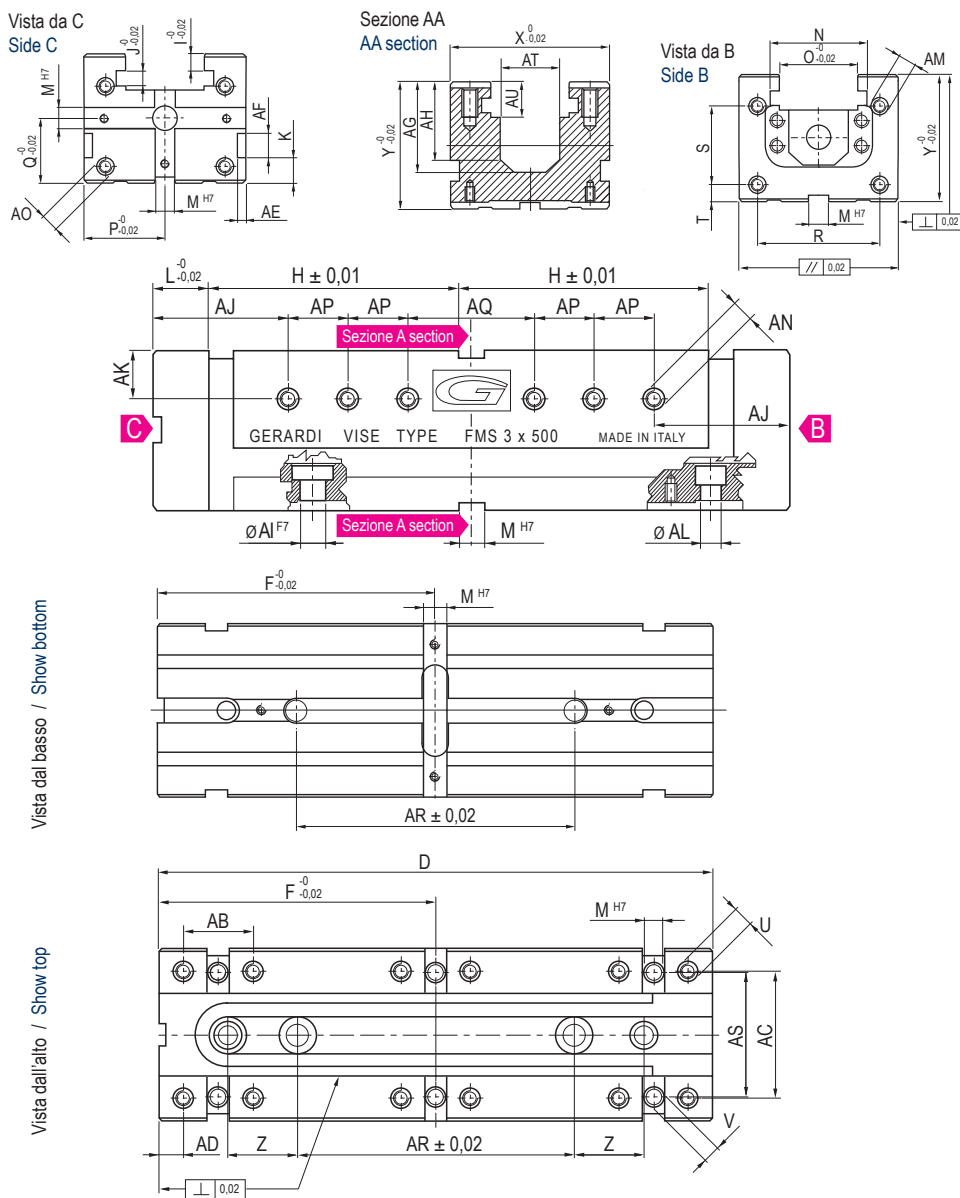
Corpo base cubo FMS.  
 Disegni e tabella dimensionale  
 FMS cube base body.  
 Drawing and table dimension



D	200	300	300	400	300	400	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000
F	140		175				210						245			280			290		
H	71	121	117	167	217	267	157	207	257	307	357	200	250	300	350	245	295	345	345	395	445
I	10		13				13						20			20			20		
J	10		12				12						18			18			18		
K	13		13				13						20			20			20		
L	21		25				35						42			47			47		
M	16		16				16						16			16			16		
N	45		53				76						86			96			110		
O	35		41				61						71			81			94		
P	M10		M12				M12						M16			M16			M20		
Q	11		13				13						13			17			17		
R	-		100				120						150			150			150		
S	-		40				40						40			50			50		
T	-		120				16						16			16			210		
U	M8		M10				M12						M16			M16			M20		
V	M8		M10				M12						M12			M12			M12		
Z	M10		M10				M10						M10			M10			M10		
X	75		95				125						145			170			190		
Y	70		85				110						125			140			130		
AB	32		40				50						60			68			68		
AC	56		70				92						108			126			144		
AD	56		68				92						106			126			144		
AE	50	70	70				100						100			100			125		
AF	10	25	50				50						50			50			50		
AG	49		62				62						80			95			105		
AH	41		53				72						70			82			95		



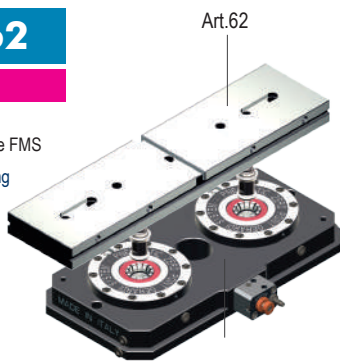
**Tipo (grandezza) morsa / Vise type (size)**
**1**
**2**
**Art. 801**

 Base morsa FMS. Disegni e tabella dimensionale  
 FMS vise base body. Drawing and table dimension


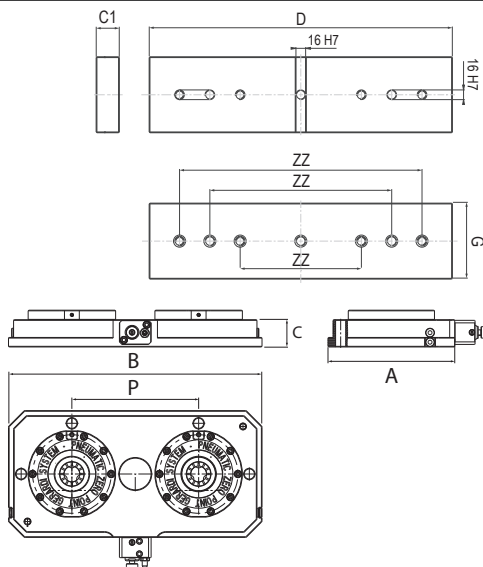
kg	4,7	7,3	12,8	19
Cod.	5.80.11200	5.80.11300	5.80.12300	5.80.12400
D	200	300	300	400
F	100	150	150	200
H	71	121	117	167
I	10		13	
J	10		12	
K	15		20	
L	21		25	
M	16		16	
N	45		53	
O	35		41	
P	37,5		47,5	
Q	35		45	
R	52		70	
S	30		48	
T	20		22	
U	M8		M10	
V	M8		M10	
Z	50		50	
X	75		95	
Y	70		90	
AB	32		40	
AC	56		70	
AD	13		13	
AE	4		6	
AF	16		16	
AG	49		62	
AH	41		53	
AI	∅ 16 X 2		∅ 16 X 2	
AJ	55		65	
AK	20		27	
AL	n°0	n°2	n° 2	n° 2
AM	M10		M10	
AN	M10		M10	
AO	n°8	n°12	n° 12	n° 16
AP	M10		M10	
AQ	20	25	50	50
AR	50	70	70	70
AS	100	200	200	200
AT	56		68	
AU	28		34	
	23		28	

**PIASTRE D'INTERFACCIA ZERO POINT**
**Tipo (grandezza) / Type (size)**
**1**
**2**
**Art. 62**
**FMS**

 Piastra di interfaccia  
 Zero Point per morse FMS

 Zero Point connecting  
 plate for FMS vises

 Tiranti e viti INCLUSI  
 Pull Studs and screws INCLUDED

**Art. 81P**

 Piastra Zero Point in acciaio con montaggio incassato  
 Zero Point steel plate built-in mounting


kg	5	7	11	13,4
Cod.	5.62.12000	5.62.13000	5.62.23000	5.62.24000
D	232	332	300	400
G	75		95	
C1	38		38	
ZZ	200 / 300		200 / 300 / 400	
A	200		200	
B	400		400	
C	43		43	
Art. 665	Tipo / Type T.2		Tipo / Type T.2	
P	200		200	
kg	29		29	
Cod.	9.81.P2040S2		9.81.P2040S2	

	2		3					4				5			6		
kg	23	27	26	31	39	46	52	47	56	65	75	71	82	94	140	156	174
Cod.	5.80. 12500	5.80. 12600	5.80. 13400	5.80. 13500	5.80. 13600	5.80. 13700	5.80. 13800	5.80. 14500	5.80. 14600	5.80. 14700	5.80. 14800	5.80. 15600	5.80. 15700	5.80. 15800	5.80. 16800	5.80. 16900	5.80. 16100
D	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000
F	250	300	200	250	300	350	400	250	300	350	400	300	350	400	400	450	500
H	217	267	157	207	257	307	357	200	250	300	350	245	295	345	345	395	445
I	13				13				20				20			20	
J	12				12				18				18			18	
K	20				20				20				26			26	
L	25				35				42				47			47	
M	16				16				16				16			16	
N	53				76				86				96			110	
O	41				61				71				82			94	
P	47,5				62,5				72,5				85			95	
Q	45				50				60				70			80	
R	70				92				108				126			144	
S	48				62				72				92			100	
T	22				13				16				18			20	
U	M10				M12				M16				M16			M20	
V	M10				M12				M12				M12			M12	
Z	50				50				50				50			50	
X	95				125				145				170			190	
Y	90				100				120				140			160	
AB	40				50				60				68			68	
AC	70				92				108				126			144	
AD	13				18				20				21			20	
AE	6				6				10				10			10	
AF	16				16				16				16			16	
AG	62				72				80				95			105	
AH	53				62				70				82			95	
AI	Ø 16 x 2				Ø 16 x 2				Ø 16 x 2				Ø 16 x 2			Ø 16 x 2	
AJ	65				100				100				100			125	
AK	27				32				40				48			58	
AL	Ø 13				Ø 13				Ø 13				Ø 17			Ø 17	
AM	n° 4	n° 6	n° 2	n° 4	n° 6	n° 8	n° 10	n° 4	n° 6	n° 8	n° 10	n° 6	n° 8	n° 10	n° 10	n° 12	n° 14
AN	M10				M12				M12				M16			M20	
AO	n° 20	n° 24	n° 8	n° 12	n° 16	n° 20	n° 24	n° 12	n° 16	n° 20	n° 24	n° 16	n° 20	n° 24	n° 24	n° 28	n° 32
AP	M10				M12				M16				M16			M20	
AQ	50				50				50				50			50	
AR	70				100				100				100			125	
AS	200				200				200			400	400	600	400	400	400
AT	68				92				106				126			144	
AU	34				44				44				52			49	
	28				28				41				41			41	

## ZERO POINT CONNECTING PLATES

	2		3					4				5			6		
D	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000
G	95				125				145				170			190	
C1	38				53				38				38			38	
ZZ	200 / 300 / 400				200 / 300 / 400				200 / 300 / 400				200 / 300 / 400			200 / 300 / 400	
kg	16,1	18,9	13,9	17,8	21,5	25,1	28,5	20,8	25	29,3	33,5	29	34	39	44	49	55
Cod.	5.62.25000	5.62.26000	5.62.34000	5.62.35000	5.62.36000	5.62.37000	5.62.38000	5.62.45000	5.62.46000	5.62.47000	5.62.48000	5.62.56000	5.62.57000	5.62.58000	5.62.68000	5.62.69000	5.62.61000
A	200		200		200		200	200	200		200	200	200		250		250
B	600		400	500	600		800	500	600		800	600	800		800		1000
C	43				43				43				43			43	
Art. 665	Tipo / Type T.2				Tipo / Type T.2				Tipo / Type T.2				Tipo / Type T.2			Tipo / Type T.3	
P	300		200	250	200x2		300x2	250	200x2		300x2	200x2	300x2		300x2		400x2
kg	42		29	41	42		59	41	42		59	42	59		68,5		81,5
Cod.	9.81.P2060S2		9.81.P2040S2	9.81.P2060S2	9.81.P2060S3		9.81.P2080S3	9.81.P2060S2	9.81.P2060S3		9.81.P2080S3	9.81.P2060S3	9.81.P2080S3		9.81.P32580S3		9.81.P325100S3

Tipo (grandezza) Type (size)	1		2				3				4				5			6			
Larghezza base / Base length	200	300	300	400	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000

<b>Art. 818</b>	Cod.	5.81. 81200	5.81. 81300	5.81. 82300	5.81. 82400	5.81. 82500	5.81. 82600	5.81. 83400	5.81. 83500	5.81. 83600	5.81. 83700	5.81. 83800	5.81. 84500	5.81. 84600	5.81. 84700	5.81. 84800	5.81. 85600	5.81. 85700	5.81. 85800	5.81. 86800	5.81. 86900	5.81. 86100
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Slitta integrale lunga  
Solid long slide



A	18		24					30					30					36				36			
A1	18		18					24					24					30				30			
A2	24		24					30					30					36				36			
B	35		45					50					60					70				80			
C	170	264	256	356	456	556	346	446	546	646	746	435	535	635	735	525	625	725	725	825	925				
D	M8		M10					M12					M16					M16				M20			
E	72	116	102	142	182	222	132	182	232	282	332	156	216	276	336	174	242	310	242	310	378				
F	48,5		61,5					71					80					95				106			
G	15	18		23					33					40					45				45		
H	2	3	2	3	4	5	2	3	4	5	6	2	3	4	5	2	3	4	2	3	4				
I	10		13					13					20					20				20			
J	10		12					12					18					18				18			
K	-	-	5	7	9		5					5					6				9				
L	44		51					74					84					95				108			
M	16		16					16					16					16				16			
N	20		23					33					40					45				45			
O	35		41					61					71					82				94			
S	26	32	40					50					60					68				68			
T	20		25					38					44					44				54			
V	27		33					43					43					51				48			
W	10	16	24					34					44					52				52			

### Art. 829A

Slitta con filetto destro  
Slide with right thread



Cod.	5.82. 9A120	5.82. 9A130	5.82. 9A230	5.82. 9A240	5.82. 9A250	5.82. 9A260	5.82. 9A340	5.82. 9A350	5.82. 9A360	5.82. 9A370	5.82. 9A380	5.82. 9A450	5.82. 9A460	5.82. 9A470	5.82. 9A480	5.82. 9A560	5.82. 9A570	5.82. 9A580	5.82. 9A680	5.82. 9A690	5.82. 9A610
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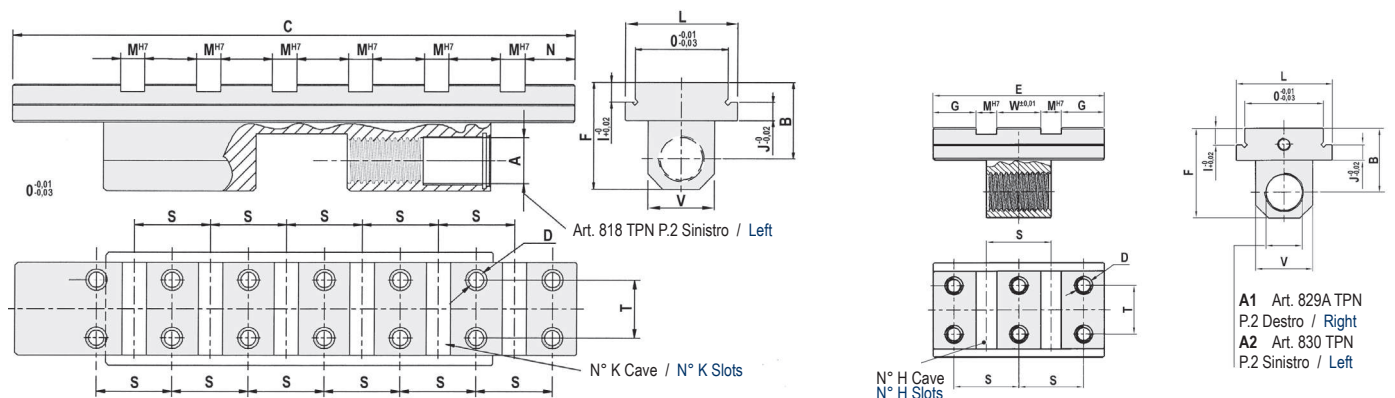
### Art. 830

Slitta con filetto sinistro  
Slide with left thread



Cod.	5.83. 01200	5.83. 01300	5.83. 02300	5.83. 02400	5.83. 02500	5.83. 02600	5.83. 03400	5.83. 03500	5.83. 03600	5.83. 03700	5.83. 03800	5.83. 04500	5.83. 04600	5.83. 04700	5.83. 04800	5.83. 05600	5.83. 05700	5.83. 05800	5.83. 06800	5.83. 06900	5.83. 06100
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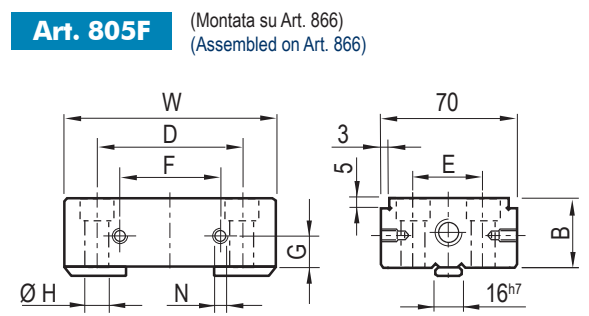
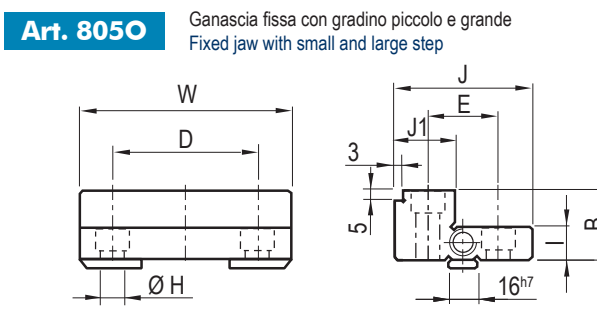
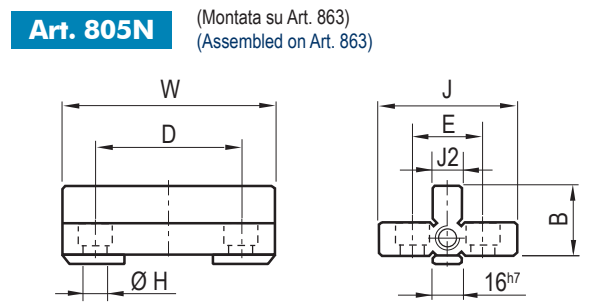
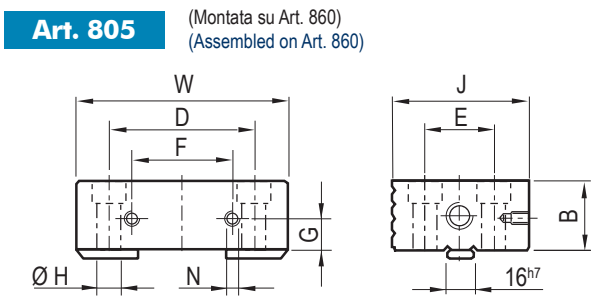




# GANASCE FISSE PER MORSE FMS

## FIXED JAWS FOR FMS VISES






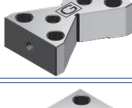





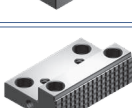



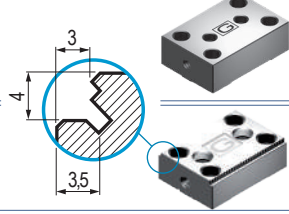
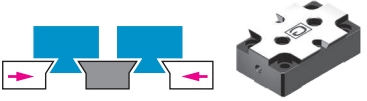
Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 805*</b> Ganascia fissa zigrinata da un lato Fixed jaw one side serrated	Cod. 5.80.51000	5.80.52000	5.80.53000	5.80.54000	5.80.55000	5.80.56000
<b>Art. 805A*</b> Ganascia fissa liscia Smooth fixed jaw	Cod. 5.80.5A100	5.80.5A200	5.80.5A300	5.80.5A400	5.80.5A500	5.80.5A600
<b>Art. 805B*</b> Ganascia fissa dolce Soft fixed jaw	Cod. 5.80.5B100	5.80.5B200	5.80.5B300	5.80.5B400	5.80.5B500	5.80.5B600
<b>Art. 805C*</b> Ganascia fissa zigrinata da ambo i lati Fixed jaw serrated on both sides	Cod. 5.80.5C100	5.80.5C200	5.80.5C300	5.80.5C400	5.80.5C500	5.80.5C600
<b>Art. 870A*</b> Ganascia fissa intermedia alta Fixed Intermediate high jaw	Cod. 5.87.0A100	5.87.0A200	5.87.0A300	5.87.0A400	5.87.0A500	5.87.0A600



Tipo (grandezza) morsa / Vise (type) size

mm	1	2	3	4	5	6	Tolleranze Tolerance
W	74	94	124	144	169	189	-
J	56	64	84	98	108	108	- 0,02
J1	24	24	30	38	38	38	-
J2	16	16	16	16	16	16	-
B	25	30	40	50	60	60	- 0,02
D	56	70	92	108	126	144	-
E	32	40	50	60	68	68	-
F	40	50	65	65	65	100	-
G	10	10	15	20	25	25	-
H	9	11	13	17	17	22	-
I	12,5	15	20	25	30	30	- 0,02
N	M5	M6	M6	M6	M6	M6	-

\* Set viti per fissaggio a richiesta - Fixing screws set on request

Tipo (grandezza) / Type (size)	1	2	3	4	5	6	
<b>Art. 805D*</b> Ganascia fissa con gradino 3x5 zigrinata da un lato Fixed jaw with 3x5 step on side serrated 	Cod.	5.80.5D100	5.80.5D200	5.80.5D300	5.80.5D400	5.80.5D500	5.80.5D600
<b>Art. 805E*</b> Ganascia fissa con gradino 3x5 liscia Fixed jaw with 3x5 step smooth 	Cod.	5.80.5E100	5.80.5E200	5.80.5E300	5.80.5E400	5.80.5E500	5.80.5E600
<b>Art. 805F*</b> Ganascia fissa con doppio gradino 3x5 liscia Fixed jaw with double 3x5 step smooth 	Cod.	5.80.5F100	5.80.5F200	5.80.5F300	5.80.5F400	5.80.5F500	5.80.5F600
<b>Art. 805G*</b> Ganascia fissa con doppio gradino 3x5 zigrinata Fixed jaw with double 3x5 step serrated 	Cod.	5.80.5G100	5.80.5G200	5.80.5G300	5.80.5G400	5.80.5G500	5.80.5G600
<b>Art. 805H*</b> Ganascia fissa con prisma verticale Fixed jaw with vertical prism 	Cod.	5.80.5H100	5.80.5H200	5.80.5H300	5.80.5H400	5.80.5H500	5.80.5H600
<b>Art. 805I*</b> Ganascia fissa con doppio prisma verticale Fixed jaw with double vertical prism 	Cod.	5.80.5I100	5.80.5I200	5.80.5I300	5.80.5I400	5.80.5I500	5.80.5I600
<b>Art. 805J*</b> Ganascia fissa con prisma orizzontale Fixed jaw with horizontal prism 	Cod.	5.80.5J100	5.80.5J200	5.80.5J300	5.80.5J400	5.80.5J500	5.80.5J600
<b>Art. 805K*</b> Ganascia fissa con doppio prisma orizzontale Fixed jaw with double horizontal prism 	Cod.	5.80.5K100	5.80.5K200	5.80.5K300	5.80.5K400	5.80.5K500	5.80.5K600
<b>Art. 805L*</b> Ganascia fissa con gradino Step fixed jaw 	Cod.	5.80.5L100	5.80.5L200	5.80.5L300	5.80.5L400	5.80.5L500	5.80.5L600
<b>Art. 805M*</b> Ganascia fissa con gradino zigrinata da un lato Step fixed jaw one side serrated 	Cod.	5.80.5M100	5.80.5M200	5.80.5M300	5.80.5M400	5.80.5M500	5.80.5M600
<b>Art. 805N*</b> Ganascia fissa con doppio gradino Fixed jaw with double step 	Cod.	5.80.5N100	5.80.5N200	5.80.5N300	5.80.5N400	5.80.5N500	5.80.5N600
<b>Art. 805O*</b> Ganascia fissa con gradino piccolo e grande liscia da un lato Fixed jaw with small and large step on side smooth 	Cod.	5.80.5O100	5.80.5O200	5.80.5O300	5.80.5O400	5.80.5O500	5.80.5O600
<b>Art. 805P*</b> Ganascia fissa con gradino piccolo e grande zigrin. da un lato Fixed jaw with small and large step one side serrated 	Cod.	5.80.5P100	5.80.5P200	5.80.5P300	5.80.5P400	5.80.5P500	5.80.5P600
<b>Art. 805Q*</b> Ganascia fissa doppia con gradino piccolo e grande Double fixed jaw with small and large step 	Cod.	5.80.5Q100	5.80.5Q200	5.80.5Q300	5.80.5Q400	5.80.5Q500	5.80.5Q600
<b>Art. 805R*</b> Ganascia fissa in alluminio Fixed jaw aluminium 	Cod.	5.80.5R100	5.80.5R200	5.80.5R300	5.80.5R400	5.80.5R500	5.80.5R600
<b>Art. 805T*</b> Ganascia fissa doppia GRIP per forti serraggi GRIP Double fixed jaw for strongest clamping 	Cod.	5.80.5T100	5.80.5T200	5.80.5T300	5.80.5T400	5.80.5T500	5.80.5T600
<b>Art. 805DT*</b> Ganascia fissa a coda di rondine Dove tail fixed jaw 	Cod.	5.80.5DT10	5.80.5DT20	5.80.5DT30	5.80.5DT40	5.80.5DT50	5.80.5DT60

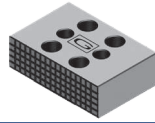
Richiedere scheda tecnica - Technical data sheet on request

\* Set viti per fissaggio a richiesta - Set of fixing screws on request

# GANASCE MOBILI PER MORSE FMS

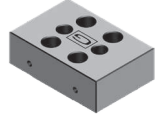
## MOVABLE JAWS FOR FMS VISES

**Tipo (grandezza) / Type (size)**
**Art. 810\***

 Ganasca mobile zigrinata da un lato  
 Movable jaw one side serrated


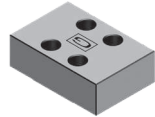
Cod.	5.81.01000	5.81.02000	5.81.03000	5.81.04000	5.81.05000	5.81.06000
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**Art. 810A\***

 Ganasca mobile liscia  
 Smooth movable jaw


Cod.	5.81.0A100	5.81.0A200	5.81.0A300	5.81.0A400	5.81.0A500	5.81.0A600
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**Art. 810B\***

 Ganasca mobile dolce  
 Soft movable jaw


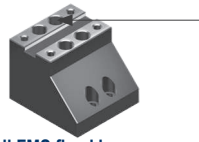
Cod.	5.81.0B100	5.81.0B200	5.81.0B300	5.81.0B400	5.81.0B500	5.81.0B600
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**Art. 810D\***

 Ganasca mobile con gradino 3x5 zigrinata da un lato  
 Movable jaw with 3x5 step on side serrated


Cod.	5.81.0D100	5.81.0D200	5.81.0D300	5.81.0D400	5.81.0D500	5.81.0D600
------	------------	------------	------------	------------	------------	------------

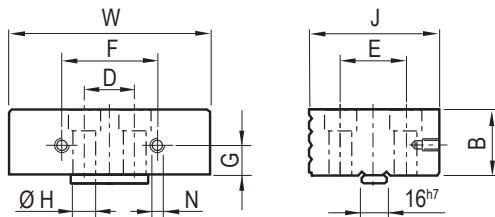
**Art. 814\***

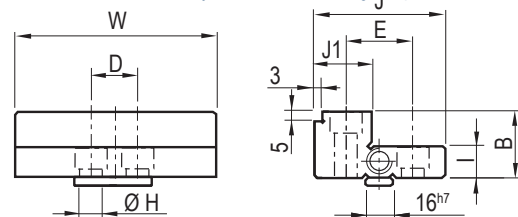
 Base mobile per ganasce fisse  
 Movable base for fixed jaws


Cod.	5.81.41200 / 5.81.41300	5.81.42000	5.81.43000	5.81.44000	5.81.45000	5.81.4.6000
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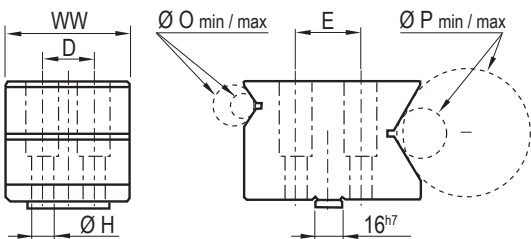
**Predisposizione per tutte le ganasce FMS fisse - Fit all FMS fixed jaws**
**Art. 810**

(Montata su Art. 860) / (Assembled on Art. 860)

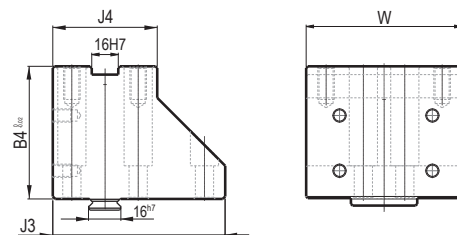

**Art. 810O**

 Ganasca mobile con gradino piccolo e grande  
 Movable jaw with small and large step

**Art. 810J**

(Montata su Art. 870) / (Assembled on Art. 870)


**Art. 814**

Base mobile per ganasce fisse - Movable base for fixed jaws



Tipo / Type	1x200	1x300	2	3	4	5	6	Tolleranze Tolerance
W	74		94	124	144	169	189	-
WW	60		75	100	132	140	160	-
B	25		30	40	50	60	60	- 0,02
B4	60		80	90	110	120	160	- 0,02
D	20		25	38	44	44	54	-
E	26	32	40	50	60	68	68	-
F	40		50	65	65	65	100	-
G	10		10	15	20	25	25	-
H	9		11	13	17	17	22	-
I	12,5		15	20	25	30	30	- 0,02
J	56		64	84	98	108	108	- 0,02
J1	24		24	30	38	38	38	- 0,02
J3	76	76	104	134	158	169	189	-
J4	55		63	83	97	106	107	-
N	M5		M6	M6	M6	M6	M6	-
Ø O	10 / 15		20 / 30	25 / 30	20 / 60	35 / 70	40 / 80	-
Ø P	10 / 25		20 / 50	40 / 100	45 / 150	63 / 200	73 / 300	-

\* Set viti per fissaggio a richiesta - Fixing screws set on request

5



**Tipo (grandezza) / Type (size)**

		1	2	3	4	5	6	
<b>Art. 810E*</b>	Ganascia mobile con gradino 3x5 liscia Movable jaw with 3x5 step smooth		Cod. 5.81.0E100	5.81.0E200	5.81.0E300	5.81.0E400	5.81.0E500	5.81.0E600
<b>Art. 810J*</b>	Ganascia mobile prismatica per tondi liscia Prismatic movable jaw for round parts smooth		Cod. 5.81.0J100	5.81.0J200	5.81.0J300	5.81.0J400	5.81.0J500	5.81.0J600
<b>Art. 810K*</b>	Ganascia mobile prismatica per tondi zigrinata Prismatic movable jaw for round parts serrated		Cod. 5.81.0K100	5.81.0K200	5.81.0K300	5.81.0K400	5.81.0K500	5.81.0K600
<b>Art. 810L*</b>	Ganascia mobile con gradino Step movable jaw		Cod. 5.81.0L100	5.81.0L200	5.81.0L300	5.81.0L400	5.81.0L500	5.81.0L600
<b>Art. 810M*</b>	Ganascia mobile con gradino zigrinata da un lato Step movable jaw one side serrated		Cod. 5.81.0M100	5.81.0M200	5.81.0M300	5.81.0M400	5.81.0M500	5.81.0M600
<b>Art. 810O*</b>	Ganascia mobile con gradino piccolo e grande Movable jaw with small and large step		Cod. 5.81.0O100	5.81.0O200	5.81.0O300	5.81.0O400	5.81.0O500	5.81.0O600
<b>Art. 810P*</b>	Ganascia mobile con gradino piccolo e grande zigrin. da un lato Movable jaw with small and large step one side serrated		Cod. 5.81.0P100	5.81.0P200	5.81.0P300	5.81.0P400	5.81.0P500	5.81.0P600
<b>Art. 810R*</b>	Ganascia mobile in alluminio Movable jaw aluminium		Cod. 5.81.0R100	5.81.0R200	5.81.0R300	5.81.0R400	5.81.0R500	5.81.0R600
<b>Art. 810T*</b>	Ganascia mobile <b>GRIP</b> per forti serraggi <b>GRIP</b> movable jaw for strongest clamping	 	Cod. 5.81.0T100	5.81.0T200	5.81.0T300	5.81.0T400	5.81.0T500	5.81.0T600
<b>Art. 810DT</b>	Ganascia mobile a coda di rondine Dove tail movable jaw	 	Richiedere scheda tecnica - Technical data sheet on request					
<b>Art. 810V*</b>	Ganascia mobile con segmenti oscillanti Movable jaw with floating inserts		Cod. 5.81.0V100	5.81.0V200	5.81.0V300	5.81.0V400	5.81.0V500	5.81.0V600

**Art. 512\***  
Ganascia intermedia  
Intermediate Jaw

512A  
512B  
313A  
810P 512 805Q 512 810P

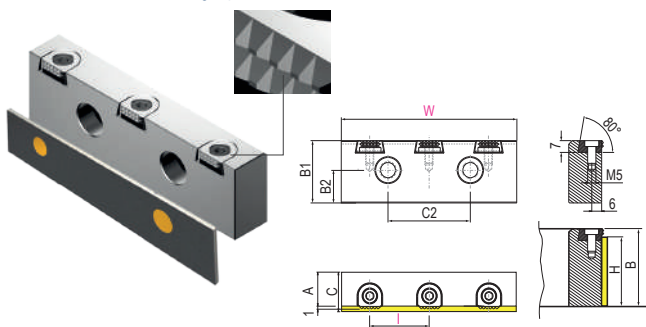
	1	2	3	4	5	6
Cod. 5.51.21000	5.51.22000	5.51.23000	5.51.24000	5.51.25000	5.51.26000	
<b>Type</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>
W	74	94	124	144	169	189
J	25	35	40	40	50	50
J1	15	15	20	20	30	30
J2	9	9	14	14	19	19
B / B1	12,5	15	20	25	30	30
D	20	25	38	44	44	54
O	34	40	60	70	81	93

\* Set viti per fissaggio a richiesta - Set of fixing screws on request

# PIASTRE GANASCE PIANE CON INSERTI GRIP

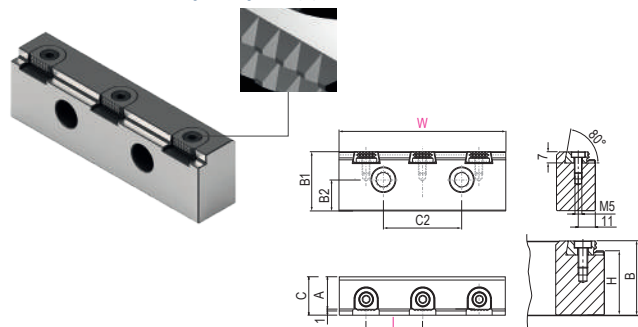
## STRAIGHT INSERT GRIP JAW PLATES

**Art. 547G**

 Piastra Piana con inserti GRIP  
 Straight plate with GRIP inserts

**Dotazione Standard - Standard Equipment**

1 pc. Art.414R parallela magnetica - 1 pc. Art.414R magnetic parallel

**Art. 547K**

 Piastra Piana a gardino integrale con inserti GRIP  
 Straight integral step plate with GRIP inserts


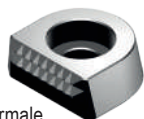
Type	1	2	3	4	5	6
W	74	94	124	144	169	189
I	26	33	23,5	29,5	23	27
C	22,7	22,7	22,7	22,7	22,7	22,7
C2	40	50	65	65	65	100
B	25	30	40	50	60	60
B1	25	30	40	50	60	60
B2	10	10	15	20	25	25
A	20	20	20	20	20	20
H	20	25	35	45	55	55
Cod.	5.54.7G100	5.54.7G200	5.54.7G300	5.54.7G400	5.54.7G500	5.54.7G600

Type	1	2	3	4	5	6
W	74	94	124	144	169	189
I	26	33	23,5	29,5	23	27
C	25	25	25	25	25	25
C2	40	50	65	65	65	10
B	25	30	40	50	60	60
B1	25	30	40	50	60	60
B2	10	10	15	20	25	25
A	20	20	20	20	20	20
H	20	25	35	45	55	55
Cod.	5.54.7K100	5.54.7K200	5.54.7K300	5.54.7K400	5.54.7K500	5.54.7K600

# INSERTI GRIP PER MORSE FMS

## INSERT GRIP JAW PLATES FOR FMS VISES

**Art. 220 G01**

 Per materiali di durezza normale  
 For standard workpieces hardness clamping


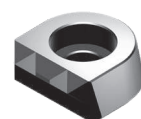
Cod. 4.22.01000 / G01

**Art. 220 G02**

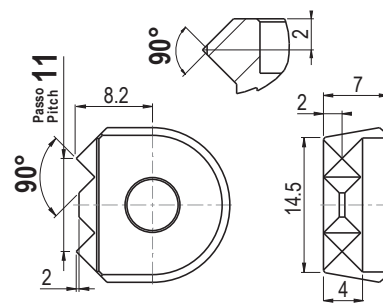
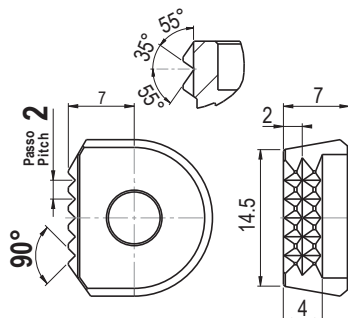
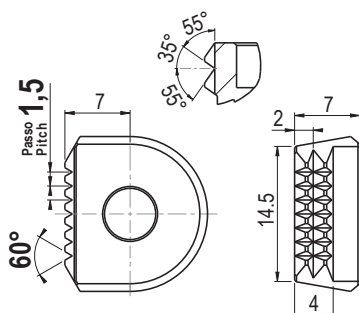
 Per materiali di notevole durezza.  
 For hardened workpieces clamping


Cod. 4.22.01000 / G02

**Art. 220 G11**

 Per materiali teneri  
 For soft material clamping


Cod. 4.22.01000 / G11



Tipo / Type	1	2	3	4	5	6
 Art.547G - Art.547K	 3 pcs each	 3 pcs each	 5 pcs each	 5 pcs each	 7 pcs each	 7 pcs each
Viti a testa bassa M5 x 10mm Low head screws M5 x 10mm	 3 pcs each	 3 pcs each	 5 pcs each	 5 pcs each	 7 pcs each	 7 pcs each

# PIASTRE PER MORSE FMS

## PLATES FOR FMS VISES

**Tipo (grandezza) / Type (size)**
**1**
**2**
**3**
**4**
**5**
**6**
**Art. 823**

 Piastra intermedia per Art. 855  
 Middle plate for Art. 855

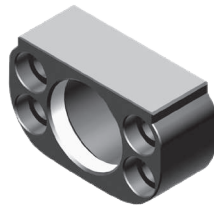

Cod.	5.82.31000	5.82.32000	5.82.33000	5.82.34000	5.82.35000	5.82.36000

**Art. 823B**

 Piastra intermedia per Art. 800  
 Middle plate for Art. 800

Cod.	5.82.3B100	5.82.3B200	5.82.3B300	5.82.3B400	5.82.3B500	5.82.3B600

**Art. 825**

 Piastra di contenimento vite per morsa FMS per Art. 855  
 Screw holding plate for FMS vise for Art. 855


Cod.	5.82.51000	5.82.52000	5.82.53000	5.82.54000	5.82.55000	5.82.56000

**Art. 825B**

 Piastra di contenimento vite per morsa FMS per Art. 800  
 Screw holding plate for FMS vise for Art. 800

Cod.	5.82.5B100	5.82.5B200	5.82.5B300	5.82.5B400	5.82.5B500	5.82.5B600

**Art. 825C**

 Piastra di contenimento vite per morsa FMS per Art. 855W  
 Screw holding plate for FMS vise for Art. 855W

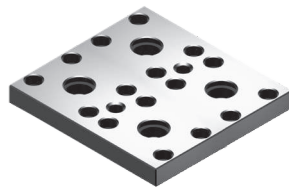
Cod.	5.82.5C100	5.82.5C200	5.82.5C300	5.82.5C400	5.82.5C500	5.82.5C600

**Art. 831**

 Piastra di collegamento per 2 morse FMS montate verticalmente dorso a dorso o fianco a fianco  
 Connecting plate for 2 FMS vises vertically mounted back-to-back or side by side


Cod.	5.83.11000	5.83.12000	5.83.13000	5.83.14000	5.83.15000	5.83.16000

**Art. 832**

 Piastra di collegamento per 4 morse FMS montate verticalmente dorso a dorso o fianco a fianco  
 Connecting plate for 4 FMS vises vertically mounted back-to-back or side by side


Cod.	5.83.21000	5.83.22000	5.83.23000	5.83.24000	5.83.25000	5.83.26000

**Art. 833**

 Piastra di collegamento personalizzata per 2 morse FMS  
 Connecting plate for 2 FMS vises tailor made

Cod.	5.83.31000	5.83.32000	5.83.33000	5.83.34000	5.83.35000	5.83.36000

**Art. 834**

 Piastra di collegamento personalizzata per 4 morse FMS  
 Connecting plate for 4 FMS vises tailor made

Cod.	5.83.41000	5.83.42000	5.83.43000	5.83.44000	5.83.45000	5.83.46000

# PIASTRE BASE PER MORSE FMS

## BASE PLATES FOR FMS VISES

Tipo (grandezza) / Type (size)	1	2	3	4	5	6	7
<b>Art. 827A</b>							
H	300	350	400	450	500	630	800
C	33	33	38	38	38	38	38
Kg	21,5	29,5	43,5	55	70	112	181
Cod.	5.82.7A100	5.82.7A200	5.82.7A300	5.82.7A400	5.82.7A500	5.82.7A600	5.82.7A700

<b>Art. 828A</b>							
H	300	350	400	450	500	630	800
C	33	33	38	38	38	38	38
Kg	22	30	44,5	56,5	71	113	182
Cod.	5.82.8A100	5.82.8A200	5.82.8A300	5.82.8A400	5.82.8A500	5.82.8A600	5.82.8A700

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 835</b>						
A	75	95	125	145	170	190
Cod.	5.83.51000	5.83.52000	5.83.53000	5.83.54000	5.83.55000	5.83.56000

<b>Art. 836</b>						
A	75	95	125	145	170	190
B	200	300	400	500	600	800
Cod.	5.83.61000	5.83.62000	5.83.63000	5.83.64000	5.83.65000	5.83.66000

<b>Art. 837</b>						
B	200	300	400	500	600	800
C	132	170	220	255	300	335
D	76 ~	98 ~	127 ~	147 ~	173 ~	193 ~
Cod.	5.83.71000	5.83.72000	5.83.73000	5.83.74000	5.83.75000	5.83.76000

<b>Art. 838</b>						
C	132	170	220	255	300	335
D	76 ~	98 ~	127 ~	147 ~	173 ~	193 ~
Cod.	5.83.81000	5.83.82000	5.83.83000	5.83.84000	5.83.85000	5.83.86000

<b>Art. 852</b>						
Cod.	5.85.21000	5.85.22000	5.85.23000	5.85.24000	5.85.25000	5.85.26000

<b>Art. 853</b>						
Cod.	5.85.31000	5.85.32000	5.85.33000	5.85.34000	5.85.35000	5.85.36000

**Tipo (grandezza) / Type (size)**
**Art. 825A**

 Ghiera per morse e cubi FMS  
 Nut for FMS vises and cubes


	1	2	3	4	5	6
Cod.	5.82.5A100	5.82.5A200	5.82.5A300	5.82.5A400	5.82.5A500	5.82.5A600

**Art. 850B**

 Riparo lato vite  
 Protection side screw


	1	2	3	4	5	6
Cod.	5.85.0B100	5.85.0B200	5.85.0B300	5.85.0B400	5.85.0B500	5.85.0B600

**Art. 850C**

 Riparo  
 Protection

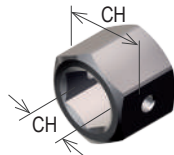

	1	2	3	4	5	6
Cod.	5.85.0C100	5.85.0C200	5.85.0C300	5.85.0C400	5.85.0C500	5.85.0C600

**Art. 850P**

 Dispositivo "Terza Mano"  
 "Third Hand" device


	1	2	3	4	5	6
Cod.	5.85.0P100	5.85.0P200	5.85.0P300	5.85.0P400	5.85.0P500	5.85.0P600

**Art. 850E**

 Bussola esagonale per innesto automatico  
 Hexagonal bushing for automatic connection


	1	2	3	4	5	6
CH	12 / 22	14 / 24	19 / 30	19 / 30	27 / 40	27 / 40
Cod.	5.85.0E100	5.85.0E200	5.85.0E300	5.85.0E400	5.85.0E500	5.85.0E600

**Art. 850T**

 Distanziale per morsa solo autocentrante  
 Spacer for Self-centering vise only


	1	2	3	4	5	6
Cod.	5.85.0T100	5.85.0T200	5.85.0T300	5.85.0T400	5.85.0T500	5.85.0T600

**Art. 850H**

 Chiave esagonale per morsa FMS e cubo  
 Hexagonal wrench for FMS vise and cube


	1	2	3	4	5	6
Cod.	5.85.0H100		5.85.0H300		5.85.0H500	

**Art. 801S**

 Piastrina di collegamento slitte morsa  
 Slides vise connecting plate


	1	2	3	4	5	6
Cod.	5.80.1S100	5.80.1S200	5.80.1S300	5.80.1S400	5.80.1S500	5.80.1S600

**Dimensioni / Dimension**
**Art.375**

 Chiave a pipa  
 Box wrench


	CH	B	CH	B	CH	B	CH	B	CH	B	CH	B
	16	250	16	250	19	250	19	250	19	250	19	250
Cod.	4.37.516250		4.37.516250		4.37.519250		4.37.519250		4.37.519250		4.37.519250	

**RICAMBI PER MORSE Art.800 - SPARE PARTS FOR VISES Art.800**
**Art. 800E**

 Guarnizione per slitta integrale  
 O ring for solid slide


	1	2	3	4	5	6
Cod.	5.80.0E100	5.80.0E200	5.80.0E300	5.80.0E400	5.80.0E500	5.80.0E600

**Art. 801G**

 Grano di bloccaggio protezione centrale  
 Setscrew for clamping central protection


	1	2	3	4	5	6
Cod.	5.80.1G100	5.80.1G200	5.80.1G300	5.80.1G400	5.80.1G500	5.80.1G600

**Art. 800I**

 Vite tcei per ganasce  
 Hex.socket head screw for jaws


Cod.	5.80.0I100	5.80.0I200	5.80.0I300	5.80.0I400	5.80.0I500	5.80.0I600
Cod.	5.80.1H100	5.80.1H200	5.80.1H300	5.80.1H400	5.80.1H500	5.80.1H600
Cod.	5.80.1I100	5.80.1I200	5.80.1I300	5.80.1I400	5.80.1I500	5.80.1I600

**Art. 801H**

 Vite tcei per ganasce a gradino  
 Hex.socket head screw for step jaws

**Art. 801I**

 Vite tcei per piastra di contenimento  
 Hex.socket head screw for screw holding plate

# SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI

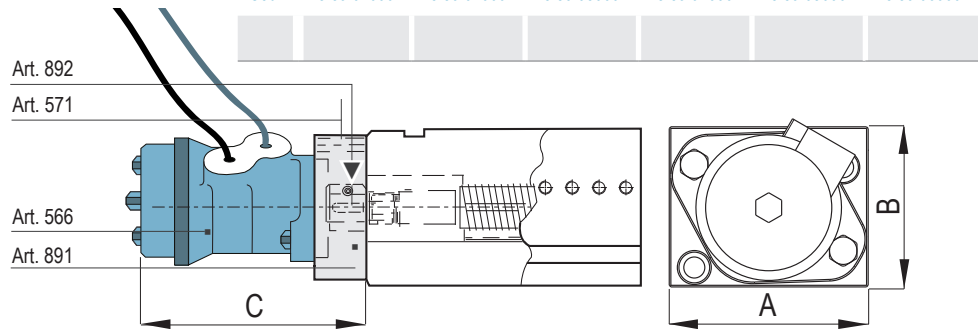
## ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 566</b> Motore idraulico / Hydraulic motor	OMM32	OMP80	OMR200	OMR200	OMR200	OMR200

### Art.890

**Art. 566 + Art. 571 + Art. 891 + Art. 892**

Motore idraulico completo di piastra d' interfaccia, boccola e fine corsa elettronico regolabile  
 Hydraulic motor complete with connecting plate, bushing and adjustable electronic proximity switch



	140					
bar						
A mm	75	130	123	145	168	188
B mm	70	100	104	119	139	159
C mm	175	234	244	246	261	261
Cod.	5.89.01000	5.89.02000	5.89.03000	5.89.04000	5.89.05000	5.89.06000

### Art. 891

Piastra attacco motore idraulico / Hydraulic motor mounting plate

Cod.	5.89.11000	5.89.12000	5.89.13000	5.89.14000	5.89.15000	5.89.16000
------	------------	------------	------------	------------	------------	------------

### Art. 892

Boccola di trascinamento vite motore / Drive bushing screw-motor

Cod.	5.89.21000	5.89.22000	5.89.23000	5.89.24000	5.89.25000	5.89.26000
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### Art. 566

Motore Idraulico / Hydraulic motor

Cod.	5.56.61000	5.56.62000	5.56.63000	5.56.63000	5.56.63000	5.56.63000
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### Art. 571

Fine corsa elettronico / Electronic proximity switch

Cod.	5.57.11000	5.57.12000	5.57.13000	5.57.14000	5.57.15000	5.57.16000
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Tipo (grandezza) / Type (size)	1	2	3	4	5	6
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### Art.890K/1

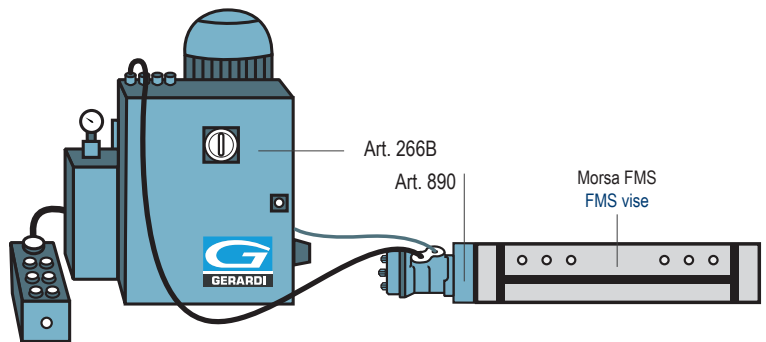
**Art. 266B + Art. 890**

Kit per automazione morse FMS  
 Kit for FMS vises automation.

Passo vite / screw pitch mm	2	2	2	2	3	3
bar	130	100	100	100	120	120
l/min	5	10	20	20	20	20
Cod.	5.89.0K101	5.89.0K201	5.89.0K301	5.89.0K401	5.89.0K501	5.89.0K601

**DATI TECNICI:**  
 IDROMOTORE: Art.566  
 Motore elettrico Kw 5.5  
 Portata Min. 40 litri al minuto  
 Velocità apertura-chiusura morse da calcolarsi in base al digramma idromotore (vedi pag. 5.65)  
 Per il digramma forza di serraggio vedi pag. 5.74  
 Pressione massima di esercizio: 140 bar

**TECHNICAL DATA:**  
 HYDRAULIC MOTOR Art.566  
 Electric motor kW 5.5  
 Oil pumps: 40l/min  
 Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65  
**For clamping forces diagram see pag. 5.75**  
**Max operating pressure: 140 bar**



- COMPOSIZIONE COMPLETA DI:**
- N° 1 servocomando Art. 890
  - N° 1 centralina elettroidraulica Art. 266B/1
  - Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
  - Regolazione forza di bloccaggio desiderata
  - Fine corsa elettronico regolabile

- COMPOSITION COMPLETE OF:**
- N° 1 hydraulic servo unit Art. 890
  - N° 1 electro-hydraulic power pack Art. 266B/1
  - Electrically controlled by manual switch board
  - Adjustable clamping force as required
  - Adjustable electronic proximity switch

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max length 1600 mm

# SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI

## ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art.890K/2</b>						
Passo vite / screw pitch mm	2	2	2	2	3	3
bar	130	100	100	100	120	120
l/min	10	20	40	40	40	40
Cod.	5.89.0K102	5.89.0K202	5.89.0K302	5.89.0K402	5.89.0K502	5.89.0K602

**Art. 266B + 2 Art. 890**

 Kit per automazione morse FMS  
 Kit for FMS vises automation.

**DATI TECNICI:**

IDROMOTORE: Art.566

Motore elettrico Kw 5.5

Portata Min. 40 litri al minuto

Velocità apertura-chiusura morsa da calcolarsi in base al digramma idromotore (vedi pag. 5.65)

Per il diagramma forza di serraggio vedi pag. 5.74

Pressione massima di esercizio: 140 bar

**TECHNICAL DATA:**

HYDRAULIC MOTOR Art.566

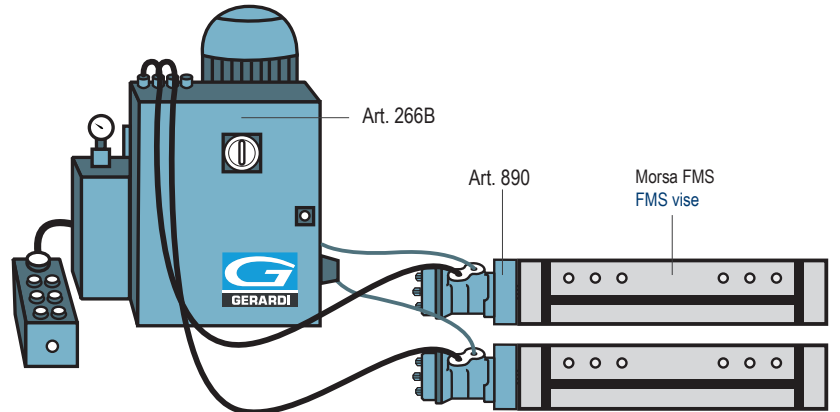
Electric motor kW 5,5

Oil pumps: 40l/min

Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65

For clamping forces diagram see pag. 5.75

Max operating pressure: 140 bar


**COMPOSIZIONE COMPLETA DI:**

- N° 2 servocomandi Art. 89
- N° 1 centralina elettroidraulica Art. 266B/1
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

**COMPOSITION COMPLETE OF:**

- N° 2 hydraulic servo units Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/1
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max lenght 1600 mm

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art.890K/3</b>						
Passo vite / screw pitch mm	2	2	2	2	3	3
bar	130	100	100	100	120	120
l/min	15	30	60	60	60	60
Cod.	5.89.0K103	5.89.0K203	5.89.0K303	5.89.0K403	5.89.0K503	5.89.0K603

**Art. 266B + 3 Art. 890**

 Kit per automazione morse FMS  
 Kit for FMS vises automation.

**DATI TECNICI:**

IDROMOTORE: Art.566

Motore elettrico Kw 5.5

Portata Min. 40 litri al minuto

Velocità apertura-chiusura morsa da calcolarsi in base al digramma idromotore (vedi pag. 5.65)

Per il diagramma forza di serraggio vedi pag. 5.74

Pressione massima di esercizio: 140 bar

**TECHNICAL DATA:**

HYDRAULIC MOTOR Art.566

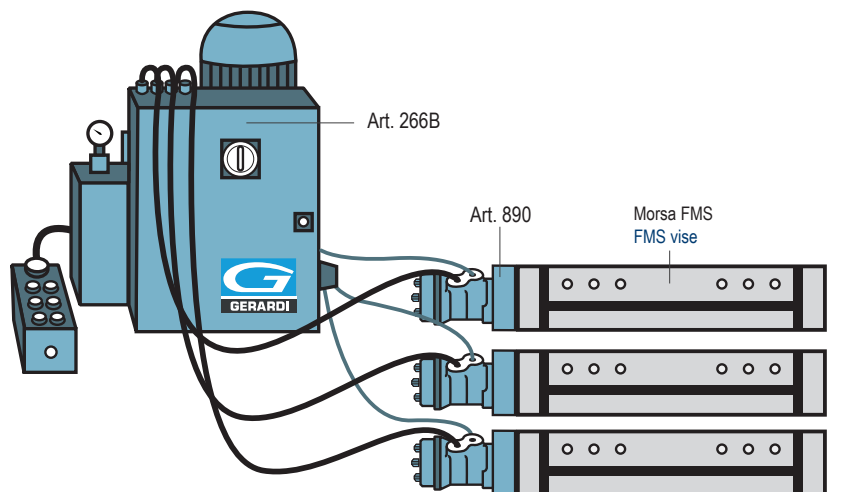
Electric motor kW 5,5

Oil pumps: 40l/min

Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65

For clamping forces diagram see pag. 5.75

Max operating pressure: 140 bar


**COMPOSIZIONE COMPLETA DI:**

- N° 3 servocomandi Art. 89
- N° 1 centralina elettroidraulica Art. 266B/1
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

**COMPOSITION COMPLETE OF:**

- N° 3 hydraulic servo units Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/1
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max lenght 1600 mm

# SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI

## ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Passo vite / screw pitch mm	2	2	2	2	3	3
bar	130	100	100	100	120	120
l/min	20	40	80	80	80	80
Cod.	5.89.0K104	5.89.0K204	5.89.0K304	5.89.0K404	5.89.0K504	5.89.0K604

### Art.890K/4

Art. 266B + 4 Art. 890

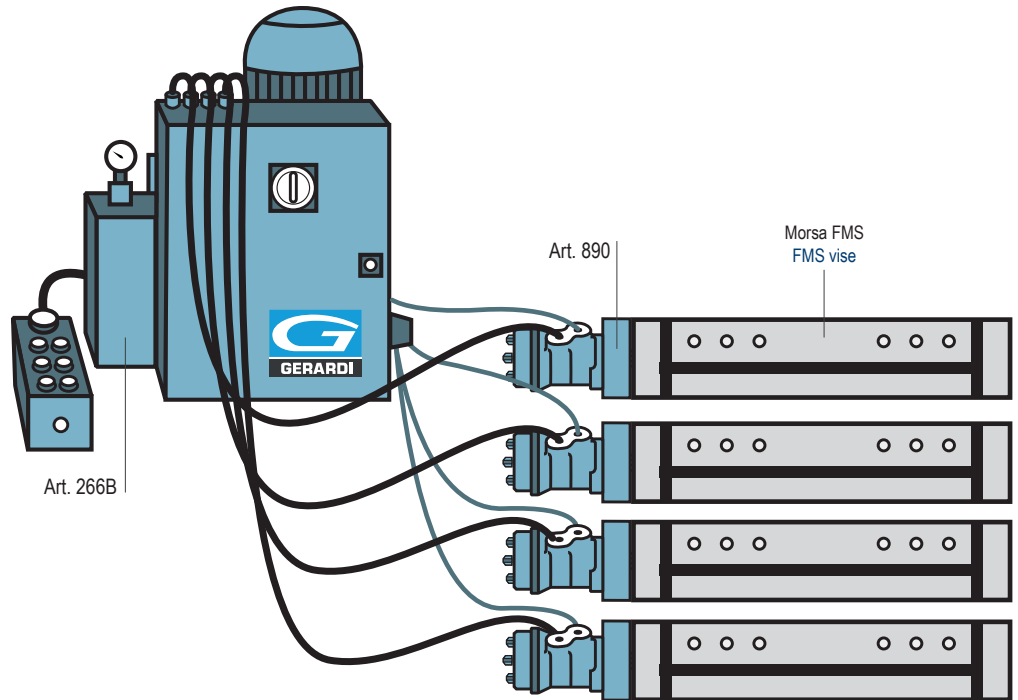
Kit per automazione morse FMS  
 Kit for FMS vises automation.

#### DATI TECNICI:

IDROMOTORE: Art.566  
 Motore elettrico Kw 5.5  
 Portata Min. 40 litri al minuto  
 Velocità apertura-chiusura morsa da calcolarsi in base al diagramma idromotore (vedi pag. 5.65)  
 Per il diagramma forza di serraggio vedi pag. 5.74  
 Pressione massima di esercizio: 140 bar

#### TECHNICAL DATA:

HYDRAULIC MOTOR Art.566  
 Electric motor kW 5,5  
 Oil pumps: 40l/min  
 Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65  
 For clamping forces diagram see pag. 5.75  
 Max operating pressure: 140 bar



#### COMPOSIZIONE COMPLETA DI:

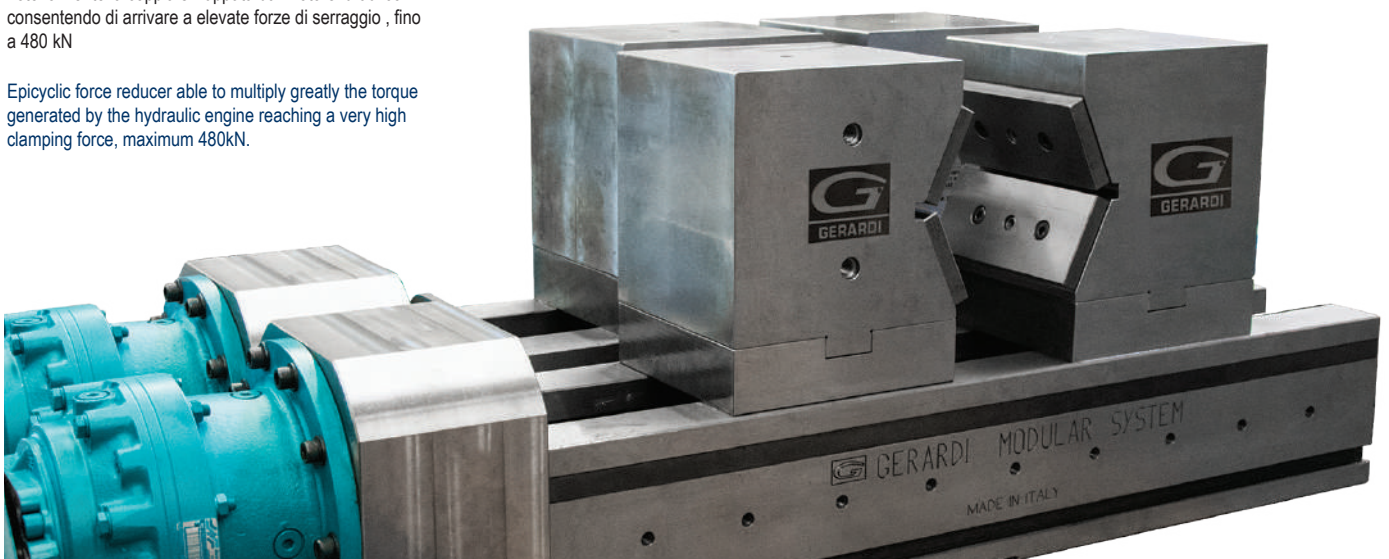
- N° 3 servocomandi Art. 89
- N° 1 centralina elettroidraulica Art. 266B/1
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

#### COMPOSITION COMPLETE OF:

- N° 3 hydraulic servo units Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/1
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch

Riduttore epicicloidale il quale consente di moltiplicare notevolmente la coppia sviluppata dal motore idraulico consentendo di arrivare a elevate forze di serraggio, fino a 480 kN

Epicyclic force reducer able to multiply greatly the torque generated by the hydraulic engine reaching a very high clamping force, maximum 480kN.



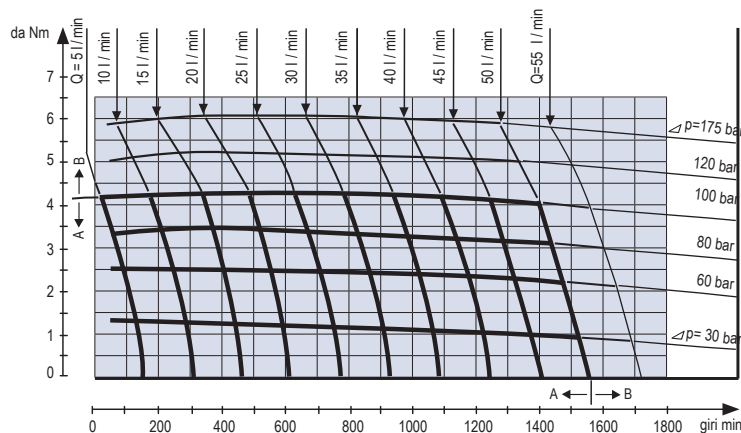
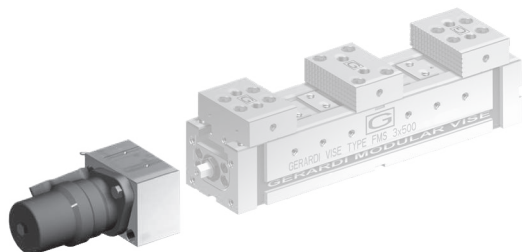
Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max length 1600 mm



# DIAGRAMMI COPPIE MOTORI IDRAULICI HYDRAULIC MOTOR TORQUE DIAGRAMS

## Art.890

(Art.890) Motore idraulico  
(Art.890) Hydraulic motor

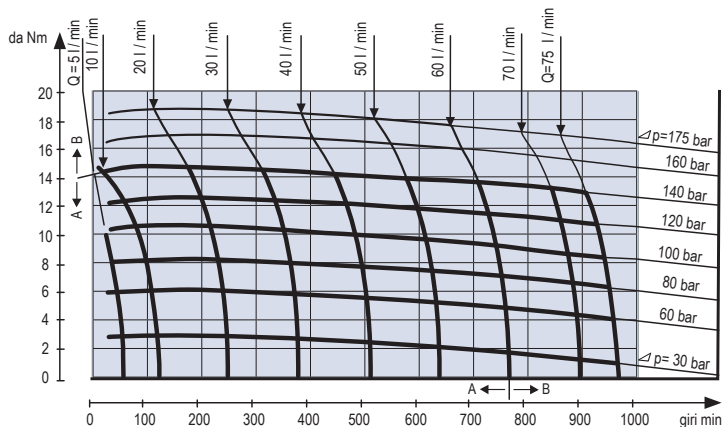
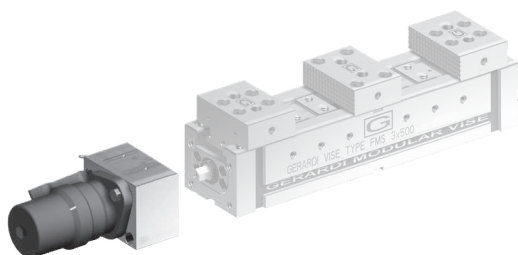


## OMR 32

Morse FMS tipo 1 / Type 1 FMS vises

## Art.890

(Art.890) Motore idraulico  
(Art.890) Hydraulic motor

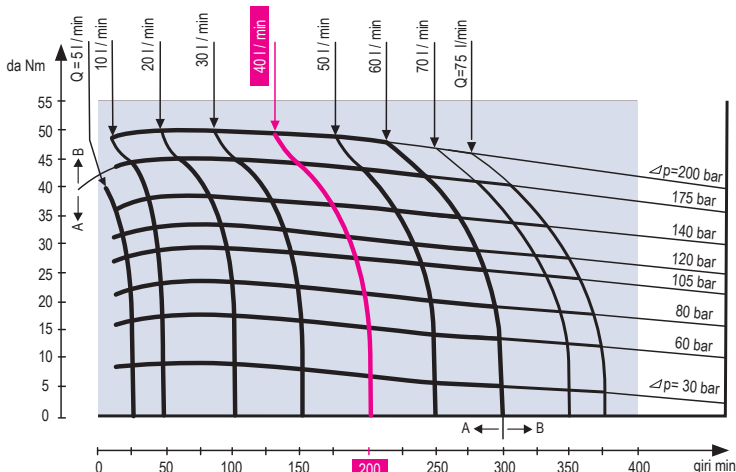
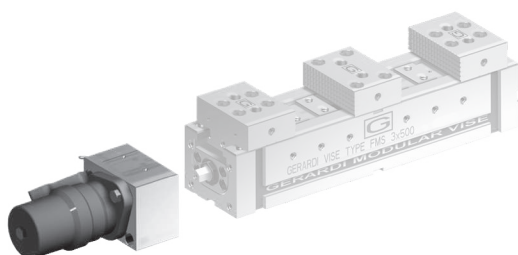


## OMR 80

Morse FMS tipo 2 / Type 2 FMS vises

## Art.890

(Art.890) Motore idraulico  
(Art.890) Hydraulic motor



## OMR 200

Morse FMS tipo 3 - 4 - 5 - 6 Type 3 - 4 - 5 - 6 FMS vises

VELOCITA' = Passo vite x giri/min (dati dalla portata di olio in l/min) - 25% circa per attriti e resistenze varie.

Esempio: Vite passo 2 mm; **Giri 200/min** (ipotizzando una portata olio di **40 l/min**);  $V = 2 \times 200 = 400 - 25\% = 300 \text{ mm/min}$  per una morsa.

Per più morse dividere la velocità ottenuta per il numero delle morse impiegate.

SPEED = Screw pitch x RPM (that you get from oil pump of 40 l/min) about - 25% for friction and other resistance.

Example: Screw pitch 2mm; **RPM 200/min** (taking in consideration oil pump of **40 l/min**);  $V = 2 \times 200 = 400 - 25\% = 300 \text{ mm/min}$  for one vise.

For more vises divide the speed obtained by the number of vises used.

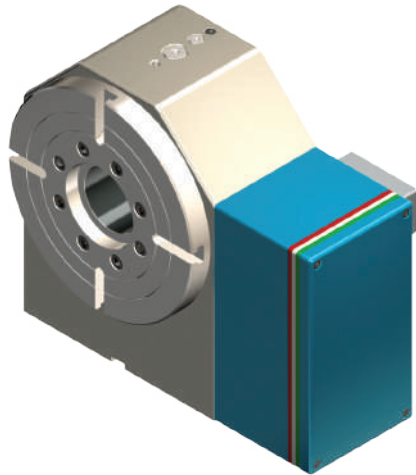
# DIVISORE AUTOMATICO DPG 250

## AUTOMATIC DIVIDING HEAD DPG 250

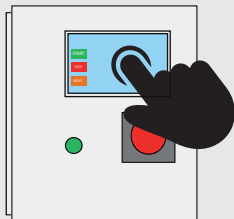
**Divisore automatico**  
Automatic dividing head

**Dati tecnici**  
Technical Data

### DPG 250



Diametro del divisore Dividing head diameter		250 mm
Diametro del foro passante Clearance hole diameter		70,5 mm
Altezza punta Center height		200 mm
Dimensione della scanalatura a T T-Slot width		12 mm
Sistema di bloccaggio Clamping system		Idrraulico Hydraulic
Forza frenante Clamping torque		3000 Nm
Motore Servo motor		3000 Max.g/min
Minimo incremento Minimum increment		0,002
Velocità di rotazione Rotation speed		33,3 Giri/min
Rapporti vite/corona Speed reduction ratio (screw/gear)		1/90
Rapporti vite/motore Speed reduction ratio (screw/motor)		1/180
Precisione Indexing accuracy		±10 Sec.
Ripetibilità Repeatability		4 Sec.
Max. carico di lavoro sul divisore Max. allowable work weight on the dividing head	Verticale Vertical	Kg.550
	Orizzontale Horizontal	Kg.1500
Max. carico di spinta applicabile sul divisore Max. allowable tool load on the dividing head		N 25000
		FxL Nm 1000
		FxL Nm 2200
Rapporti vite/corona Speed reduction ratio (screw/gear)	Verticale Vertical	10,5 Kg. m <sup>2</sup>
Coppia in lavoro Driving torque	Corona dentata Worm gear	698 Nm
Kg		110
Cod.		8.DP.G2500



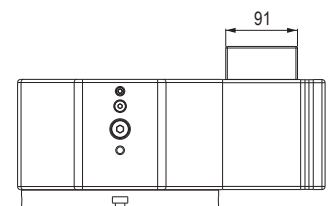
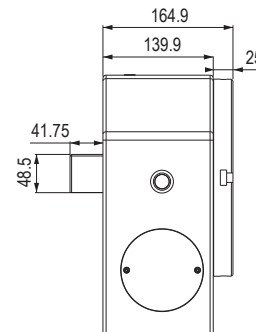
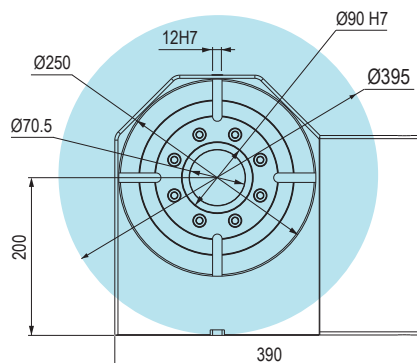
**PROGRAMMAZIONE TOUCH SCREEN**  
FACILE ED INTUITIVA O TRAMITE COLLEGAMENTO DIRETTO AL CNC

**EASY AND INTUITIVE TOUCH SCREEN**  
PROGRAMMING OR THROUGH DIRECT CONNECTION TO THE CNC

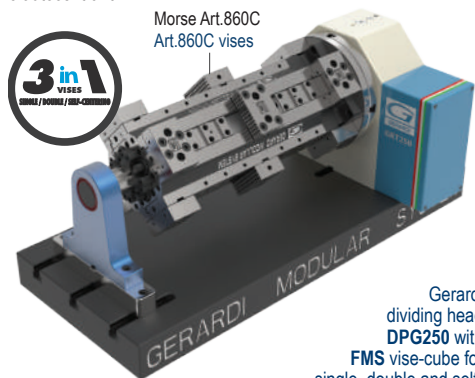
- Installazione semplice (alimentazione 220V)
- Corona in bronzo speciale
- Controsupporto semplice
- Vite senza fine in acciaio temprato e rettificato
- Vite e corona in bagno d'olio
- Cuscinetti a vite precaricati
- Cuscinetto anteriore a rulli incrociati sovradimensionato
- Recupero gioco con avvicinamento assiale
- Completa tenuta stagna ai liquidi con possibilità di pressurizzazione
- Possibilità di montare motori di tutte le marche
- Dimensioni esterne contenute
- Finestra di controlli liquidi e condensa
- Lavorazione in posizionamento a 360°

- Easy installation (220V)
- Special bronze crown
- Simple tailstock
- Worm screw in hardened ground steel
- Bath lubrication Screw and Crown
- Pre-loaded screw bearings
- Over-dimensioned crossed-roller front bearing
- Play recover with axial approach
- Watertight seal with possibility of pressurization
- Possibility to mount motors of all brands
- Reduced external dimensions
- Condensation and liquid control window
- 360° work positioning

### DPG 250



**Tipo (grandezza) / Type (size)**

 Divisore Gerardi DPG250  
 con cubo-morsa FMS  
 per serraggi singoli, doppi  
 o autocentranti

 Morse Art.860C  
 Art.860C vises

 Gerardi  
 dividing head  
 DPG250 with  
 FMS vise-cube for  
 single, double and self-  
 centering clamping

kN	1		2				3				
	25 kN		25 kN				30 kN				
D	200	300	300	400	500	600	400	500	600	700	800
G1	120		175				210				
W	74		94				124				
Cod.	5.DP.G25000	5.DP.G25010	5.DP.G25020	5.DP.G25030	5.DP.G25040	5.DP.G25050	5.DP.G25060	5.DP.G25070	5.DP.G25080	5.DP.G25090	5.DP.G25011

Nel caso si disponga di un proprio divisore, il prezzo dell'attrezzatura potrebbe subire variazioni  
 In case you already have a divider, the price may be revised

**UPGRADE YOUR VISE APPLICATIONS THROUGH MODULAR ACCESSORIES !**
**Art. 99A**

 Supporto  
 Support


Cod. 5.99.A1000

**Art. 99B**

 Perno di centraggio completo  
 di sistema d'allineamento  
 Horizontal centering pin with alignment system


Cod. 5.99.B1000 5.99.B2000 5.99.B3000

**Art. 99H**

 Distanziale per supporto  
 Spacer support

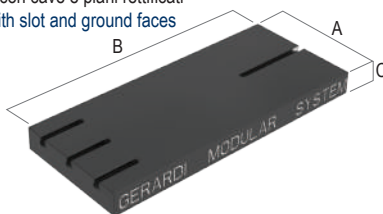

Cod. 5.99.H1000

**Art. 62K**
**DPG 250**

 Piastra di interfaccia per cubo FMS  
 completa di sistema d'allineamento  
 Connecting plate with alignment system for FMS


Cod. 5.62.K801A5 5.62.K801A6 5.62.K801A7

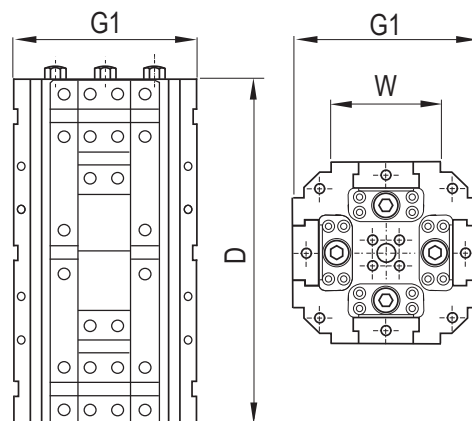
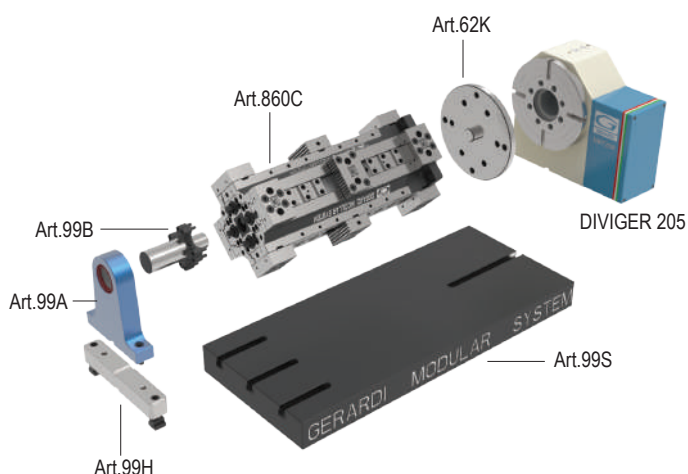
**Art. 99S**

 Piastra base con cave e piani rettificati  
 Base plate with slot and ground faces


Dimensioni B mm Dimension B mm	A	C	Kg	Cod.
650	400	50	102	7.99.S065S
950	400	50	149	7.99.S095S
1250	400	50	195	7.99.S125S

Cave o fori calibrati su richiesta - Slot or calibrated holes on request

Disponibili quote "B" a step di 50mm - Available dimension "B" in steps of 50mm



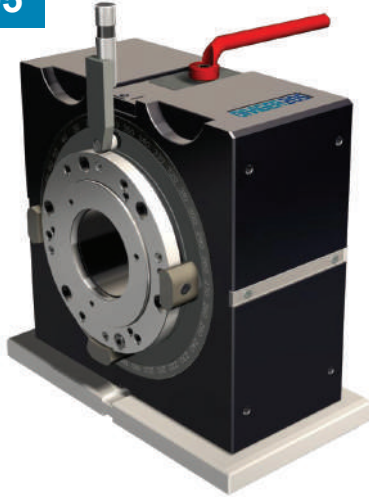
# DIVISORE MECCANICO DIVIGER 205


## MECHANICAL DIVIDING HEAD DIVIGER 205

**Divisore automatico**  
Automatic dividing head

**Dati tecnici**  
Technical Data

### DIVIGER 205

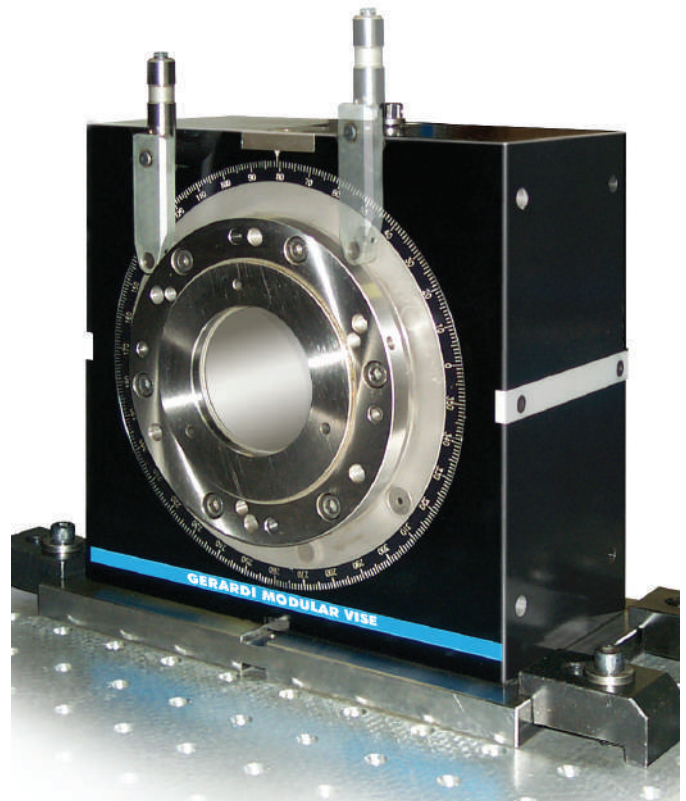


Diametro del divisore Dividing head diameter	220 mm
Diametro del foro passante Clearance hole diameter	85 mm
Altezza centrale Center height	200 mm
Dimensione della scanalatura a T T-Slot width	-
Sistema di bloccaggio Clamping system	Meccanico Mechanical
Minimo incremento Minimum increment	1°
Precisione Indexing accuracy	±10 Sec.
Coppia in lavoro Driving torque	 3000 Nm
Kg	93
Cod.	7.66.73000

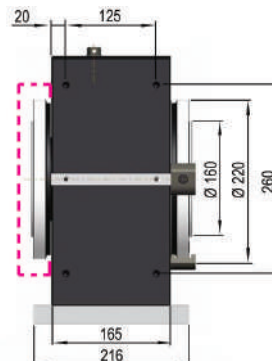
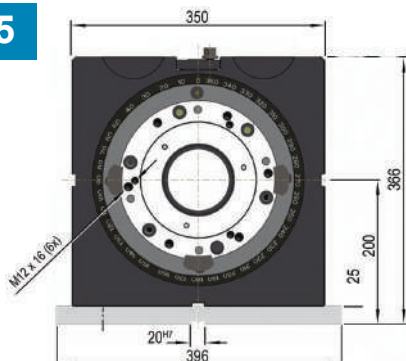
**DIVISORE MECCANICO, SENZA CAVI O IDRAULICA, PERMACCHINE A CNC**

**MECHANICAL DIVIDING HEAD, WITHOUT ELECTRICAL CABLES OR HYDRAULIC, FOR CNC MILLING MACHINE**

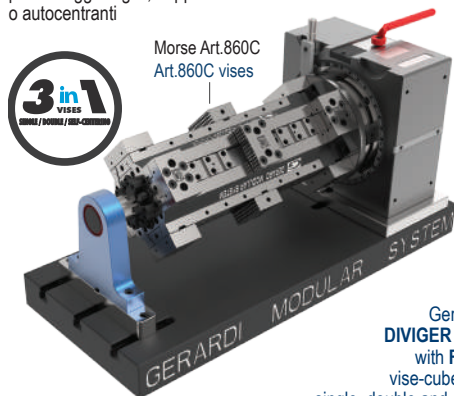
- Maggiore efficienza nella lavorazione su più lati
- Completamente autonomo dalla macchina
- Elevato momento torcente
- Divisione manuale o automatica tramite mandrino macchina
- 360 posizioni
- Serraggio simultaneo di due particolari grazie alla doppia flangia
- lavorazione su 5 facce senza contropunta
- Lavorazione a barra grazie al mandrino cavo
- Utilizzabile orizzontalmente o verticalmente
- Cambio tramite serraggio a cuneo
- Cost-effective on multiple-sides machining
- Machine independent
- High holding torque
- Dividing manually or automatically using the machine spindle
- 360 x 1° division
- Simultaneous clamping of 2 workpieces thanks to the dual flange
- 5 faces machining without counter-holder
- Bar machining due to hollow spindle
- To be used horizontally or vertically
- Quick change through wedge clamping



### DIVIGER 205



**Tipo (grandezza) / Type (size)**

 Divisore Gerardi **DIVIGER 205**  
 con cubo-morsa **FMS**  
 per serraggi singoli, doppi  
 o autocentranti

 Gerardi **DIVIGER 205**  
 with **FMS**  
 vise-cube for  
 single, double and self-  
 centering clamping

kN	1		2				3				
	25 kN		25 kN				30 kN				
D	200	300	300	400	500	600	400	500	600	700	800
G1	120		175				210				
W	74		94				124				
Cod.	5.D.I.V.20500	5.D.I.V.20510	5.D.I.V.20520	5.D.I.V.20530	5.D.I.V.20540	5.D.I.V.20550	5.D.I.V.20560	5.D.I.V.20570	5.D.I.V.20580	5.D.I.V.20590	5.D.I.V.20511

Nel caso si disponga di un proprio divisore, il prezzo dell'attrezzatura potrebbe subire variazioni  
 In case you already have a diviger, the price could be modified

**UPGRADE YOUR VISE APPLICATIONS THROUGH MODULAR ACCESSORIES !**
**Art. 99A**

 Supporto  
 Support


Cod. 5.99.A1000

**Art. 99B**

 Perno di centraggio completo  
 di sistema d'allineamento  
 Horizontal centering pin with alignment system


Cod. 5.99.B1000 5.99.B2000 5.99.B3000

**Art. 99H**

 Distanziale per supporto  
 Spacer support

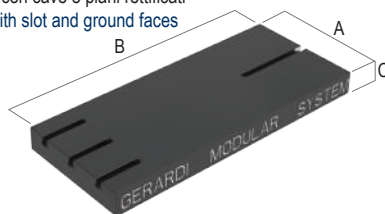

Cod. 5.99.H1000

**Art. 62K**
**DIVIGER 205**

 Piastra di interfaccia per cubo FMS  
 completa di sistema d'allineamento  
 Connecting plate with alignment system for FMS


Cod. 5.62.K801A5 5.62.K801A6 5.62.K801A7

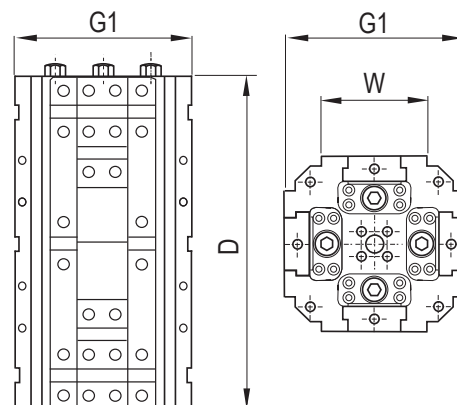
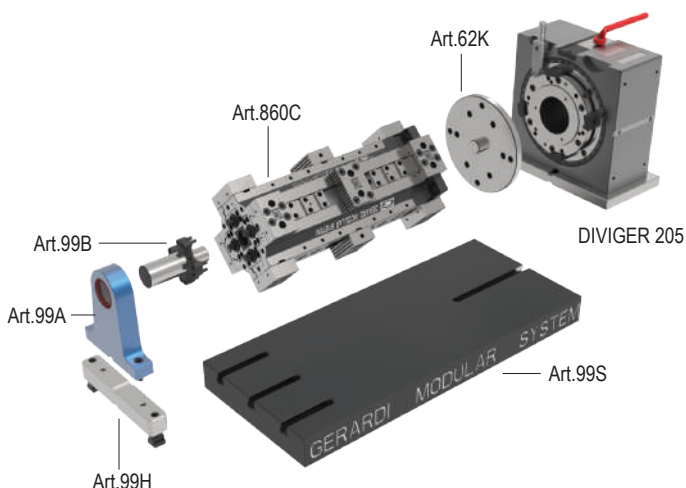
**Art. 99S**

 Piastra base con cave e piani rettificati  
 Base plate with slot and ground faces


Dimensioni B mm Dimension B mm	A	C	Kg	Cod.
650	400	50	102	7.99.S065S
950	400	50	149	7.99.S095S
1250	400	50	195	7.99.S125S

Cave o fori calibrati su richiesta - Slot or calibrated holes on request

Disponibili quote "B" a step di 50mm - Available dimension "B" in steps of 50mm



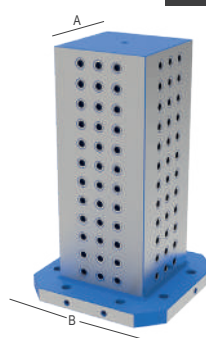
**PREDISPOSIZIONE e MONTAGGIO**  
**MORSE su CUBI LAVORATI**  
 TOMBSTONES SET-UP and VISES  
 MOUNTING on MACHINED TOMBSTONES

**Art. 57C**
**Cubo lavorato**  
 Machined cube


Dim. A=250 / B=400 / H=660

Cod. 8.53.C00081

**PREDISPOSIZIONE e MONTAGGIO**  
**MORSE su CUBO a RETICOLO**  
 TOMBSTONES SET-UP and VISES  
 MOUNTING on 2 GRID TOMBSTONES

**Art. 53F**
**Cubo a reticolo**  
 Grid tombstone


Dim. A=250 / B=400 / H=660

Cod. 8.53.F00081

**Art. 864**
**Tipo di morsa**  
 Vise type


Art.864 Tipo 3x500

Cod. 5.86.43500

 Numero morsa **x 4**  
 Vises number

**Art. 864**
**Tipo di morsa**  
 Vise type


Art.864 Tipo 3x500

Cod. 5.86.43500

 Numero morsa **x 4**  
 Vises number

**Predisposizione e montaggio completo**  
 Complete set up & mounting


Cod. MAN-040-FMS

Realizzazione di fori filettati o fori di fissaggio (da un minimo di 4 a un massimo di 6), fori calibrati o chiavette (da un minimo di 2 a un massimo di 3).

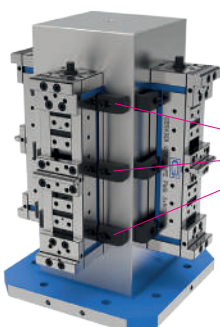
Creation of threaded holes or screw holes (minimum 4 and maximum 6), calibrated holes or key-ways (minimum 2 and maximum 3).

**Montaggio ed allineamento (standard)**  
 (Standard) Assembly and alignment


Cod. MAN-070-FMS

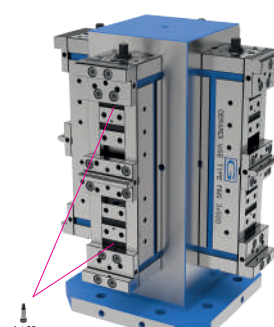
Montaggio di una o più morse e/o attrezzature già predisposte tra loro comprensivo di controllo manuale. Il prezzo di listino comprende manodopera, viti, staffe e tasselli per singola morsa.

Assembly of one or more vises or equipments already interfaced between themselves complete of manual check. The list price includes working hours, screws, holding clamps and key-nuts for only one vise.

**Cubo con morse**  
 Cube with vises


Art.296

 TABULATO controllo DEA - MAN-100-FMS  
 PRINTOUT DEA control - MAN-100-FMS

**Art. 750**
**Cubo con morse**  
 Cube with vises


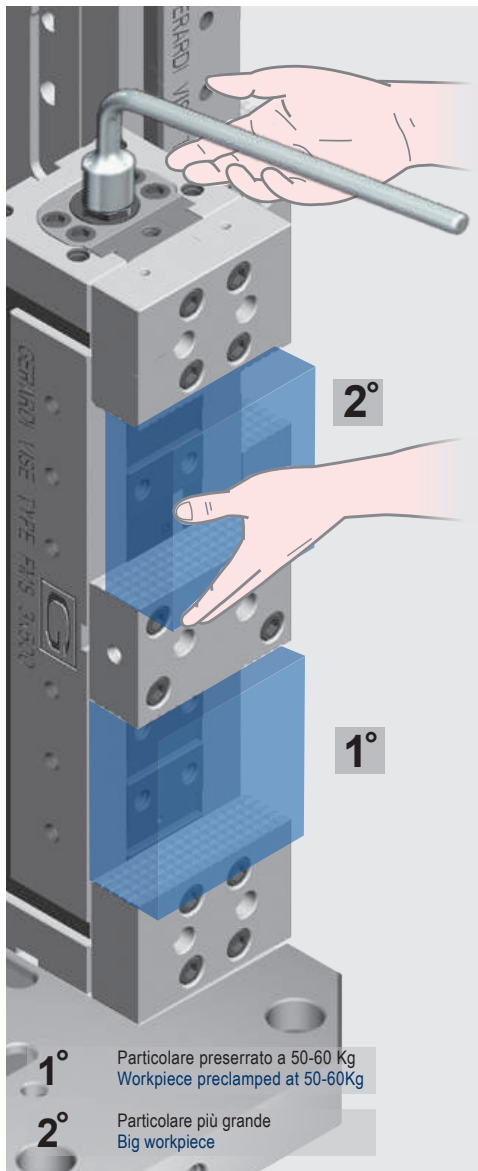
Art.750 Type 3

Cod. 1.75.03300

 TABULATO controllo DEA - MAN-100-FMS  
 PRINTOUT DEA control - MAN-100-FMS

# DISPOSITIVO TERZA MANO PER MORSE FMS DOPPIE

## THIRD HAND ACCESSORY FOR DOUBLE FMS VISES



**1°** Particolare preserrato a 50-60 Kg  
Workpiece preclamped at 50-60Kg

**2°** Particolare più grande  
Big workpiece

### DISPOSITIVO TERZA MANO PER MORSE FMS DOPPIE

Il meccanismo "Terza mano" nella morsa in versione a doppia stazione, consente il carico e serraggio lieve del primo pezzo (dalla parte opposta alla chiave nella stazione inferiore della morsa), mentre nel frattempo viene caricato il secondo pezzo di dimensione maggiore (da cui la denominazione "Terza mano"). Tale dispositivo risulta particolarmente utile quando la morsa viene usata in posizione verticale. Con il dispositivo "Terza mano", i due particolari da lavorare possono essere di dimensioni diverse con uno scarto massimo fra loro di 2 mm.

Il meccanismo "Terza mano" standard ha una spinta di max 50 Kg. Volendo ottenere una spinta maggiore, basta sostituire le molle in dotazione con altre di maggior potenza (attenzione però a mantenere la stessa quota di altezza del pacchetto molle) oppure aggiungendo un altro distanziale di max. 3mm

**N.B: sostituendo le molle o aggiungendo un distanziale extra bisogna tener presente che il maggior precarico comporterà lo stesso carico di spinta anche girando la vite Art.822 a vuoto.**

Non volendo il meccanismo "Terza Mano", il tutto può essere semplicemente rimosso togliendo le molle con i relativi distanziali dalla loro sede naturale.

**Attenzione!! Assicurarsi che Art.850N rimanga fissato nella morsa per proteggere l'eventuale entrata di trucioli.**

### THIRD HAND DEVICE FOR DOUBLE STATION FMS VISES

The "Third Hand" device in the double station vise configuration, allows the first workpiece loaded to be gripped/clamped lightly with a little pressure (on the opposite side of the wrench and then in the lower vise station), while the second workpiece (bigger than first) is being loaded (from here the "third Hand" denomination). Such device is useful especially with the vise vertically positioned.

With the "Third Hand" device the two workpiece can be up to 2 mm different in gripping width.

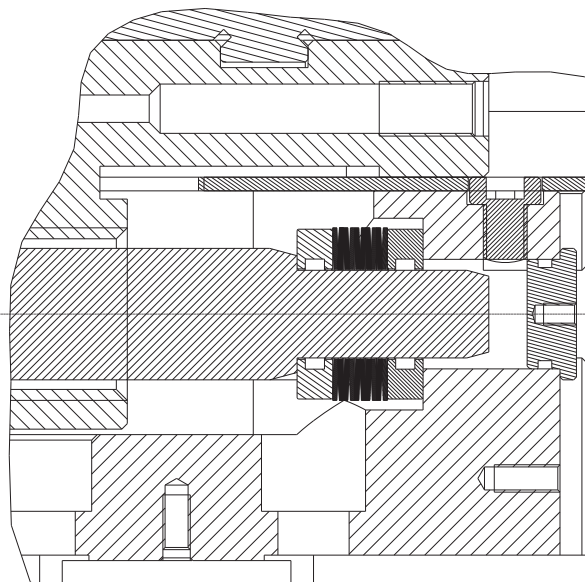
The standard "Third Hand" device has a max pressure of 50 Kg.

In order to reach a higher clamping power it is enough to preload by changing the standard springs with more powerful ones or by adding a spacer (max 3 mm). Be careful that remains the same spring and spacer packing height dimensions.

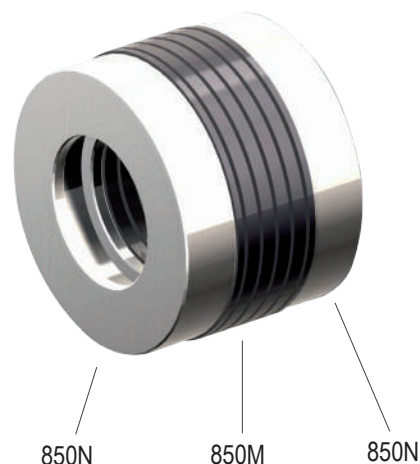
**P.S: By changing springs or adding extra spacer remember that the higher preload will give the same resistance (given by the more powerful preload) even just turning the main screw Art.822 freely.**

If the "Third Hand" device is not required, it could be simply removed by taking away the springs and their spacers from their standard position.

**Attention!! Make sure that the Art.850N remains fixed in the vise to provide protection from dirt getting inside the vise.**



### Art.850P



# Diagrammi di serraggio / Clamping diagrams

## FMS

### Diagrammi di serraggio meccanico con chiave dinamometrica

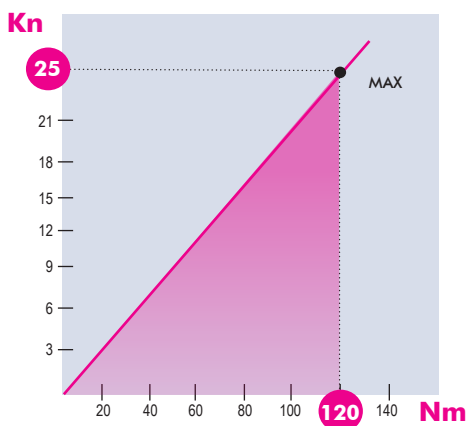
Mechanical clamping diagrams with torque wrench

**Art. 357**

#### Morse tipo Vises type

**1**

VITE: TPF 18 / 20 mm PASSO: 2 mm  
SCREW: TPF 18 / 20 mm PITCH: 2 mm

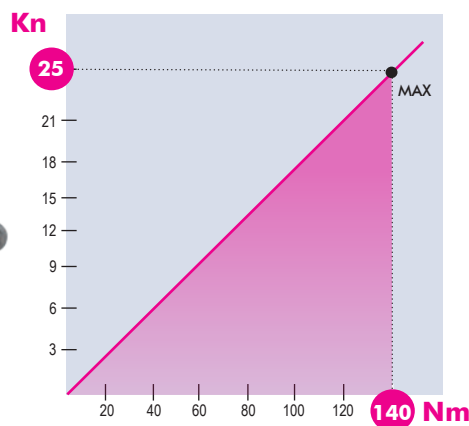


**Art. 357**

#### Morse tipo Vises type

**2**

VITE: TPF 18 / 24 mm PASSO: 2 mm  
SCREW: TPF 18 / 24 mm PITCH: 2 mm

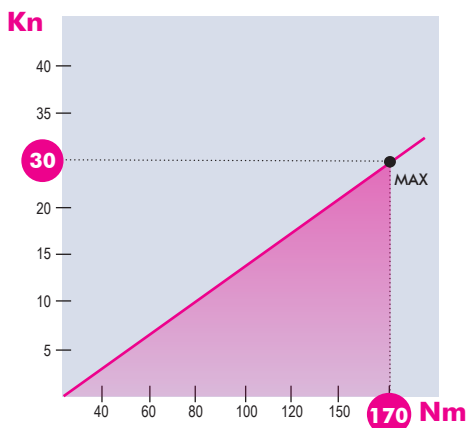


5

#### Morse tipo Vises type

**3-4**

VITE: TPF 24 / 30 mm PASSO: 2 mm  
SCREW: TPF 24 / 30 mm PITCH: 2 mm

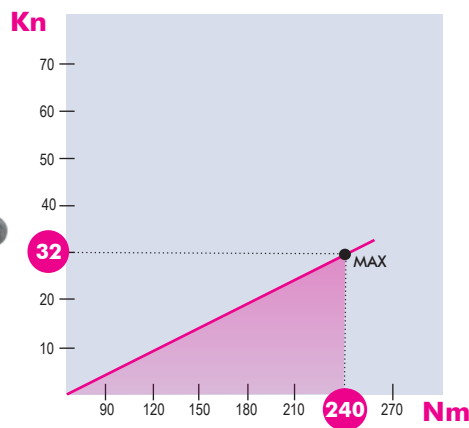


**Art. 357**

#### Morse tipo Vises type

**5-6**

VITE: TPF 30 / 36 mm PASSO: 3 mm  
SCREW: TPF 30 / 36 mm PITCH: 3 mm



NB: Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicati fino a  $\pm 10\%$ . Per un corretto utilizzo non superare i valori indicati nel grafico  
Some factor as lubrication, clamping on the machine table, frictions and more can modify above values within a  $\pm 10\%$  range. For optimum operation do not exceed chart values.



# Diagrammi serraggio / Clamping diagrams

## FMS

### Diagrammi di serraggio meccanico con moltiplicatore di potenza

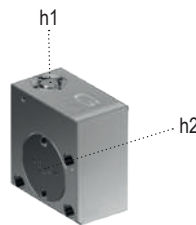
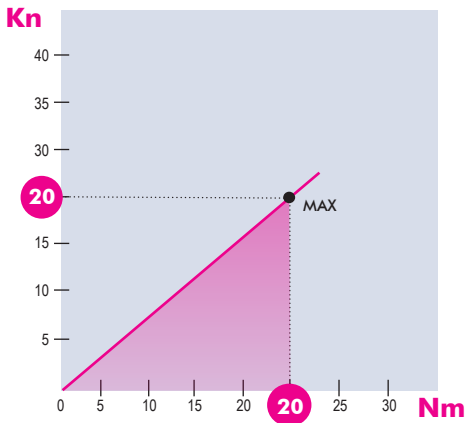
#### Mechanical clamping diagrams with pressure multiplier

**Art. 802**

#### Morse tipo Vises type

**1**

 VITE: TPF 18 / 20 mm PASSO: 2 mm  
 SCREW: TPF 18 / 20 mm PITCH: 2 mm  
 Rapporto trasmissione: 9:1  
 Gear ratio: 9:1

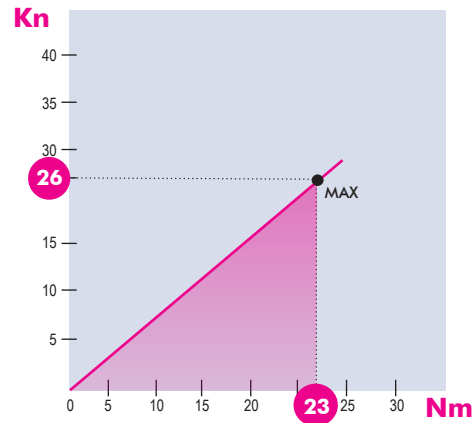
**Type 1** Cod. 5.80.21000 € 906

**Art. 802**

RATIO = h1 : h2

#### Morse tipo Vises type

**2**

 VITE: TPF 18 / 24 mm PASSO: 2 mm  
 SCREW: TPF 18 / 24 mm PITCH: 2 mm  
 Rapporto trasmissione: 7:1  
 Gear ratio: 7:1

**Type 2** Cod. 5.80.22000 € 906


RATIO = h1 : h2

#### Morse tipo Vises type

**3-4**

 VITE: TPF 24 / 30 mm PASSO: 2 mm  
 SCREW: TPF 24 / 30 mm PITCH: 2 mm  
 Rapporto trasmissione: 7:1  
 Gear ratio: 7:1

**Type 3**

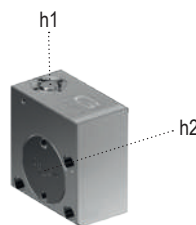
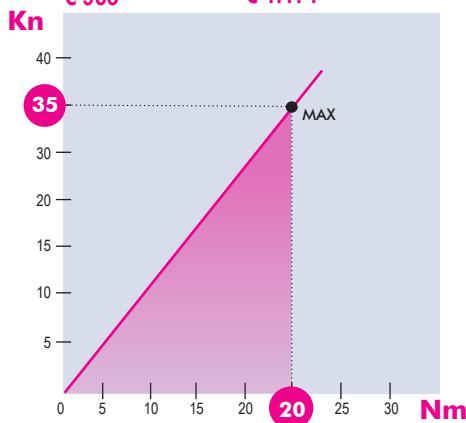
Cod. 5.80.23000

€ 953

**Type 4**

Cod. 5.80.24000

€ 1.171


**Art. 802**

RATIO = h1 : h2

#### Morse tipo Vises type

**5-6**

 VITE: TPF 30 / 36 mm PASSO: 3 mm  
 SCREW: TPF 30 / 36 mm PITCH: 3 mm  
 Rapporto trasmissione: 7:1  
 Gear ratio: 7:1

**Type 5**

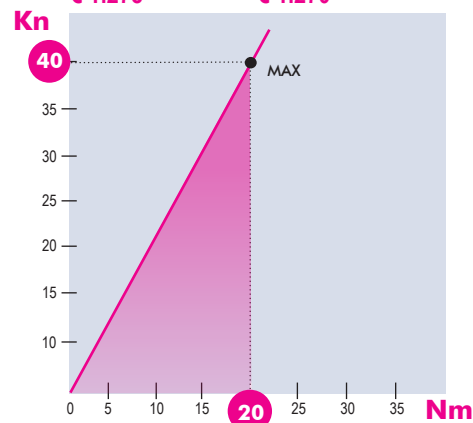
Cod. 5.80.25000

€ 1.278

**Type 6**

Cod. 5.80.26000

€ 1.270



RATIO = h1 : h2

NB: Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicati fino a  $\pm 10\%$ . Per un corretto utilizzo non superare i valori indicati nel grafico  
 Some factor as lubrication, clamping on the machine table, frictions and more can modify above values within a  $\pm 10\%$  range. For optimum operation do not exceed chart values.

# Diagrammi serraggio / Clamping diagrams

## FMS

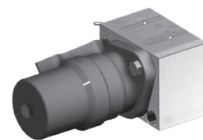
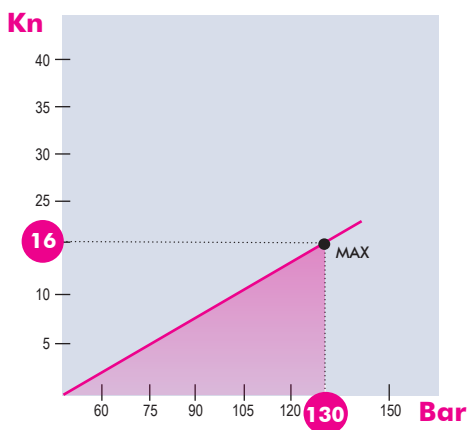
### Diagrammi di serraggio meccanico tramite motore idraulico

Mechanical clamping diagrams through hydraulic motor **Art. 890**

#### Morse tipo Vises type

# 1

VITE: TPF 18 / 20 mm PASSO: 2 mm  
 SCREW: TPF 18 / 20 mm PITCH: 2 mm  
 Motore idraulico tipo **OMM 32**  
 Hydraulic motor type **OMM 32**

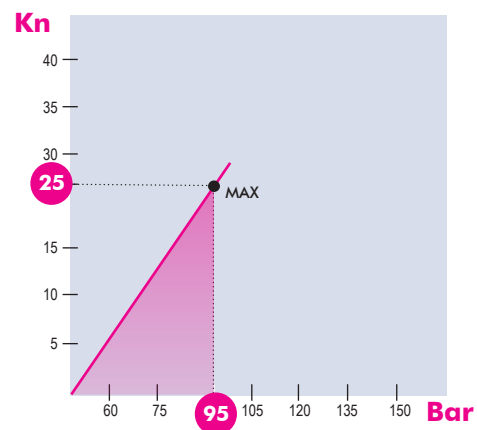


**Art. 890**

#### Morse tipo Vises type

# 2

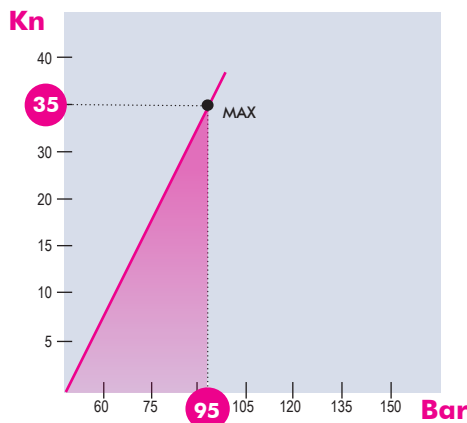
VITE: TPF 18 / 24 mm PASSO: 2 mm  
 SCREW: TPF 18 / 24 mm PITCH: 2 mm  
 Motore idraulico tipo **OMP 80**  
 Hydraulic motor type **OMP 80**



#### Morse tipo Vises type

# 3-4

VITE: TPF 24 / 30 mm PASSO: 2 mm  
 SCREW: TPF 24 / 30 mm PITCH: 2 mm  
 Motore idraulico tipo **OMR 200**  
 Hydraulic motor type **OMR 200**

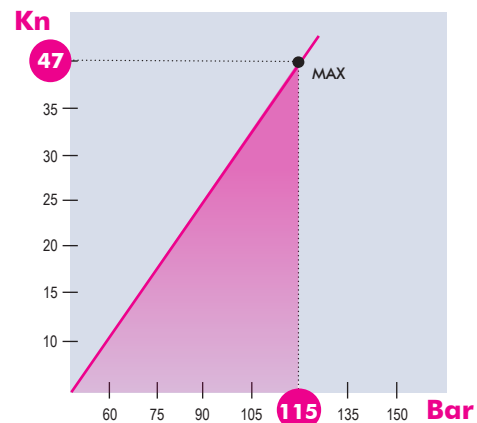


**Art. 890**

#### Morse tipo Vises type

# 5-6

VITE: TPF 30 / 36 mm PASSO: 3 mm  
 SCREW: TPF 30 / 36 mm PITCH: 3 mm  
 Motore idraulico tipo **OMR 200**  
 Hydraulic motor type **OMR 200**



**ATTENZIONE! Azionamento idraulico ma serraggio meccanico (PIU' SICURO) - IMPORTANT! Hydraulic control, but mechanical clamping (SAFER)**

NB: Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicati fino a  $\pm 10\%$ . Per un corretto utilizzo non superare i valori indicati nel grafico  
 Some factor as lubrication, clamping on the machine table, frictions and more can modify above values within a  $\pm 10\%$  range. For optimum operation do not exceed chart values.

5

# ISTRUZIONI PER UN CORRETTO UTILIZZO

## INSTRUCTIONS FOR A PROPER USE



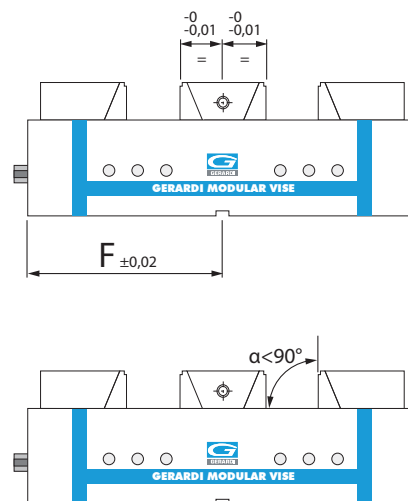
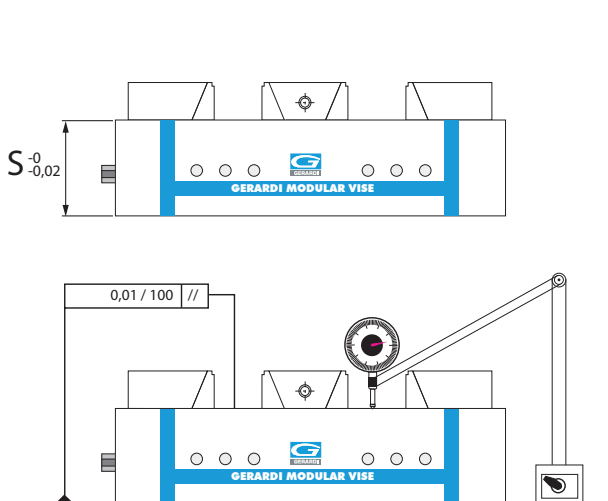
### Libretto Istruzioni / Instruction Book

Scansiona il QR code e scarica le istruzioni complete

Scan the QR code to download the complete instructions

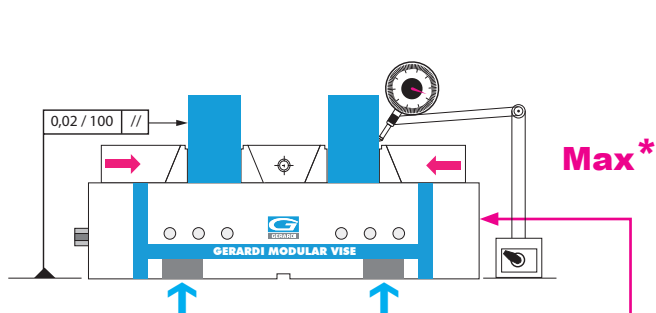
### TOLLERANZE GEOMETRICHE

### GEOMETRIC ACCURACIES

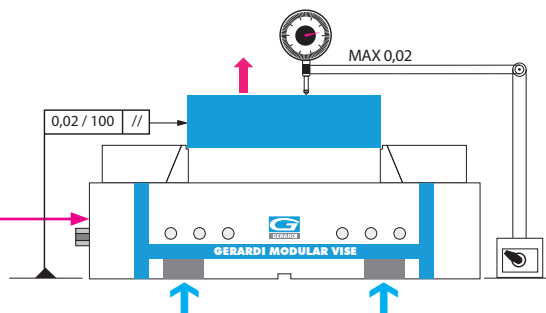


### TOLLERANZE DINAMICHE

### DINAMIC ACCURACIES



Morsa ancorata con 2 coppie di staffe Art.296  
Vise clamped with n. 2 pairs of Art.296



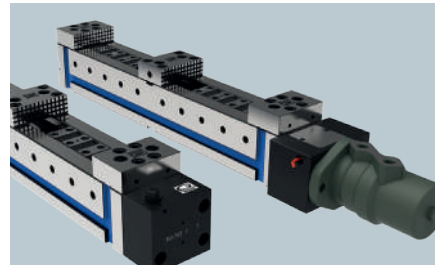
Morsa ancorata con 2 coppie di staffe Art.296  
Vise clamped with n. 2 pairs of Art.296

Art 865		* Coppia applicata - Torque Nm	Forza di serraggio - Clamping power
Morsa tipo 1	Vise type 1	120	2500 Kgf
Morsa tipo 2	Vise type 2	140	2500 Kgf
Morsa tipo 3	Vise type 3	180	3000 Kgf
Morsa tipo 4	Vise type 4	180	3000 Kgf
Morsa tipo 5	Vise type 5	240	3200 Kgf
Morsa tipo 6	Vise type 6	240	3200 Kgf

\* Max coppia applicabile per non superare i valori consigliati

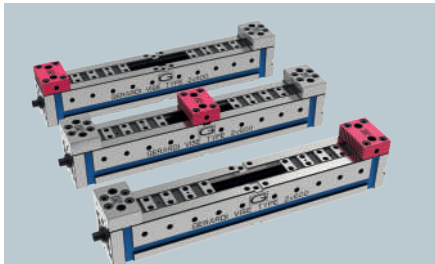
1 kgf . m = 9.806

**ESTREMA VERSATILITY**  
**EXTREME VERSATILITY**

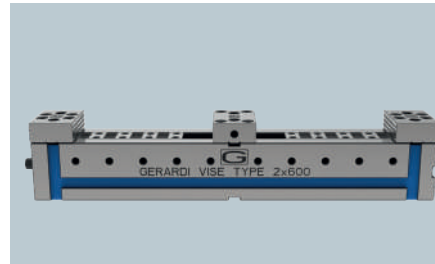


Sistema di serraggio meccanico, idraulico, pneumatico elettrico o con moltiplicatore di potenza, tramite comando manuale, a pedale o mediante pulsante elettrico (vedi pag. 12)

Mechanic, hydraulic or pneumatic or electrical clamping system or with pressure multiplier, through manual, pedal or push button control (see page 12)

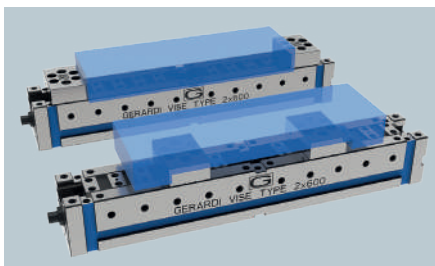


3 posizioni per la ganascia fissa  
3 positions for the fixed jaw

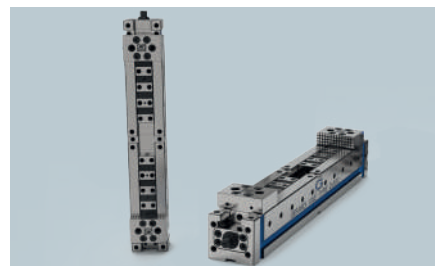


Costruzione solida e compatta e massima apertura rispetto alla sua lunghezza

Space saving design, solid construction and maximum blocking ratio to total length

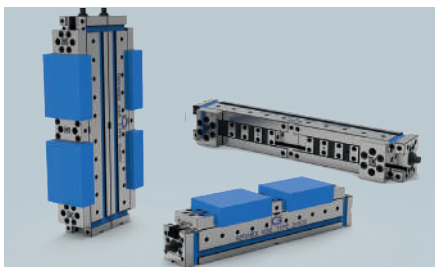


Serraggio dall'esterno all'interno e viceversa  
Outside to inside clamping and viceversa

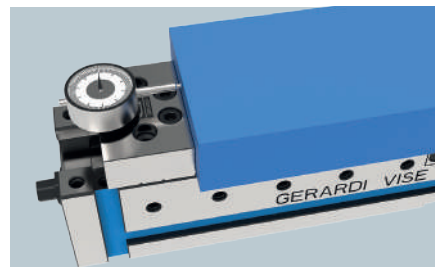


Precisioni geometriche con tolleranze entro 0,02mm

Geometrical accuracy with tolerances within 0,02 mm

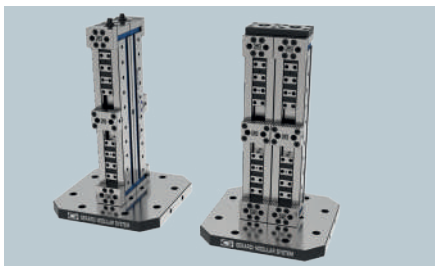


Posizionamento verticale-orizzontale laterale grazie alle chiavette longitudinali e trasversali sia sulla base che in testa  
Vertically, horizontally and sideway vise positioning by the

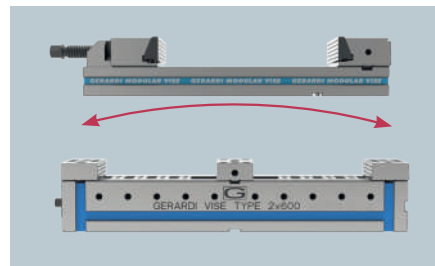


Accurata ripetibilità di posizionamento dei particolari da lavorare

Very accurate repetibility of workpieces position

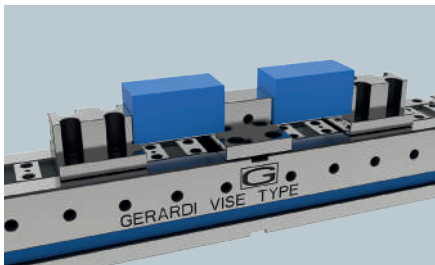


Collegamento: fianco a fianco, dorso a dorso  
Side by side, back to back vise positioning

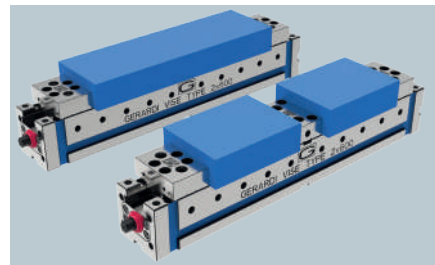


Flessioni ridotte di due volte rispetto alle morse modulari STANDARD

Bending reduced two times with respect to the STANDARD modular vises



Possibilità illimitata per ganasce speciali  
Unlimited range of special jaws



Trasformazione da autocentrante a doppia tramite la sostituzione delle ganasce sul corpo base universale e tramite la ghiera di regolazione.

Trasform each single vise in a self-centering with possibility to block from outside to inside and vice versa and in a double vise through the substitution of the jaws on the universal vise body base and by the setting nut.



Sostituzione semplice e precisa delle ganasce  
Simple and precise exchange of jaws



Protezione integrale dalla penetrazione di corpi estranei tramite piastre scorrevoli

Integral protection from chips and grinding protections

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